



Operator's Manual For
Hagie Model **STS 16 Hi-Tractor**

Hagie Manufacturing Company

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493559

Covers Machine serial numbers: U1621331001 through U1621331200

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INTRODUCTION



A WORD FROM HAGIE MANUFACTURING COMPANY

Congratulations on your selection of a Hagie Model STS 10 Sprayer. We recommend that you study this Operator's Manual and become acquainted with the adjustments and operating procedures before attempting to operate your new sprayer. As with any piece of equipment, certain operating procedures, service, and maintenance are required to keep it in top running condition.

We have attempted herein to cover all of the adjustments required to fit varying conditions. However, there may be times when special care must be considered.

Hagie Manufacturing Company reserves the right to make changes in the design and material of any subsequent sprayer without obligation to existing units.

We thank you for choosing a Hagie sprayer and assure you of our continued interest in its satisfactory operation for you. If we might be of assistance to you, please call us.

We are proud to have you as a customer.

TO THE OPERATOR:

The following pages and illustrations will help you operate and service your new sprayer. It is the responsibility of the user to read the Operator's Manual and comply with the safe correct operating procedures and lubricate and maintain the product according to the maintenance schedule.

The user is responsible for inspecting the machine and having parts repaired or replaced when continued use of the product causes damage or excessive wear to other parts.

Keep this manual in a convenient place for easy reference when problems arise. This manual is considered a permanent fixture with this machine. In the event of resale, this manual should accompany the sprayer. If you do not understand any part of the manual or require additional information or service, contact the Hagie Customer Support Department:

Hagie Manufacturing Company
721 Central Avenue West
Box 273
Clarion, Iowa 50525-0273
(515) 532-2861 OR 1-800-247-4885

The following symbols, found throughout this manual, alert you to situations that could be potentially dangerous conditions to the operator, service personnel, or the equipment.



This symbol indicates a hazardous situation which, if not avoided, will result in death or serious injury.



This symbol indicates a potentially hazardous situation, which if not avoided, could result in death or injury.



This symbol indicates a potentially hazardous situation, which if not avoided, could result in minor or moderate injury. It may also be used to alert against unsafe practices.

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SAFETY

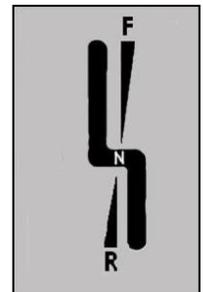
Most accidents occur as the result of failure to follow simple and fundamental safety rules. For this reason, most accidents can be prevented by recognizing the real cause and doing something about it before the accident occurs.



Many conditions cannot be completely safeguarded against without interfering with efficient operation and/or reasonable accessibility.

Therefore, you must study this Operator's Manual and learn how to use the sprayer controls for safe operation. Likewise, do not let anyone operate without instruction.

Do NOT make modifications such as weldments, add-ons, adaptations, or changes from the original design of sprayer. Such changes and/or modifications may become safety hazards to you and to others and **will void all warranties**.



If you have All Wheel Steer installed on your machine, pay special attention to instructions, components, and safety warnings marked with "▲".

Replace missing, faded, or damaged safety signs. See the operator's manual for correct sign and placement.

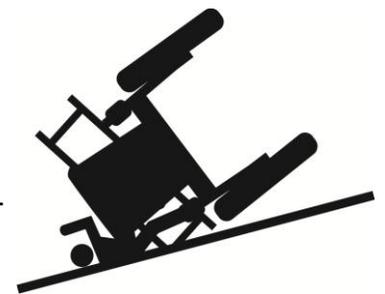


Do Not By-Pass Safety Start Switch

- Start the machine from the operator's seat only. The machine must be in neutral to start.

Use Caution While Driving ▲

- Never drive too close to ditches, embankments, holes, mounds or other obstacles.
- Never drive on hills too steep for safe operation.
- Reduce the sprayer speed while turning.
- Do not permit passengers on machine when it is moving; they may fall off or obstruct the operator's view.
- Check overhead clearance before driving under any overhead obstructions. Contact with power lines can result in serious injury or death.
- Booms must be folded and in cradles when driving.



▲ Operators with machines equipped with All Wheel Steer pay special attention!

I. Safety

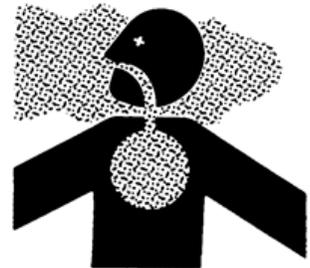
Keep Riders off Machine

- Do not permit passengers to ride on the machine or in the cab. The only time passengers should be permitted is for instructional or diagnostic purposes. The passenger should be seated on the buddy seat next to the operator and never allowed to ride outside of the cab.



Remove Paint before Welding or Heating

- Avoid potentially toxic fumes and dust. Hazardous fumes can be generated when paint is heated by welding, soldering, or using a torch.
- Do not use chlorinated solvents in areas where welding will take place.
- Do all work in an area that is well ventilated to carry toxic fumes and dust away
- Dispose of paint and solvents properly.



Avoid Heating near Pressurized Lines

- Avoid torching, welding, and soldering near pressurized hydraulic lines. Pressurized lines may accidentally burst when heat goes beyond the immediate flame area.



Handle Fuel Safely– Avoid Fires

- Always turn engine off and allow it to cool before re-fueling.
- NEVER smoke while re-fueling.
- Do not fill tank completely, fuel may expand and run over.
- Always clean up spilled fuel with soapy water.
- Keep a fire extinguisher close when re-fueling.



Operate Safely

- Before moving sprayer, make sure there are no obstacles or persons in the path of travel.
- Never operate a machine in the same field as walking personnel.
- Always drive at a reasonable field speed.
- Never operate sprayer on roadway with any solution in the tank. Additional weight caused from partially full or full solution tanks may cause erratic or increased stopping distance.
- Never operate the sprayer at transport speeds with a full tank. The wheel motors and planetary gear hubs are not rated to with stand high speeds under full loads and may over heat or blow out.
- Make sure SMV and SIS emblem is in place and visible from rear when traveling on public roadways.
- Pull over to the side of the road before stopping.
- Always come to a complete stop before reversing directions.
- Keep a fire extinguisher close at all times.
- Keep ALL shields in place.
- Keep clear of all moving parts and keep others away when operating.
- Do not wear loose fitting clothing that may be blown or drawn into moving parts.
- Do not activate parking brake while machine is in motion.
- Stop slowly to avoid “nose diving”.
- Reduce speed for icy, wet, graveled or soft roadway surfaces.▲
- Use flashers/hazard warning lights, day or night, unless prohibited by law.
- Keep away from overhead power lines. Serious injury or death to you or others may result should the machine contact electrical wires.
- Never fold/unfold boom extension when main boom is in cradle.
- Never operate sprayer with one boom out of cradle and the other boom in cradle.
- Do not adjust factory engine RPM settings.
- Never use starting fluid to assist engine start up.
- If equipped with ground speed sensing radar or light sensing depth units, do NOT look directly into radar beam. It emits a very low intensity microwave signal which may cause possible eye damage.



▲ Operators with machines equipped with All Wheel Steer pay special attention!

I. Safety

Be Prepared

- Be prepared for an emergency. Keep a fire extinguisher handy, a first aid kit and clean water in the cab.
- Make sure to service the fire extinguisher regularly. Keep an accurate inventory of supplies in the first aid kit and dispose of anything that has expired.



Wear Protective Clothing

- Do not wear loose fitting clothes that could get caught in moving parts. Wear safety equipment that is appropriate for the job.
- Do not store chemical soaked clothes in the cab. Clean off as much mud and dirt from your shoes as you can before entering the cab.



Protect Against Noise

- Operating equipment safely requires the full attention of the operator. Do not wear radio or music headphones while operating the machine.
- Prolonged exposure to loud noise could cause loss of hearing. Wear suitable hearing protection.



Battery Acid Accident Prevention

Avoid serious injury by avoiding battery acid contact with your body. Battery electrolyte contains sulfuric acid that is strong enough to eat holes in clothing and cause blindness if splashed into eyes.

Make sure to:

- Fill batteries in a well-ventilated area.
- Wear Personal Protective Equipment when servicing a battery.
- Avoid breathing in the fumes when recharging with electrolyte.
- Avoid spilling or dripping electrolyte.
- When charging a battery, connect positive cable to positive terminal and negative cable to negative terminal. Failure to do so may result in an explosion and cause injury

If you spill on yourself:

- Immediately begin flushing affected area with cold water while removing any contaminated clothing and shoes. Continue to flush the area for a minimum of 15 minutes.
- Call a physician.
- While transporting or waiting for medical attention, apply compresses of iced water or immerse affected area in iced water. Do not allow tissue to freeze.
- Do not apply creams or ointments until you have been seen by a physician.



If acid is swallowed:

- Do not induce vomiting.
- Drink large amounts of water.
- Get medical attention immediately!
- Do not neutralize the acid.



If fumes are inhaled:

- Move the person into fresh air.
- Do not give artificial respiration to a person that is able to breathe on their own.
- Give CPR only if there is no breathing AND no pulse.
- Seek medical attention IMMEDIATELY!



Handle Agricultural Chemicals Safely

Agricultural chemicals used in applications can be harmful to your health and the environment if not used carefully.

- Always follow the manufacturer's label directions for use.
- Never allow chemicals to come in contact with your skin or eyes.
- NEVER pour chemicals into an empty tank, fill tank half full of water first.
- Dispose of empty chemical containers properly.
- Wash spilled chemicals or spray residue from the sprayer to prevent corrosion and deterioration.
- Select safe areas to fill, flush, calibrate, and clean sprayer where chemicals will not run off to contaminate people, animals, vegetation, or water supply.
- Never place a spray nozzle to your lips in an attempt to unclog it.
- Do not spray when wind is in excess of chemical manufacturer's recommendation.
- Store chemicals in their original containers with the label intact.
- Store chemicals in a separate, locked building.

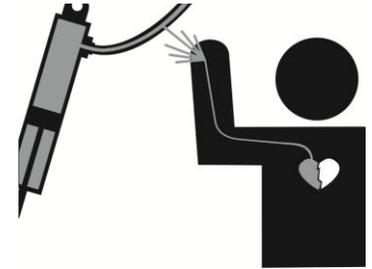


I. Safety

- Wear protective equipment as recommended by chemical manufacturer.

Safe Hydraulic Maintenance

- Always practice personal safety when performing service or maintenance on the hydraulic system.
- Use caution when working with hydraulic fluid under pressure. Escaping fluid can have sufficient force to penetrate your skin causing serious injury. This fluid may also be hot enough to burn.
- Always lower the load or relieve the pressure before repairing a hydraulic oil leak.



Beware of Exhaust Fumes

- Never run the machine in a closed building. Proper ventilation is required. Use an exhaust pipe extension to remove fumes if you must operate in a building. Also open doors and windows to bring in enough outside air into the area.



Boom Leveling System

- Unplug all cylinder sensors before welding on the machine or boom.



Oil over Air Scenarios

- Initially when a new cylinder is run on the machine, it should NEVER be connected to the booms on both ends. Only one end should be connected and then the air should be bled out of the cylinder by activating the cylinder in both directions to completion at least two times. Then when initially connecting the cylinder to allow full operation of the boom, be aware of the changes that have taken place and be ready for possible rapid movement if some air would possibly still be trapped in the cylinder.
- DO NOT ALLOW PEOPLE TO BE STANDING IN LOCATIONS WHERE THE BOOM COULD STRIKE THEM!
- MAKE SURE NOTHING IS OBSTRUCTING THE UNPINNED END OF THE CYLINDER AS IT MAY MOVE SUDDENLY.



Cold Oil Scenarios

- If the oil temperature is less than 50°F, the operator could experience some significant control loss on the 90ft & 100ft fold cylinders. These cylinders are the main cylinders affected by over-running loads due to the weight rotation of the boom during fold in/out situations. When the oil is cold, the valve response is not as fast or as accurate. So when having to lift the weight the cylinder will move slower, but in trying to suspend the weight, the weight may cause faster movement because the valve is not dampening the flow like it normally would. THIS SITUATION ALSO REQUIRES THE OPERATOR TO MAKE SURE NO ONE IS AROUND THE BOOM DURING OPERATION!



General Maintenance Safety

- Turn off engine before checking, adjusting, repairing, lubricating, or cleaning any part of the sprayer.
- When servicing the radiator, let the engine cool before removing pressurized cap.
- Disconnect battery ground cable and turn main battery switch off before servicing electrical system or welding on machine.
- Each Hagie machine outfitted with AWS has position sensing internal to the steering cylinders. Please disconnect each sensor before welding on the machine. Then re-connect when done welding. ⚠



Operating Optional Components

Tread Width

- Select a tread setting to fit between crop rows.

Sprayer Booms

- Cradle booms when leaving sprayer unattended.
- Make sure booms are folded when cradled.
- Select a safe area before folding/unfolding booms.
- Clear area of personnel.
- Check for overhead obstructions.
- Do not fold or unfold booms near power lines. Contact with power lines can result in serious injury or death.
- Do not fold/unfold boom extensions when main boom is in the cradle.
- Do not operate sprayer with one boom out of cradle and other boom in cradle.



I. Safety

All Wheel Steer Safety ▲

Many of the precautions listed below are repetitious to the precautions for a standard machine. It is very important that they receive special consideration. Failure to obey the precautions and operating instructions regarding the ALL WHEEL STEER system will result in serious injury or death and machine damage.

- Make sure that you understand how to operate the machine with the standard set-up (conventional steering only). You will need to get a feel for how the drive system works by sitting behind the wheel and driving the machine.
- It is very important to understand all of the aspects that are related to the ALL WHEEL STEER system. You will need to know how to turn the system on or off and understand when the system will limit itself or even turn itself off. You will also want to understand the graphics and tools that will help you maintain your system operating to your liking.
- REDUCE SPRAYER SPEED BEFORE TURNING.
- NEVER DRIVE ON HILLS TOO STEEP FOR SAFE OPERATION.
- NEVER DRIVE NEAR DITCHES, EMBANKMENTS, HOLES, OR OTHER SIMILAR OBSTACLES.
- COME TO A COMPLETE STOP BEFORE REVERSING DIRECTION.
- ALWAYS DRIVE AT A REASONABLE FIELD SPEED.



▲ Operators with machines equipped with All Wheel Steer pay special attention!

Rotating Beacon

There is a rotating beacon mounted on the left hand side of the operator's station. This light is used for increased visibility to others.

The light will illuminate when the flashing hazard switch is activated. (Hazard lights will not come on in field mode)



E-Stop

The emergency stop is located to the front of the side console. Do not use this button for non-emergency stopping or as a parking brake.

The emergency stop switch provides a quick and positive method for stopping the engine in an emergency situation. When the button is depressed, it locks in position and removes the ignition signal to shut down the engine. To reset the switch, turn the button in the direction of the arrows on the face of the button.



Operator Presence Switch

The operator presence switch (OPS) is located in the seat. The switch protects the operator from exposure to moving parts or hazards in regards to the detasseler cutting blades and quad pullers by introducing an electrical interlock that ensures that when the operator is out of the cab the operation of these functions is stopped.

This is achieved by using the seat switch to prevent the detasseler assemblies from operating the machine actuators if the operator is not seated for 3 seconds.



II. Decals

DECALS

WARNING DECALS

Decals warning you of avoidable danger are located on various parts of the sprayer. They are there for your personal safety and protection. DO NOT remove them. They will fracture upon attempted removal and therefore must be replaced.

Following are locations of important safety decals. Replace them if they are torn or missing. All warning decals and other instructional Hagie decals or machine striping may be purchased through Hagie Customer Support Department. To replace decals, be sure the installation area is clean and dry; decide on exact position before you remove the backing paper.



Safety Decal Locations

650118

On engine compartment in front of air cleaner.



650217

Side of Pressure washer



650164

Left hand, rear cab post



650165

Right hand, rear cab post



II. Decals

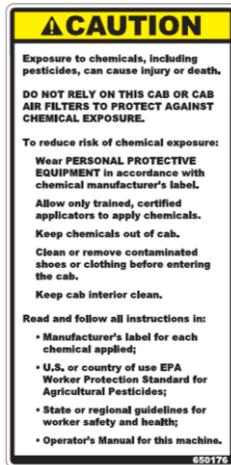
650174

In engine compartment, on top of the radiator



650176

On cab door, near handle



650178

(2) Quick-Tach



II. Decals

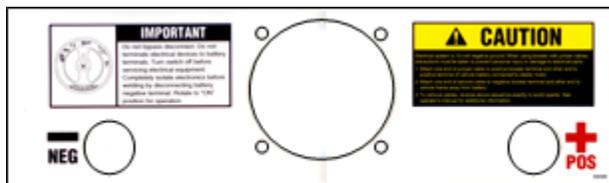
650339

Front cross member: left hand side
Hydraulic Reservoir: left side of the sight gauge



650380

Rear of frame around the booster terminals.



II. Decals

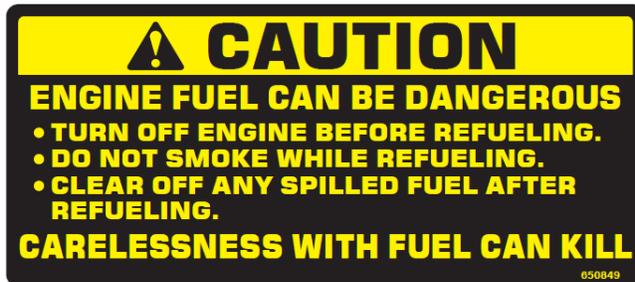
650848

On ladder pivot tube



650849

Left side panel, near fuel cap



650850

Front fill-on solution tank near fill lid

Side fill-on inductor tank lid



650851

Left side panel, near rear compartments



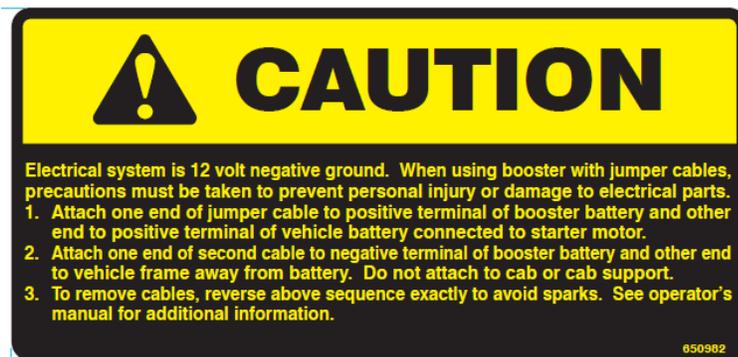
650256

In engine compartment, near radiator cap



650982

Rear of frame, around the booster terminals



II. Decals

120 Foot Boom Decals

650204

(2) One at each folding section along the boom.



650203

(1) On the fixed transom.



650208

(1) On the fixed transom.



650210

(5) One on each Norac sensor.



60, 80, 90 and 60, 100 Foot Boom Decals

650204

(2) One at each folding section along the boom.



II. Decals

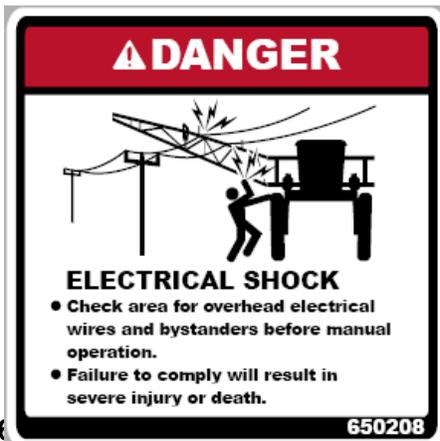
650203

(1) On the transom



650208

(1) On the transom



(3) One on each Norac sensor.



CE SUPPLEMENT



These decals are located on the left hand rear cab post above the hydraulic leak decal (see above)

These decals represent:

- A. Read the operator's manual.
- B. Refer to the service and maintenance instructions.



This decal is located on the underside of the machine near the electrical lock out device.

The decal identifies the electrical lock out point of the machine. Refer to the operator's manual for instructions on how to use the lock out.



III. CE Supplement



Hagie Part Number: 650255

This decal is located on the top of the engine compartment near the exhaust tube.

The decal is to warn the operator that the exhaust tube may be hot enough to burn. Avoid touching the exhaust tube while the machine is running. Allow the engine plenty of time to cool down before performing any service or maintenance procedures.



Hagie Part Number: 650257

This decal is located in the engine compartment on the top of the fan guard.

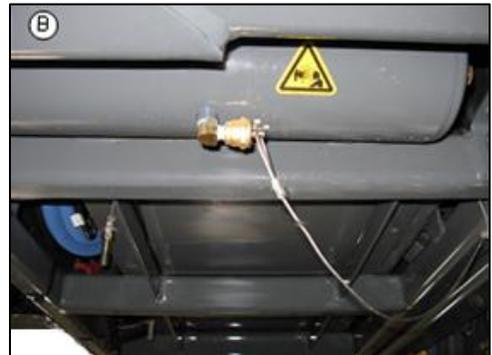
The decal warns the operator that putting their hand beyond the protective guard may result in serious injury from a moving fan blade.

III. CE Supplement

This decal is located on the air tank (A) and wet tank (B) which are on the underside of the machine. A decal is also located near the radiator cap (C).

The decal warns the operator of the possibility of expulsion of material while servicing. Do not stand in the path of the discharge to avoid possible injury from spray.

Note: The wet tank is used only in machines with tier 3 engines.



Hagie Part Number: 650256

III. CE Supplement

This decal is located three places on the machine: top of the ladder, and each different level of platforms.

The decal indicates that there is a trip hazard at the top of the ladder. Use caution when climbing onto the machine and walking on the service platforms.



Hagie Part Number: 650260

III. CE Supplement

This decal is located on the mounting tube of each puller head.

The decal warns the operator that there is risk of injury from the rotating tires. Never attempt to perform any service or maintenance on the pullers while they are rotating! Never attempt to dislodge a wedged object from the pullers with your hand!



Hagie Part Number: 650259

This decal is located on both sides of the cutter head assemblies.

The decal warns the operator that putting your hand past the protective guard may result in serious injury by the rotating blade. Never attempt to perform any maintenance on a moving cutting blade or try to stop the blade!



Hagie Part Number: 650258

IV. Identification

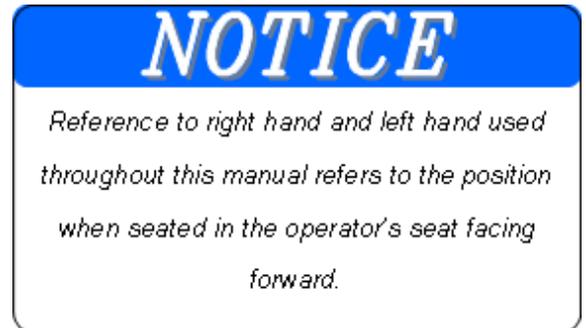
IDENTIFICATION

Each Hagie sprayer is identified by means of a frame serial number. This serial number denotes the model, year in which it was built, and the number of the sprayer. For further identification, the engine has a serial number, the hydrostatic pumps have serial numbers, and the planetary hubs have identification plates that describe the type of mount and gear ratio.

To ensure prompt, efficient service when ordering parts or requesting service repairs from Hagie Manufacturing Company, record the serial numbers and identification numbers in the spaces provided below.

Sprayer

The sprayer serial number is stamped on the right side of the frame underneath the platform.





Engine

The diesel engine serial number is located on the engine block valve cover.



Wheel Hubs

Each wheel hub has an identification plate attached to the front of it. The plate also contains information regarding gear ratio.

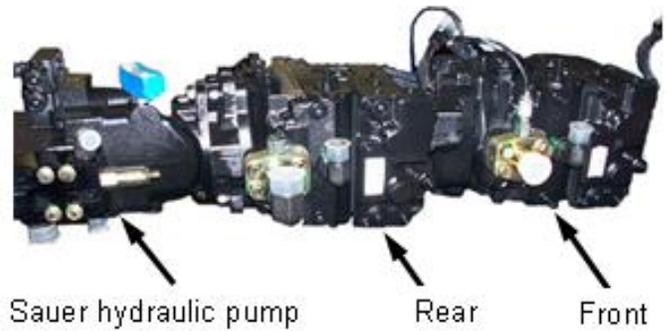
- _____ Right Front
- _____ Right Rear
- _____ Left Front
- _____ Left Rear



Hydrostatic Pumps

The engine has one hydrostatic pump in front of the engine block. Refer to the Hagie Parts Manual for Hagie part number.

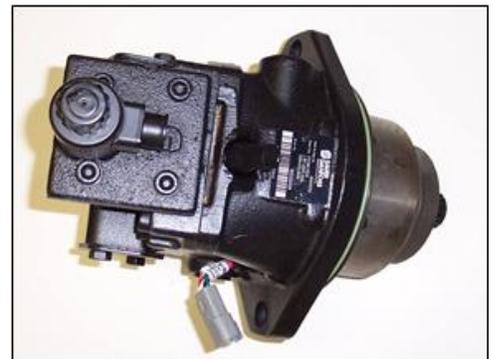
- _____ Front
- _____ Rear



Wheel Motors

The wheel motors each have an identification plate permanently attached to it. The identification plate contains the serial number and other manufacturer information. Refer to Hagie Parts Manual for Hagie part number.

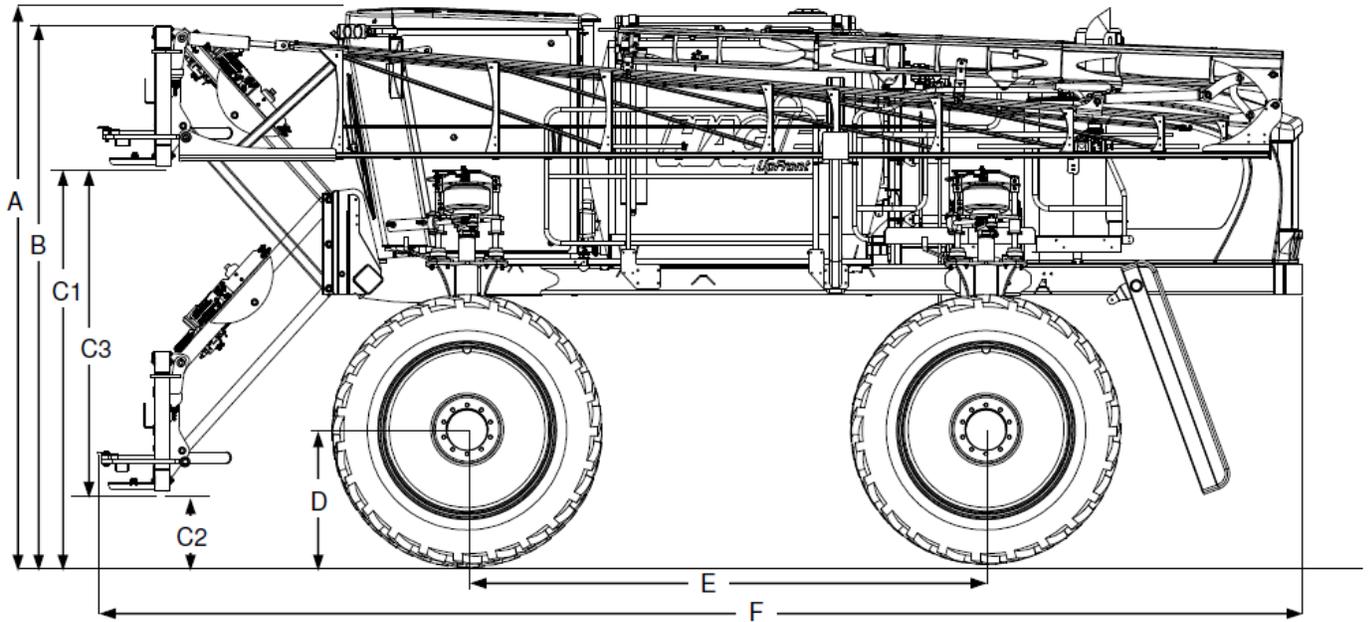
- _____ Left Front
- _____ Right Front
- _____ Right Rear
- _____ Left Rear



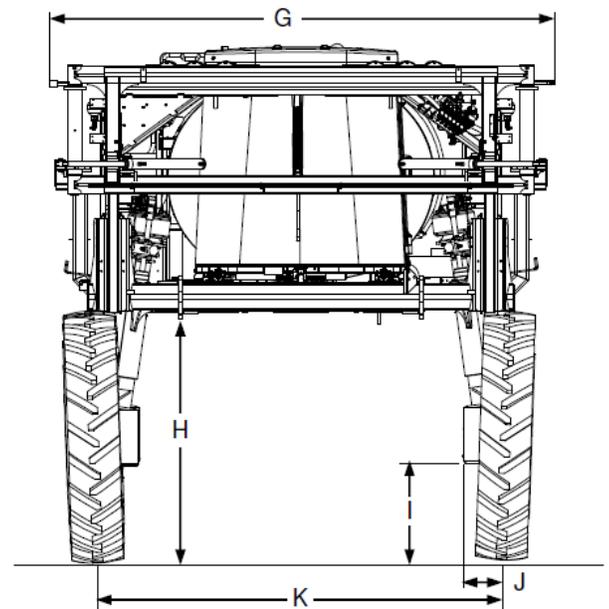
V. Specifications

SPECIFICATIONS

Sprayer Dimensions**



DET	DESCRIPTION	SPEC
A	Overall Tractor Height	149"
B	Raised Transom Height	142.5"
C3	Transom Lift Range (C1 minus C2)	89.5" (108"-22")
D	Static Loaded Hub Height	33.5"
E	Wheel Base	166"
F	Sprayer Length	344"
G	Width (booms folded, 120" tread)	143"
H	Frame Clearance	72"
I	Lower Leg Clearance (from shield)	27"
J	Tire Center to Inside of Shield**	13.5"
K	Tread Width* (non-hydraulic tread)	120"
	Adjustable hydraulic tread (option)	120"-152"



General Sprayer Information

- Frame type: 4x8" modular platform frame
- Suspension: 4-wheel, individual, auto air-ride
- Approximate Dry Weight: 25,250 lbs.
- Shipping Width: 143"

*tread width is measured at ½ the tire height

**may vary with tire option

NOTICE

Because Hagie Manufacturing offers a variety of options, the illustrations in this manual may show a machine equipped other than standard.

Weight and height do not consider options, values may be different depending on options.

V. Specifications

Item	Specification
Engine	
Manufacturer	Cummins
Model	QSL8.9
Type	Electronic with air to air cooler and turbo charger
Number of Cylinders	6
Displacement	8.9 liter Tier 3 (543 c.i.)
Horse Power	365 hp (272 KW)
Type of Fuel	Number 1 or Number 2 Diesel
Fuel System	Filtered, Direct-Injected
Air Cleaner	Dry-Type, Dual Element
Engine Air Filter Restriction Monitors	Filter Minder®
Slow Idle	850 RPM
Fast Idle (no load)	1900 RPM
Hydrostatic Drive	
Hydrostatic Pump	Sauer-Danfoss Tandem H1 series
Displacement	330cc (165x2) with electronic displacement control
Drive Train	All-wheel four wheel drive
Speed Ranges ▲	4 in field state, 7 in road state
Hydrostatic Wheel Motors	Sauer-Danfoss (80 Series)
Final Drives	Planetary Gear Reduction Hubs
• Front	Bonfiglioli hubs (26:1)
• Rear	Bonfiglioli hubs w/brake (30:1)
• Lubrication	Oil Bath
Brakes (Parking Only)	Multiple disc, spring applied, hydraulically released
Steering System	Hydraulic, dedicated circuit
• Control	Full Time Power
• Steering Cylinders	Self-centering, double action
• Turning Radius ▲	22.5 ft
All Wheel Steer (optional) ▲	Coordinated Steering
Auxiliary Hydraulic System	
Type	Single Closed Center Pump
Pump Type	Load Sense
Spray System	
Booms	60/80/90/100ft. (9 sections), 120 optional
• Type	Dry with variable row spacing (optional wet)
• Controls	Electro-hydraulic (fold, lift, level)

V. Specifications

<ul style="list-style-type: none"> Level Shock Absorber 	Gas charged accumulator
<ul style="list-style-type: none"> 80,90/100' Outer Boom Hydraulic Breakaway 	Self-actuated, auto-reset hydraulic
<ul style="list-style-type: none"> 120' Inner Boom Breakaway 	Hydraulic, manual reset
<ul style="list-style-type: none"> 120' Outer Boom Breakaway 	Mechanical with spring, auto reset
Solution Fill Connection	
<ul style="list-style-type: none"> Quick-fill Connection 	3 in. (7.6 cm) inner diameter
Solution Tank	
<ul style="list-style-type: none"> Standard 	1600 gal. (6056.66 L) stainless steel
Agitation	
<ul style="list-style-type: none"> Stainless Steel Tank 	Sparge-type w/ electric variable speed control
General Spray System	
<ul style="list-style-type: none"> Pump 	Centrifugal– hydraulically driven with pulse width modulated control valve
<ul style="list-style-type: none"> Solution Valves 	Electric ball valves
<ul style="list-style-type: none"> Pressure Gauge 	100 PSI glycerin filled
<ul style="list-style-type: none"> Console 	Raven 4600 (GPS ready)
<ul style="list-style-type: none"> Fence Row Nozzle 	Two-position, remote activated
<ul style="list-style-type: none"> Rear Nozzle 	Two-position, remote activated
Foam Marking System	
Make	Rich-way
Type	Boom Mix
Rinse System	
Spray System Rinse (solution tanks, pump, and booms)	Standard
High Pressure Washing System	Optional
Electrical System	
<i>General Electrical System</i>	
<ul style="list-style-type: none"> Battery 	Dual 12V, negative ground
<ul style="list-style-type: none"> Alternator 	200 AMP, voltage regulated
<ul style="list-style-type: none"> Starter 	12V with solenoid
<i>Circuit Breakers/Fuses</i>	
1. Fuse Module 1 (used in mini lighted fuses)	
<ul style="list-style-type: none"> MD3 Module 	3 AMP (1)
<ul style="list-style-type: none"> Console lights, field lights, work lights, console switch power, control handle 	5 AMP (4)
<ul style="list-style-type: none"> Road lights, ignition, hazard lights, horn, seat air pump, radio power 	10 AMP (3)
<ul style="list-style-type: none"> Power port 1, HVAC control, wiper/washer, switch power to power connectors (1, 2, 3), switch power to power point 2, boom lights 	15 AMP (6)

V. Specifications

<ul style="list-style-type: none"> Battery power to power connectors (1, 2, 3), Raven monitor, cab module 1 (XS2-A0), cab module 2 (XS2-A1), boom spray valve 1 	20 AMP (5)
<ul style="list-style-type: none"> HVAC fan-high 	25 AMP (1)
2. Fuse Module 2 (used in mini lighted fuses)	
<ul style="list-style-type: none"> Ignition ON, radio memory, RTC battery 	5 AMP (2)
<ul style="list-style-type: none"> Diagnostic plug, solution pump valve 	10 AMP (2)
<ul style="list-style-type: none"> Field lights relays (1, 2, 3), boom spray valve 2, Norac (if equipped), switch power to power connectors (4, 5, 6) 	15 AMP (7)
<ul style="list-style-type: none"> Battery power to connectors (4, 5, 6), chassis module #1 (XT2-A0), chassis module #2 (XA2-A0), chassis module #3 (XS2-A2), 90' boom implement module #1*** (XA2-A1), 90' boom implement module #2*** (XS2-A4), 90' boom implement module #3*** (XS2-A5), NTB (if equipped) implement module #4*** (XA2-A3) 	20 AMP (8)
3. Relay Module 1	
<ul style="list-style-type: none"> Ignition ON, start interlock, fan high, start switch signal, start relay control signal, high fan relay output, high fan relay control signal, field lights relay out, RM1 ground wire, relay control jumper, console light, blank (1) 	12V micro relays
4. Relay Module 2	
<ul style="list-style-type: none"> Auto-steer relay, field lights #1 and #2 relays, blank (3) 	12V micro relays
<i>Engine Electrical Box</i>	
1. Fuses	(used ATO/ATC lighted fuses) 15 AMP (3), 20 AMP (1), 30 AMP (1), (used AMG Type fuses) 125 AMP (2)
2. Relays	
<ul style="list-style-type: none"> Start, Auxiliary 	12V/ 40 AMP (2)
<ul style="list-style-type: none"> Intake heater 1 and 2 	12 V micro (2)
3. Circuit Breaker	
<ul style="list-style-type: none"> Main Breaker 	120 AMP (1)
<i>Other Fuses and Relays</i>	
1. Aux Fuse/Relay module	(used mini lighted fuses) 15 AMP fuse (6), 20 AMP fuse (2) 12V 35A micro relay (6)
2. 90' Boom Harness	15 AMP fuse

V. Specifications

<i>Lights</i>	
1. Front of Cab	2 Trapezoidal head lights, 4 flood lights, rotating amber beacon light
2. Transom	2 Trapezoidal head lights
3. Transom Mount	2 Trapezoidal head lights, 2 Oval amber lights
4. Boom Cradle (forward facing)	2 Trapezoidal flood lights (1 each cradle)
5. Boom Cradle (rear facing)	2 Trapezoidal flood lights (1 each cradle), 2 Oval amber lights (1 each cradle)
6. Rear Engine Hood	2 Round red lights, 2 round amber lights
7. Transom (boom indicators)	1 Oval white LED, 2 oval amber LED, 5 oval red LED (10 if equipped with 120' boom)
Cab and Instruments	
<i>Cab</i>	
General Cab	Tilt steering, windshield wiper/ washer, dual side mirrors, dome light, tinted glass, training seat
Temperature Control	Full range
A/C Charge Type	R-134a
Fresh Air Filtration	Paper and charcoal filter
Seat	Air ride
<i>Instruments</i>	
MD3	Hour meter, fuel, water temperature, battery voltage, engine oil pressure, ground speed, engine RPM, tread adjust assist
Stereo	AM/FM/WB with CD
Capacities	
Solution Tank	1600 gallons (6056.66 L)
Fuel Tank	175 gallons (662 L)
Cooling System (including block, lines, and radiator)	12 gallons (68 L)
Hydraulic Oil (including tank, filter, and cooler)	65 gallons (246 L)
Rinse System Tank	100 gallons (379 L)
Foam Marker	36 gallons (136 L)
Engine Oil (including crankcase, lines, filter, and cooler)	25 quarts (23 L)
Wheel Hubs (front and rear)	40 ounces (1.18 L) each
Tires	
Standard	
380/90R46	Radial TU

V. Specifications

• Load Rating	168A8/B
• Air pressure	Inflate tires to pressure indicated on tire sidewall
• Tread Width	15.2 in. (38.61 cm)
• Load Capacity *	12,300 lbs. (5579 kg)
• Overall Diameter	73 in. (185.42 cm)
• Static Load Radius **	31.5 in. (80.01 cm)
• Rolling Circumference	217.2 in. (551.69 cm)
Optional	
<i>380/90R54</i>	Radial TU
• Load Rating	170A8/B
• Air Pressure	Inflate tires to pressure indicated on tire sidewall
• Tread Width	15.0 in. (38.10 cm)
• Load Capacity *	13200 lbs. (5987.42 kg)
• Overall Diameter	80.4 in. (204.22 cm)
• Static Load Radius **	37.3 in. (94.74 cm)
• Rolling Circumference	243.0 in. (617.22 cm)
<i>320/90R50</i>	Radial TU
• Load Rating	161A8/B
• Air pressure	Inflate tires to pressure indicated on tire sidewall
• Tread Width	12.6 in. (32.0 cm)
• Load Capacity *	10200 lbs. (4626.64 kg)
• Overall Diameter	72.6 in. (184.40 cm)
• Static Load Radius **	33.8 in. (85.85 cm)
• Rolling Circumference	219.0 in. (556.26 cm)
<i>320/105R54</i>	Radial TU
• Load Rating	166A8/B
• Air pressure	Inflate tires to pressure indicated on tire sidewall
• Tread Width	13.6 in. (34.54 cm)
• Load Capacity *	11700 lbs. (5307.03 kg)
• Overall Diameter	80.3 in. (203.96 cm)
• Static Load Radius **	37.7 in. (95.76 cm)
• Rolling Circumference	239.0 in. (607.06 cm)
<i>580/70R38</i>	Radial TU
• Load Rating	155A8
• Air pressure	Inflate tires to pressure indicated on tire sidewall
• Tread Width	23.1 in. (58.67 cm)

V. Specifications

• Load Capacity *	8550 lbs. (3878.22 kg)
• Overall Diameter	72.2 in. (183.39 cm)
• Static Load Radius **	32.4 in. (82.3 cm)
• Rolling Circumference	216.0 in. (548.64 cm)
<i>520/85R46</i>	Radial TU
• Load Rating	158A8/B
• Air Pressure	Inflate tires to pressure indicated on tire sidewall
• Tread Width	21.3 in. (54.10 cm)
• Load Capacity *	9350 lbs. (4241.09 kg)
• Overall Diameter	80.6 in. (205.23 cm)
• Static Load Radius **	37.0 in. (93.99 cm)
• Rolling Circumference	243.0 in. (617.22 cm)

▲ Operators with machines equipped with All Wheel Steer pay special attention!

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* Load capacity measured at 30 mph (48.28 km/h) unless otherwise specified

** Static load radius is suggested and will vary with load.

*** If the machine is equipped with the 120' boom the implement module will be replaced as follows: module #1, XA2-A3; module #2, XS2-A4; module #3, XS2-A5; module #4, XA2-A4.

OPERATOR'S STATION

Front Console

- A. Hazard/warning light switch
- B. Highway lights, running light switch
- C. Steering wheel
- D. Turn signal indicator light
- E. Horn
- F. Turn signal switch
- G. Ignition switch
- H. Steering wheel tilt adjust
- I. Steering column release pedal



VI. Operator's Station

Hazard/Warning Lights

To activate the hazard/ warning lights (A, B, E) depress the FLASHER switch. Use the hazard/ warning lights anytime, day or night that you are traveling on a public roadway unless prohibited by law.

Highway/Running Lights

The highway/ running lights are mounted on the transom (D) and on the transom mount (C). Use these trapezoid headlamps when traveling on a public roadway at night. Turn them on using the highway/ running light switch located on the front console.

Activating the highway lights will also turn on the red running lights on the rear of the machine (F).

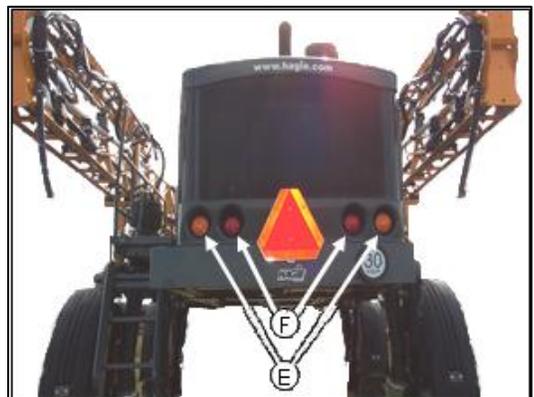
The ignition does not have to be on to operate these lights. Prolonged use of these lights without the engine running is not recommended.

Turn Signals

To activate the front turn signals (A) and the rear turn signals (B, E), move the turn signal lever forward, away from the operator, to signal a right turn and back, toward the operator, to signal a left turn.

Steering column mounted indicator lights will correspondingly flash when either turn signal is activated.

The turn signal switch is not self-centering and must be manually returned to the OFF position after completing your turn.



Ignition Switch

The ignition switch has three positions. The first position is the OFF position. The second position is referred to throughout this manual as the ON position and the last position is the START position.

Before engaging the starter, turn the key to the ON position and wait for the “wait to start” light on the message center to go off.

To engage the starter, turn the key to the START position and hold momentarily until the engine engages. If the engine does not engage after 15 seconds, turn the key to OFF. Constant cranking of the starter when an engine fails to engage will cause damage to the battery and the starting system. Refer to the section on the hydrostatic drive for more information.



Horn

The horn is a push button located on the front console below the turn signal indicator lights.



Tilt Adjust Handle

The steering wheel tilt adjust handle is for the movement of the upper portion of the steering column only. The steering wheel has infinite position possibilities.

To use the adjustment handle, turn it down (toward the operator) to loosen it. You do not need to remove the handle all the way, simply loosen it enough to freely move the steering wheel.

With the handle loosened, push or pull on the steering wheel until it is in a comfortable position. Hold the steering wheel in that position while tightening the adjustment handle. To tighten the handle, turn it upward (away from the operator).



VI. Operator's Station

Steering Column Release Pedal

The steering column release pedal is for easy exit/ entry of the cab. Push the pedal to release the locking gas spring. With the spring released, you can smoothly move the entire steering column forward or rearward.

To lock the column in place, simply remove your foot from the pedal while holding the column in place. Once the gas spring has been locked again, check the column by firmly trying to move the column in either direction.



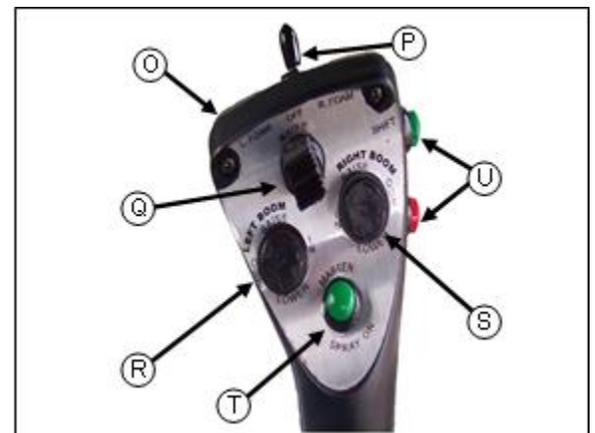
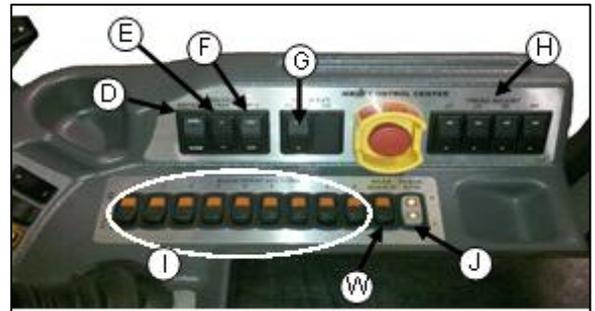
NOTICE

Be sure that the steering wheel and column are locked into place before trying to move the machine. Failure to do so will make it difficult to maintain control of the machine.

VI. Operator's Station

Side Console

- A. Speed control
- B. Throttle switch
- C. Brake/ ladder switch
- D. Agitation switch
- E. Solution tank switch
- F. Rinse tank switch
- G. Boom extension switch
- H. Tread adjust switches
- I. Boom spray section switches
- J. Fence row nozzle switch
- K. Power ports
- L. Warning buzzer
- M. Hagie diagnostic port
- N. Engine diagnostic port
- O. Hydrostatic lever
- P. Foam marker switch
- Q. Hydraulic lift
- R. Left boom (level, horizontal extension)
- S. Right boom (level, horizontal extension)
- T. Master spray switch ON
- U. Speed range switches
- V. Solution pump switch
- W. Rear Nozzle Switch



VI. Operator's Station

Hydrostatic Lever

The hydrostatic lever is used to control the direction of motion of the machine and the speed at which it travels. It is a part of the ACE hydrostatic system or the Automatically Controlled Engine hydrostatic drive. To learn more about the ACE system, refer to the section on the hydrostatic drive system.

The lever also houses controls for the spray system and foam marking system. For more information on these controls, refer to the section on the spray system.



Speed Control

Another feature of the hydrostatic drive system is the speed control. This feature will help the operator to regain consistent field speeds when re-entering a field from the end rows.

The speed control will maintain its setting until you reset it. It does not have to be re-set each time you turn off the machine.

For more information on how to use the speed control feature, refer to the section on the hydrostatic drive system.



Throttle Switch

The throttle switch (A) is used to control engine speed (RPM) between 850 and 1900 RPM. The switch works with a timer to tell the engine how fast to turn. The longer the operator holds the switch in either direction, the more the engine will speed up or slows down (Note that this is not the only way the engine receives this information; refer to the section on ACE).



The buttons on the side of the hydrostatic lever (B) are to control the speed ranges within the RPM setting. For more information on the throttle controls, refer to the section on the hydrostatic drive system.



VI. Operator's Station

Parking Brake

The parking brake switch is located next to the throttle switch on the side console. The switch also controls the ladder. The brake switch must be on to lower the ladder and to operate the side fill or pressure washer (if equipped).

The parking brake is not intended for normal or emergency stopping and will not engage if the machine is traveling over 1 mile per hour. Activating the brake while the machine is still moving is hazardous to the operator and the sprayer. Bring the sprayer to a complete stop with the hydrostatic lever in the neutral position before applying the parking brake.



Solution Pump Switch

The solution pump switch is used to turn on/off the solution pump. This is the ONLY way to turn on/off the solution pump. By leaving the switch in the ON position, the pump will continue to run which could cause damage to the solution pump. Refer to the Spray System Section for more information on the solution pump.



Forward, Neutral, Reverse

The hydrostatic lever is used to determine the direction of motion of the machine. To move the machine forward, pull the lever slightly to the left and push forward. The farther you push, the faster the speed of the machine.

To stop the machine, or put the machine in neutral, slowly pull the lever back to the center position and move it slightly to the right. The neutral position must be met before changing direction of the machine. The machine must also be in neutral before several functions can be performed.

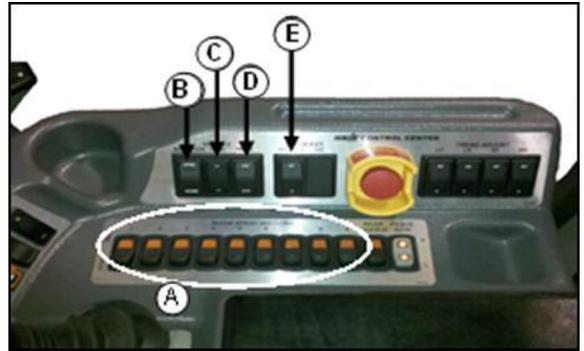
To move the machine in reverse, move the lever to the far right and slowly pull back. The farther back the lever is pulled, the faster the machine's speed.



VI. Operator's Station

Boom Solution Valve Switch

The solution valve switches (A) each control a valve located on the transom or the booms. The valves control the flow of solution through the boom. The boom is divided into 5 sections (3 on a 60 ft. boom), the far left tip being the beginning of the first section. More information is available in the spray systems section.



Agitation Switch

The agitation switch (B) controls the rate of flow through the sparge system. For more information on the agitation system, refer to the section on the spray system.

Tank Switch

The tank switch (C) controls the solution tank valve. This switch must be in the ON position to spray. For more information on the tank switch, refer to the section on the spray system.

Rinse Switch

The rinse switch (D) is used when you wish to rinse the solution tank or the booms. For more information on how to use the rinse system, refer to the section on the rinse system.

Boom Extension Switch

The boom extension switches (E) are used when vertically extending or retracting the booms. Refer to the section on the spray booms for more information.

Warning: When operating or positioning the booms observe the following safety items to avoid serious injury or death.

- Select a safe area before folding/unfolding booms.
- Clear area of personnel.
- Check for overhead obstructions.
- Do not fold or unfold booms near power lines. Contact with power lines can result in serious injury or death.



Caution: When operating or positioning the booms observe the following safety items to avoid injury or equipment damage.

- Do not fold/unfold boom extensions when main boom is in the cradle.
- Do not operate sprayer with one boom out of cradle and other boom in cradle.
- Do not transport machine without booms folded and in cradle.

VI. Operator's Station

Tread Adjust Switch

The tread adjust switches (A) are used to hydraulically adjust the tread width. These switches will not do anything if the machine is not equipped with hydraulic tread adjust. For more information on hydraulic tread adjustment, refer to the sections regarding tread adjust.



Fence Row Switch

The fence row switch (B) is for the selection of right or left fence row spray nozzle. More information on fence row spraying can be found in the section on the spray system.

Emergency Stop (E-Stop)

The emergency stop is located on the side console. DO NOT use this button for non-emergency stopping or as a parking brake.

The emergency stop switch provides a quick and positive method for stopping the engine in an emergency situation. When the button is depressed, it locks in position and removes the ignition switch to shut down the engine. To reset the switch, turn the button in the direction of the arrows on the face of the button.



Power Ports

On the front side of the console, there are two power ports (A) for extra equipment to be plugged in. They are each protected by a 15 amp fuse. They are not intended for the permanent connection of extra systems to the sprayer. There is a terminal strip, inside the console, intended for the installation of extra radios and computer equipment. See your parts manual for electrical diagrams.



Hagie Diagnostic Port

The Hagie diagnostic ports (B) are located on the front rear panel of the side console. These ports are for the use of a laptop to diagnose machine program errors and machine reprogramming. These ports are to be used by Hagie service technicians only. DO NOT use these ports to connect personal digital assistants (PDA's) or other personal electronic equipment.

VI. Operator's Station

Engine Diagnostic Port

Much like the Hagie diagnostic port, the engine diagnostic port (C) is used to connect directly into the engine by Hagie service technicians or Cummins service technicians. DO NOT attempt to plug into this port with personal electronic equipment.

Warning Buzzer

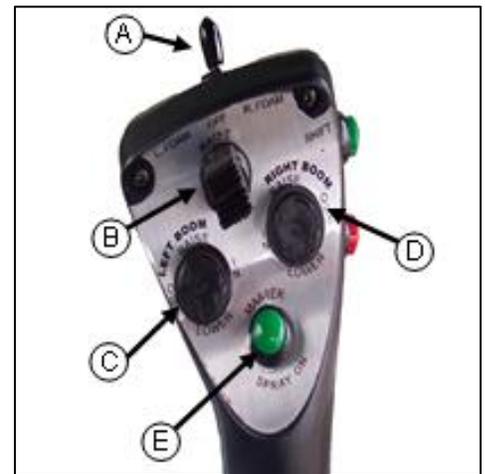
The warning buzzer (D) located on the front rear panel of the side console alerts the operator when there is an immediate need of attention for one of the machine's systems.

Foam Marker Switch

The foam marker switch (A) located on the top of the hydrostatic lever controls the foam option on both sides of the machine. See the section regarding the foam marking system for more information.

Main Solution Switch

The main spray control (E) in the lower middle of the hydrostatic lever turns all spray valves off at the same time. See the spray systems section for more information.



Lift, Level, Horizontal Extension

The lift (B), level (C, D) and horizontal extension (C, D) are all hydraulic boom functions. A complete explanation of their operations can be found in the spray system section.



Warning: When operating or positioning the booms observe the following safety items.

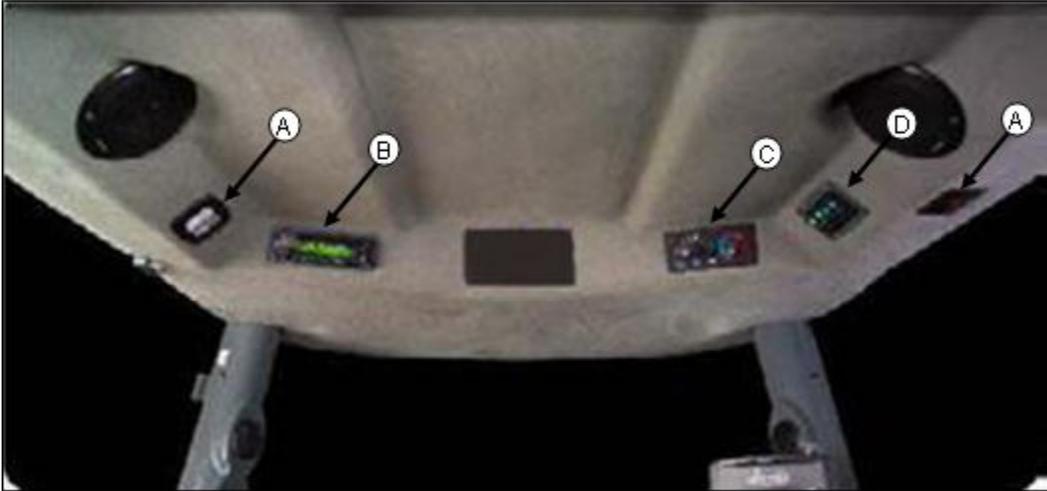
- Select a safe area before folding/unfolding booms.
- Clear area of personnel.
- Check for overhead obstructions.
- Do not fold or unfold booms near power lines. Contact with power lines can result in serious injury or death.



Caution: When operating or positioning the booms observe the following safety items to avoid injury or equipment damage.

- Do not fold/unfold boom extensions when main boom is in the cradle.
- Do not operate sprayer with one boom out of cradle and other boom in cradle.
- Do not transport machine without booms folded and in cradle.

VI. Operator's Station



Overhead Monitors and Controls

- A. Courtesy light/ interior work light
- B. Stereo
- C. Climate controls
- D. Wiper and lights switch panel
- E. Precision Spray Control Console
- F. MD3
- G. Boom Solution Valve L.E.D. Indicator



VI. Operator's Station

Courtesy Light/Interior Work Light

The courtesy light comes on when the cab door is opened. The interior work light can be turned on manually by pushing on the right (front) or left (rear) edges of the lens.

Stereo

The cab has an AM/FM/tuner with a CD player and Weather Band broadcasting. Refer to the stereo manufacturer's manual for operating and programming information.

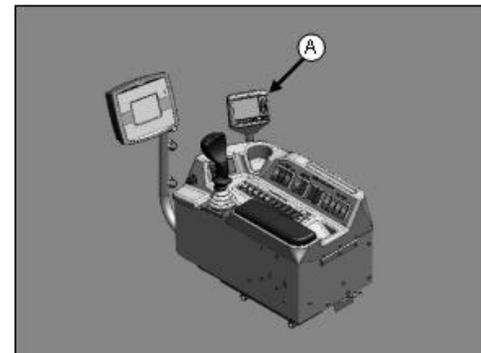
Warning Indicator Message

The warning indicator message (A) will come on if there are any malfunctions or faults in the systems monitored by the MD3. These warnings include, but are not limited to: engine oil pressure, oil level, hydraulic oil level, coolant temperature, battery voltage, and fuel level. An explanation of the fault will appear on the screen. If a fault appears, shut the engine off immediately and resolve the fault before continuing. Failure to shut the engine off may result in damage to the system with the detected fault.

MD3

The MD3 (A) is the machine's control center. The MD3 takes the place of the conventional gauges. The MD3 can give you information on tread width, engine RPM, engine oil pressure, hour meter, fuel level, coolant temperature, tire size, battery voltage, speed range, and machine program version. The information can be viewed by using the different function keys to move through it. The MD3 will also display any faults found in the monitored systems.

Refer to the section on the MD3 for more information. Call Hagie Manufacturing Customer Service if you are unable to navigate the MD3 successfully.



VI. Operator's Station

Spray System Indicator Light

The spray system indicator light (C) will illuminate when the main spray control on the hydrostatic lever has been activated. If the light is not on, the spray system is not on.

Climate Controls

The climate controls are continuous adjusting dial switches located on the front upper cab headliner.

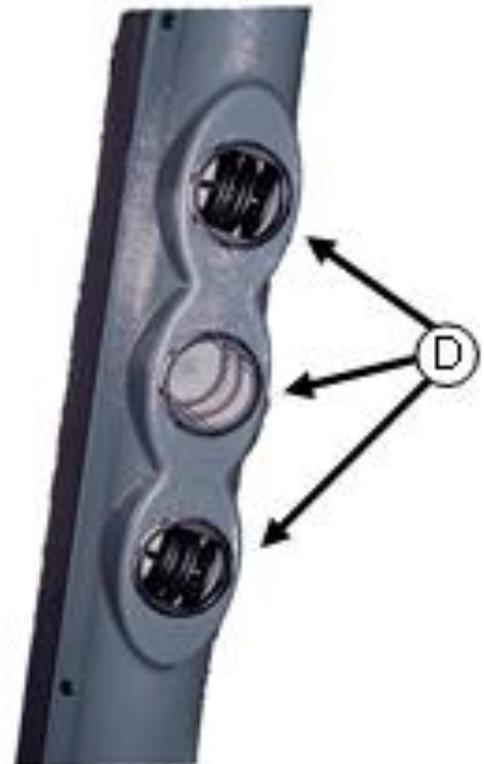
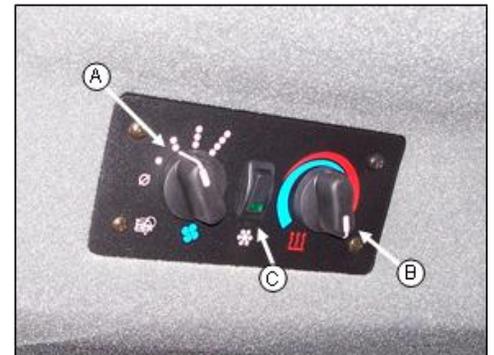
Adjusting the Fan Blower Speed-fan blower speed is controlled by the left rotary dial (A). To increase the fan speed, rotate the dial clockwise. To reduce the fan speed, rotate the dial counterclockwise. To shut off, rotate the dial all the way counterclockwise.

Adjusting Temperature Setting-forced air temperature adjustments are controlled by the right rotary dial (B). Temperature control is a continuously variable adjustment. To increase the forced air temperature, rotate the dial clockwise. To decrease the forced air temperature, rotate the dial counterclockwise.

Operating the Air Conditioning– to activate the air conditioner, press the air conditioning switch (C). Adjust the fan speed and temperature accordingly. See the service section for more information.

Vents

There are six adjustable vents (D), three on each front cab corner post. They may be adjusted by rotating them for desired direction, or individually turned on or off with the directional fins.



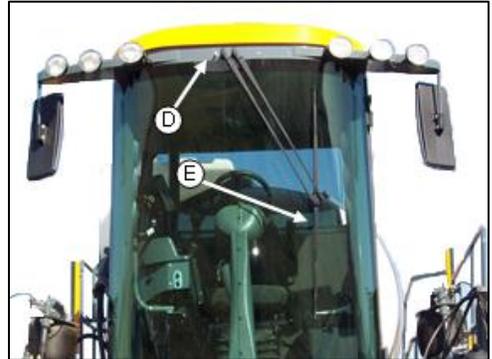
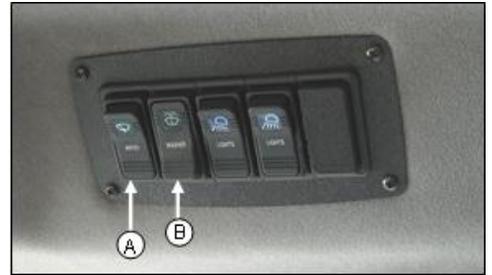
VI. Operator's Station

Windshield Wiper and Washer Fluid Switches

The windshield wiper switch (A) located on the right side of the cab headliner operates the windshield wiper (E). The wiper will continue to operate until the switch is returned to the OFF position. Replace the 39 inch wiper blade as necessary.

To activate the washer fluid pump, press the washer fluid switch (B) and hold until the desired amount of fluid is dispensed and then release the switch. You must turn the wiper OFF when the fluid has been completely wiped away. The washer fluid reservoir is located behind the cab (C).

The fluid spray nozzle (D) is adjustable. The fluid spray pattern should be checked at the beginning of each season and adjusted as necessary.



VI. Operator's Station

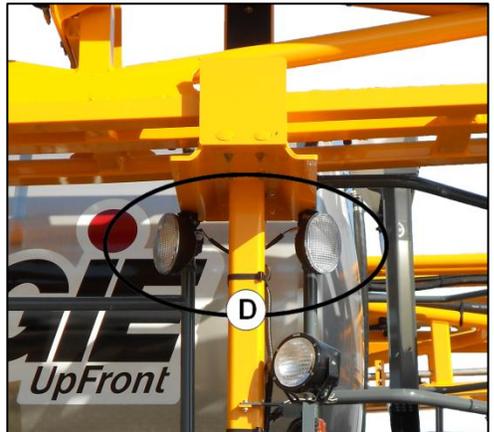
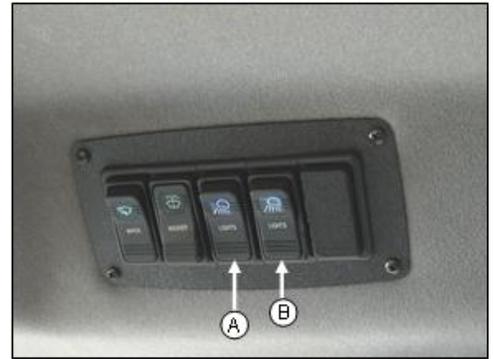
Field Lights and Work Lights

The field lights (C), located on the front of the cab with the headlights, are activated by pushing the switch located on the upper right cab headliner (A).

Use these lights when operating in the field after dark. Turn them off before entering a public roadway.

The work lights (D), located on each boom cradle, one facing forward and one facing rearward, are activated by pressing the other switch (B) located on the upper right cab headliner. These lights can also be used when operating in the field after dark. Turn them off before entering a public roadway.

The ignition key has to be on to operate these sets of lights, but extended use without the engine operating to charge the battery is not recommended.



Boom Solution Valve L.E.D. Indicators

The boom solution valve status is displayed in the cab by a series of L.E.D. indicators. Each indicator will illuminate if that particular boom solution valve is turned OFF. See the Spray System Section for more information.



VI. Operator's Station

Precision Spray Control Console

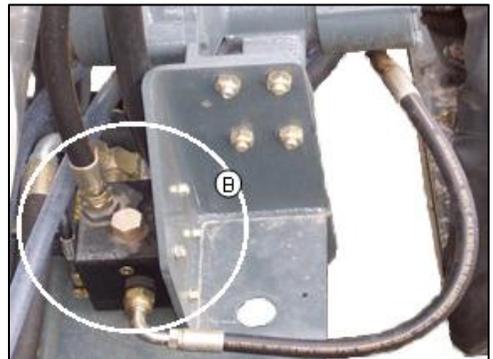
The spray system is controlled by the Precision Spray Control Console (A) and the Pulse Width Modulated Control Valve (B). The system receives data and automatically makes adjustments based on the target rate of application set by the operator.

For detailed information regarding the programming and operation of the precision control console system, please refer to the manufacturer's installation and operation manual.



Other Features and Controls

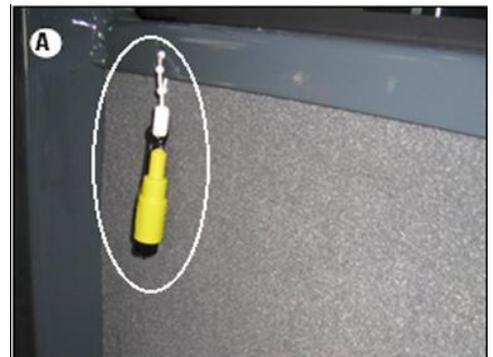
- A. Emergency exit tool (Res-Q-Me tool)
- B. Cab glass
- C. Rear-viewing mirrors
- D. Fresh air filters
- E. Buddy seat
- F. Air ride seat
- G. Optional seat



A. Emergency Exit (Res-Q-Me Tool)

The Res-Q-Me tool is located on the right rear cab frame. The tool is used to shatter the glass of the cab in the event of an emergency and the cab door is unable to be opened.

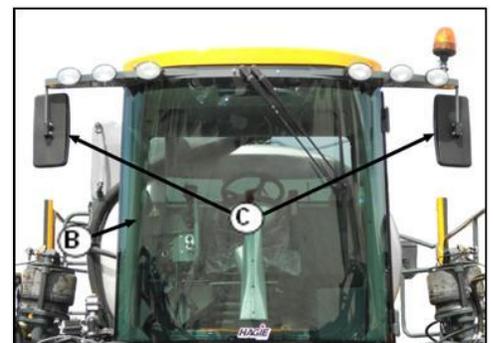
The tool, when firmly pressed against any glass in the cab, will automatically trigger, shattering the glass. Do not look directly at the glass when you use the tool.



B. Cab Glass

The glass of the cab (B) is DOT approved tempered glass. The front windshield is rounded with a green UV reflective tint and the side and rear glass panels are flat with a UV reflective gray tint.

The design of the cab and the use of the glass allows a 210° view, tip to tip of the booms from the operator's seat.



C. Rear Viewing Mirrors

The cab is equipped with two external rear viewing mirrors (C).

D. Fresh Air Filters

Behind the operator's seat inside the cab are two filters, a charcoal filter and a paper filter. Refer to the Service section on the filters for maintenance information. Refer to the Hagie Parts Manual for replacement part information.

E. Buddy Seat

The buddy seat was designed as an instructional tool. It is specifically designed for a "co-pilot" to be seated in a good position to be taught how to use the sprayer.

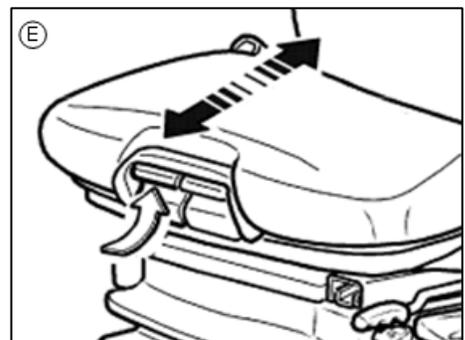
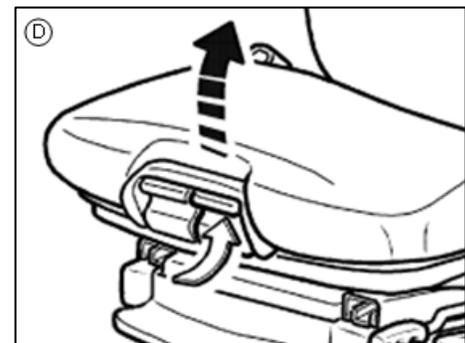
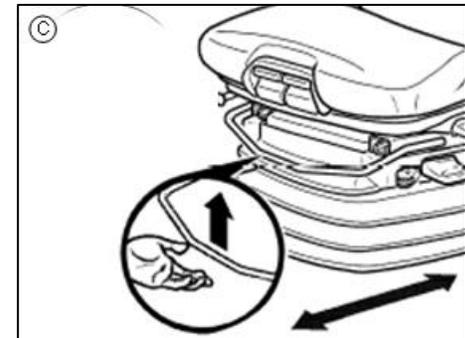
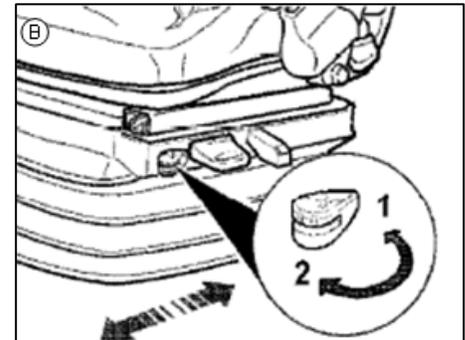
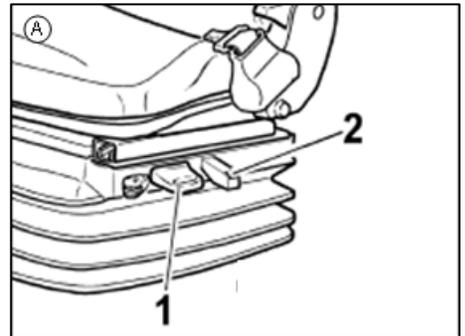
The buddy seat has a hinged seat that lifts to reveal a storage compartment. Do not use the compartment to store chemical soaked clothing or gloves.



VI. Operator's Station

F. Air Ride Seat

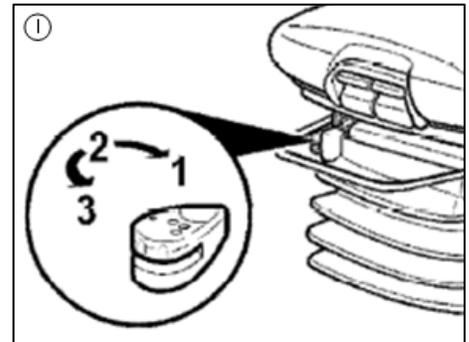
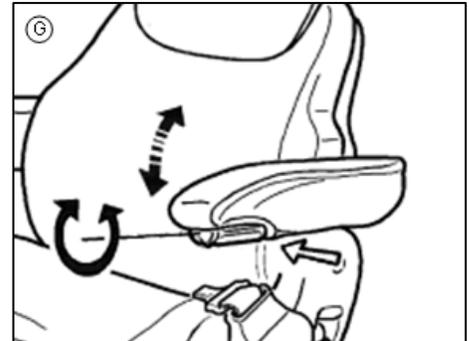
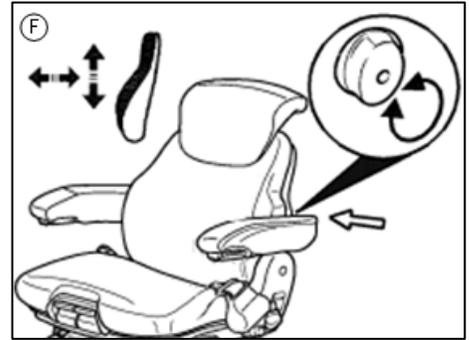
- A. *Height and Weight Adjustment*– Push or pull the actuator lever (A-1) until the green marking is visible in the indicator (A-2).
- B. *Fore/Aft Isolator*– Adjust the lever to lock or unlock the seat's lateral movement. Position 1 is locked and Position 2 is unlocked. After an adjustment from Position 2, the seat must be pushed back until there is an audible click. Once the seat is locked, it should not be possible to move it to another position.
- C. *Fore/Aft Adjustment*– Lift lever to allow adjustment.
- D. *Seat Pan Angle Adjustment*– Lift the left hand handle and exert pressure on or off the seat pan to adjust to the desired angle.
- E. *Seat Depth Adjustment*– Lift the right hand handle and move the seat cushion forwards or backwards to the desired position.



VI. Operator's Station

Air Ride Seat (continued)

- F. *Lumbar Support Adjustment*– Turn the adjustment knob to adjust both the height and curvature of the backrest cushion.
- G. *Armrest Tilt Adjustment*– Turn the adjustment knob to the outside to raise the front of the armrest and to the inside to lower the front of the armrest.
- H. *Backrest Adjustment*– Lift the lever to release the lever. Apply or release pressure to allow the backrest to move to the desired position.
- I. *Absorber Adjustment*– Turn the lever to the desired position of shock absorbance. Position 1 is soft, position 2 is medium, and position 3 is hard.
- J. *Operator Presence Switch (OPS)* - Internally located, the electrical interlock ensures that attachment functions stop when the operator is not seated.



VI. Operator's Station

Air Ride Seat (Optional)

A. Height and Weight Adjustment-Push top of rocker switch to inflate and raise suspension. Push bottom of rocker switch to deflate and lower suspension.

B. Fore and aft slide adjustment-slide to the left to unlock to allow for adjustment.

C. Isolator Lockout-Slide to the right to allow for adjustments.

D. Armrest Adjustment-Rotate knob to adjust desired angle of armrest.

E. Backrest adjustment knob (Recliner)-rotate the knob forward or backward to adjust backrest angle.

F. Lumber/Bolster Adjustment system-Use the two rockers switches to adjust the lumbar and bolster of the seat.

G. Seat Belt-the seat belt has a retractor and buckle. It is highly recommended that you wear the seat belt at all times when operating the sprayer.



MD3 OPERATING INSTRUCTIONS

The MD3 is the control center of the machine. It helps to control approximately 90% of the machine's electronically driven products which in turn help to influence how the machine drives, how the All Wheel Steer operates, how the attachments operate, how the tread adjust operates, how the spray sections and the lights work, and how all of the diagnostics given to the operator work.

There are nine buttons that line the bottom and right hand side of the screen. For the purpose of customer service, the buttons have been assigned names, please be sure to use these names when speaking with a technician to help them understand what may be happening with the machine.

Button names:

- A. *F1*– far left side of the screen
- B. *F2*– second button from the left
- C. *F3*– third button from the left
- D. *F4*– fourth button from the left
- E. *Cancel/Home*– the fifth button from the left. The button has a left pointing arrow symbol on it.
- F. *Menu*– the far right corner. The button has three lines across its face.
- G. *Up Arrow*– top button on the right side. Has an upward pointing arrow on its face.
- H. *OK*– the second button down on the right side.
- I. *Down Arrow*– the third button down on the right side. The button has a downward pointing arrow on its face.



VII. MD3 Operating Instructions

MD3 Pages

The MD3 currently has three display pages, Home page (A) and Machine Hours page (B), and the Misc. Page (C). This is how these pages will be referred to throughout the rest of these instructions. The Home page should come up every time the machine is started.

The Up and Down Arrow buttons are the toggle buttons that will navigate through the pages. Push the Up Arrow button to go to the next page and the Down Arrow button to go to the previous page. Continuing to press the button will get you back to the page that you started from.



VII. MD3 Operating Instructions

Toggleing Between Menu Screens

To navigate from the Home Page to the Main Menu (A), press the Menu button (B) in the lower right hand corner of the display face.

Use the Cancel/Home button (C) to go back one page at a time while in the Adjust, Measure, Preferences, and Info menus.

Use the “F” buttons (D) to select the group or menu from the Main Menu page. Also use them while in the menu for prompted requests.

Use the Cancel/Home button to go back to the Home Page from the Main Menu.



Adjusting the Display Lighting

To adjust the lighting of the display:

1. Press the Menu button (B). The Main Menu will appear.
2. Press the F3 button (C) under “Preferences”
3. Press the F1 button under “Display”
4. Press the F2 button under “Backlight” to change the lighting or press the F3 button under “Screen Saver” to adjust the time that the screen is lit to its full intensity.
5. Toggle with the Up and Down arrow buttons (D) to desired level and then press the OK button (E) to accept the change.



Software Version

To view the software version in the MD3, press the Menu button (A) in the lower right hand corner of the display face. Enter the Info menu by pressing the F4 button (B) and the software version should be displayed at the top of the screen.



VII. MD3 Operating Instructions

Changing the Tire Size Value

It may be necessary to change the tire size value. Remember that for an accurate spray job, the speed of the machine must be accurate. If the tires are replaced with a different sized tire, this value must be changed.

1. Press the Menu button.
2. Press the F1 (A) button (Adjust).
3. Select "Operator Adjustments".
4. Toggle down to "Tire Size Selector" (B) using the DOWN arrow (C)
5. Press the OK button (D).
6. Toggle to the desired tire size.
7. Press the OK button.



Changing the Unit of Measure

To change the unit of measure:

1. Press the Menu button (A) to get to the Main Menu.
2. Press the F1 button (B) under Adjust.
3. Use the Up and Down arrows (C) to toggle to display adjustments and select OK (D)
4. Toggle to UNITS ADJ parameter and select OK.
5. Toggle to a value of 1 for Standard Units or to a value of 2 for Metric Units and press OK.



Home Page

The Home Page has many features and functions. On this page are the analog tachometer, temperature gauge, fuel gauge, digital gear reading, digital speed reading, time, different warnings, and different operating system statuses. Continue reading this section for more information. Do not hesitate to call Hagie Manufacturing Company with any questions.



VII. MD3 Operating Instructions

Clock

The clock is located in the upper left corner of the display screen (A).

The clock is set to standard time. If this time zone is not correct, the time can be changed.

To change the date or time:

1. Press the Menu button (B).
2. Press the F3 button (Preferences)
3. Press the F2 button (Date/Time)
4. Press the F1 button for adjusting the Date or F2 for adjusting the Time.
5. Use the Up Arrow or Down Arrow to adjust the Date or Time to the desired value and then press the OK button to accept the changes.



Warning Light Indicator

There is a red light that will illuminate to the right of the clock (A) when there is an error that needs attention. The light will be accompanied with a message (B) telling what the error is and what should be done to correct it. The message can be cleared by pressing the F2 button below OK, but the light will remain illuminated until the error has been corrected.



Refer to Operator's Manual

A blue manual icon (A) will appear to the right of the page title when an error has occurred (such as a service interval has been reached) that requires the operator to refer to the manual for more information. A warning will accompany the icon also stating that the operator needs to refer to the manual for more information.



VII. MD3 Operating Instructions

Main Spray Indicator

A green indicator light (A) will illuminate directly above the tachometer indicating that the main solution control switch on the hydrostatic lever has been activated. Read more about this indicator in the Spray Systems section of this manual.



Tachometer

There is an analog and digital tachometer display in the left middle of the Home Page. The tachometer displays the engine's revolutions per minute (RPMs).



Temperature Gauge

The temperature gauge (A) is an analog gauge located next to the tachometer in the center of the display page.

The gauge indicates the temperature of the engine. If the engine temperature gets to an intolerant level, a warning light directly above the gauge will illuminate (B).



If the temperature rises still after the initial warning, a second warning (C) will appear shortly before the machine begins to go into a protective mode. If this warning appears, immediately reduce the engine speed to help prevent engine damage. Shut the machine down as soon as possible and troubleshoot the issue. Contact Hagie Customer Service if you are unable to resolve the issue.

When this warning appears, the machine may be severely limited in engine and hydraulic functions to prevent damage to those systems. The warning will disappear and the buzzer will go off by pressing F2 to clear, but it does not correct the problem. The red warning light at the top (D) will continue to flash until the fault is resolved.



VII. MD3 Operating Instructions

Fuel Gauge

The fuel gauge is a bar gauge indicating the amount of fuel in the tank. Below the bar reading is a digital reading that indicates the number of gallons (liters) in the tank.

When the fuel level in the tank reaches a minimum level, a warning light will appear directly above the gauge. The light will not disappear until the fuel level is above the minimum level.



Gear Display

The gear (speed range) that the machine is traveling in is digitally displayed in the far right hand center section of the display screen.

The STS 16 has four gears in field state and seven gears in road drive state. The first four gears in each drive state are not the same, and different drive speeds are expected depending on what drive state the machine is in.



Speedometer

The speed in which the machine is traveling is digitally displayed directly below the gear reading on the right hand side of the Home Page.

The unit of measure can be changed from miles per hour (MPH) to kilometers per hour (K/h). The unit of measure is displayed to the right of the word "SPEED".



Reversing Fan

The control of the reversing fan can be found on the "Machine Hours Page." Use the F1 button to control the reversing fan.

The reversing fan is only activated while F1 is being pressed and on a STS16 the machine must be in neutral for the fan to reverse.



VII. MD3 Operating Instructions

Drive State (F1)

The drive state of the machine is displayed at the bottom far left corner of the screen. The drive state is a safety measure that cannot be changed unless the machine is in neutral. The machine has three drive states, road, field and fault. The drive state helps the machine determine what kind of work it is meant to do, field work or transport work.

In road state, the machine is limited on what functions can be operated, for instance, the spray booms are not able to be operated. Road state is used for the transporting of the machine and therefore will allow the machine to reach maximum speed. The engine speed in road state can range from 850 to 1900 RPM.

Field state allows the functions of the attachments, such as the spray boom, to operate. All wheel steer (if equipped) is also only allowed while in field state. The machine is also limited on speed and is unable to reach maximum speed while in the field. The engine speed in field state can range from 850 to 1900 RPM.

The third drive state, “drive fault” (B), may show if there is a system error that affects the machine’s ability to function. This is called a drive fault and the MD3 should show a message explaining why it happened and what if anything should be done. Severe warnings will be accompanied by a shut down or power down of systems to protect the machine (C). This drive state is automatic and cannot be voluntarily selected.

To toggle between the two drive states, make sure there are no drive faults present and that the machine is in neutral. Press the F1 button until the desired drive state appears below “Drive State” on the display screen.

F2 Function Button

The F2 function button is not directly associated with anything on the Home Page. The warnings that appear on the screen (drive faults, service warnings, system errors, etc.) will be able to be acknowledged through pushing the F2 button.



VII. MD3 Operating Instructions

All Wheel Steer (F3) ▲

The F3 function button is associated with the AWS. The AWS will appear on the screen even if it is not installed on the machine (A) and pressing the button will not change the machine's functions.

All conditions must be met before AWS will engage. First the machine must be in "field" drive state, and second, the machine must be in gear 1 or 2. If these conditions are not met, the AWS will remain on, but will still be in conventional steering.

The F3 function button will only toggle the AWS from ON to OFF, the machine will automatically determine if the proper conditions are met and change the status of the drive functions. These changes will be reflected on the MD3. When AWS is activated and engaged, the display will read "coord" shortened for "coordinated steering" (B). If the AWS is on, but not engaged, the display will read "normal" meaning that you are in conventional steering, but the AWS will engage automatically when the proper conditions are met. When the AWS is not on, the display will read "OFF".

Float (F4)

The float button (A) will only appear if an attachment requiring float functions is connected to the machine. Such attachments would include the Nitrogen Tool Bar. If there isn't an attachment connected that requires float, there will be dashes that appear on the display.

The functions of float are not discussed any further in this manual, but are included in the manuals for the attachments that require its use.



▲ Operators with machines equipped with All Wheel Steer pay special attention!

VII. MD3 Operating Instructions

Machine Hours

The second page of the MD3 is titled “Machine Hours” and can be found by using the Down Arrow (A) key to toggle to the next page from the Home Page.

This page is a service tool for operators to use to set and track service intervals. There are several things that need to be serviced at specific intervals and you will see these intervals on this page (50 hrs, 100 hrs, 500 hrs, etc.). Please refer to the service section of this manual for details regarding which parts of the machine need serviced and the procedure to perform the service at each interval.

Some of the service intervals can be adjusted to suit your schedule if you do not want to wait as long as possible to perform some of the services, such as oil and filter servicing. The default on the Machine Hours page is the recommended practices of the engine manufacturer, however, these practices are also discussed as being fairly loosely interpreted based on how the machine is used and they can be done on shorter intervals than what is recommended. The default will not be able to be extended past the recommendation.

When a service interval is reached, a “manual” icon (B) will appear at the top of the Home Page and a message telling you that a service interval has been reached (C). The message will disappear by pressing F2, but the icon will remain at the top of the page until the hours of the interval have been reset.



VII. MD3 Operating Instructions

Adjusting Service Intervals

The Machine Hours page has three columns of information. The first column tells you what service action or interval the hours are referring to. The second column tells the hours since the last service. The third column tells how many hours before the next service.

The engine oil/filter, hydraulic filter, and hydraulic oil intervals can be adjusted to suit your needs. The remaining intervals cannot be adjusted.

To adjust the service intervals:

1. Press the Menu button (A) in the lower right hand corner of the display face.
2. Press the F1 button under adjusts.
3. Use the Down Arrow to toggle down to the Service Interval Group (B). Press OK to select.
4. Adjust the interval and press OK to accept the changes.



Resetting Service Hours

Once a service procedure has been completed, the hours must be reset. To reset the service hours:

1. Press the Menu button in the lower right hand corner of the display face.
2. Press the F1 button to adjust.
3. Use the Down Arrow to select the Service Reset group.
4. Reset the parameters, by toggling the parameters to 1 and then back to 0 using the UP and Down Arrow keys.



Miscellaneous Page

The third page is information only entitled Misc. Page. This page gives you current tire size, current tread adjust setting, and the tread setting on both the left and right side separately. You cannot adjust anything from this page.



VII. MD3 Operating Instructions

120' Boom Page (optional)

The 120' boom option is located on the misc. page of the MD3. For more information on the 120' boom, please refer to the 120 Boom operator's manual.



Warning: When operating or positioning the booms observe the following safety items.

- Select a safe area before folding/unfolding booms.
- Clear area of personnel.
- Check for overhead obstructions.
- Do not fold or unfold booms near power lines. Contact with power lines can result in serious injury or death.



Caution: When operating or positioning the booms observe the following safety items to avoid injury or equipment damage.

- Do not fold/unfold boom extensions when main boom is in the cradle.
- Do not operate sprayer with one boom out of cradle and other boom in cradle.
- Do not transport machine without booms folded and in cradle.

HYDROSTATIC SYSTEM

Hydrostatic Drive Components

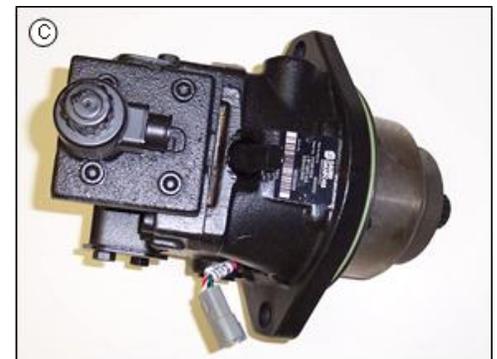
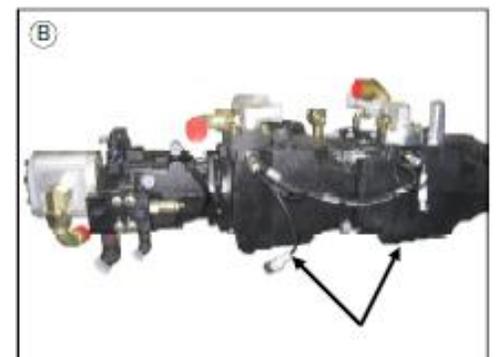
- A. Cummins engine
- B. Tandem hydrostatic pumps
- C. Front and rear wheel motors
- D. Wheel hubs

Cummins Engine

The STS 16 comes standard with a 365hp Cummins diesel engine (A) equipped with an automatic exhaust brake. The engine has a direct-mounted Sauer-Danfoss H1 Series tandem hydrostatic pump (B). More information on the operation of the engine is contained in this section.

Wheel Motors and Wheel Hubs

The all-time four wheel drive system consists of Sauer-Danfoss hydrostatic wheel motors (C) and the planetary gear reduction hubs (wheel hubs) (D).



VIII. Hydrostatic System



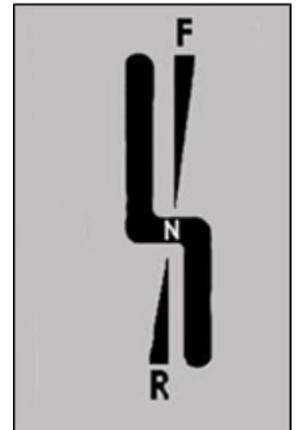
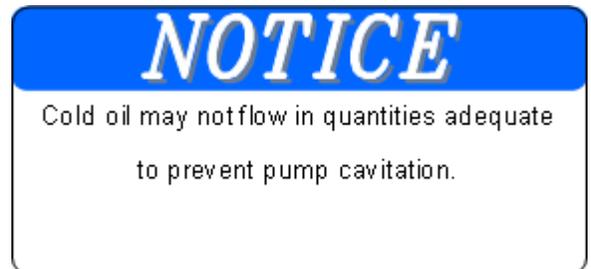
Caution: Start the engine from the operator's seat only. When running the engine in a building, be sure that there is adequate ventilation.

Pre-operational Checks

1. Check the engine oil level. Do not operate when oil is below the low mark on the dipstick.
2. Check the coolant level in the radiator and the coolant overflow reservoir.
3. Check the hydraulic oil reservoir level.
4. Check the cooling air intake screen.
5. Check the Filter Minder®
6. Drain fuel/ water separator.
7. Check the engine drive belt.
8. Drain any water out of the air tank daily.
9. Check for any oil or fuel leaks and correct them if needed.

Starting the Engine

1. Position the hydrostatic lever to the neutral position.
2. Put the parking brake switch to the ON position. (See the information contained in this section on the parking brake)
3. Turn the ignition ON, but do not engage the starter. Wait for the "wait to start" warning light and message to disappear. Make sure that there aren't any other warnings before continuing.
4. Engage the starter. If the engine fails to start after 15 seconds, turn the key to OFF, wait one minute and repeat the procedure. If the engine does not start in three attempts, check the fuel supply system. Absence of blue or white exhaust smoke during cranking indicates that no fuel is being delivered.
5. Observe the warning lights on the MD3 after start up. If any functions do not operate, shut off engine and determine the cause.
6. Always allow at least a five minute warm-up period before operating the engine at high RPM. This means that the engine must reach operating temperature and oil pressure must stabilize in the normal operating range before it is run faster than idle (1000 RPM or less).



Filter Minder® is a registered trademark of Engineered Products Company.

VIII. Hydrostatic System

Battery Disconnect

The STS is set up with a battery disconnect safety device. The device is located on the left side of the rear frame cross tube. When the key is turned to the OFF position the electrical circuit is broken therefore rendering the machine unable to start. Do not use this device as a safety when working on the electrical system-disconnect the negative battery cable before servicing.

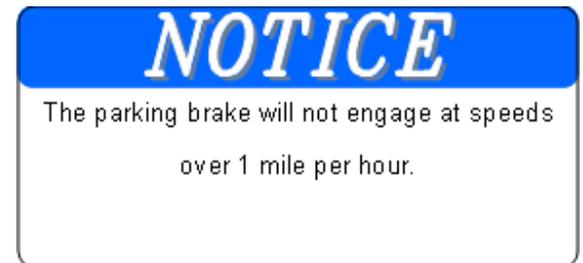
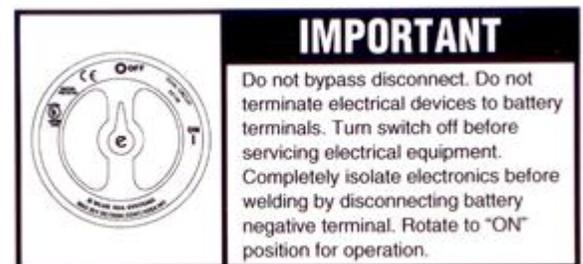


Parking Brake

The parking brake will engage when the charge pressure falls below 150 PSI or the engine is shut off. To engage the brakes manually, press the top of the Parking Brake/Ladder switch located on the side console.

To disengage the brakes, press the bottom of the switch. Always turn the brake off before moving the sprayer.

The brake switch must be engaged to lower the ladder and to run the side-fill or pressure washer. The ladder will automatically lower when the brake switch is pressed (see the section on the ladder for more information).



! **Caution:** Activating the brake while the machine is moving is potentially hazardous to the operator and the sprayer.

Speed Control

Speed control may be adjusted with the speed control dial. This will conveniently help regain consistent field speeds when re-entering a field from the end rows.

To set a speed limit, push the hydrostatic lever all the way forward. Now turn the speed control clockwise while observing ground speed and stop turning the dial when the desired ground speed is reached. Now your maximum field speed is set and you simply reposition the lever all the way forward to regain that speed.



VIII. Hydrostatic System

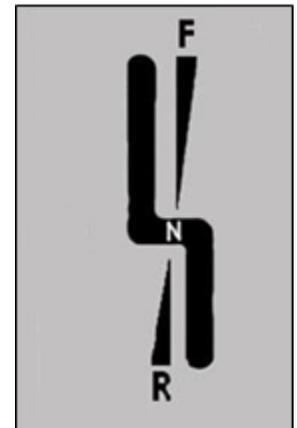
ACE: Automatically Controlled Engine.

1. Speed ranges are selected by a red (decrease speed range) and green (increase speed range) electronic switch mounted on the hydrostatic lever. The lower the setting, the higher the torque, but the lower the speed.
2. To move forward, slowly push the hydrostatic lever forward. The farther the lever is moved, the faster the sprayer will travel and the engine speed (RPMs) will increase. To stop, slowly pull the lever to the neutral position.
3. To reverse the machine, slowly pull the lever back. To stop, slowly push the lever to the neutral position.
4. Before turning off the engine, reduce the engine speed and allow the engine to idle for at least three minutes.



NOTICE

The operator can choose the minimum level above 850 RPMs of engine speed that they want to operate the machine with by using the throttle switch. See the throttle switch section for more information.

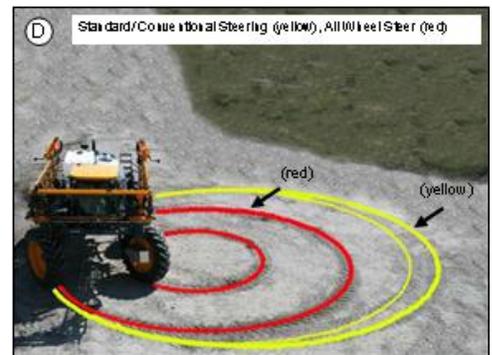
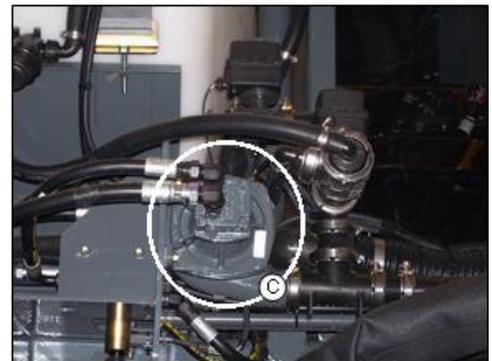
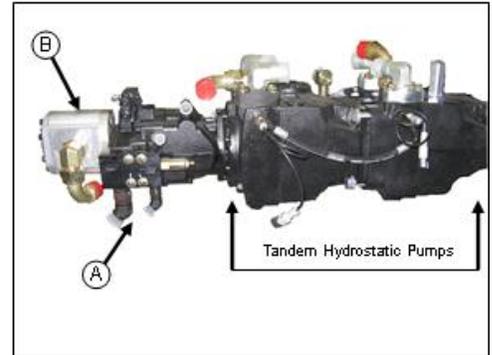


HYDRAULIC SYSTEM

Hydraulic System Components

- A. Hydraulic pump
- B. Gear pump
- C. Solution pump
- D. Power steering

(Continued on the next page)

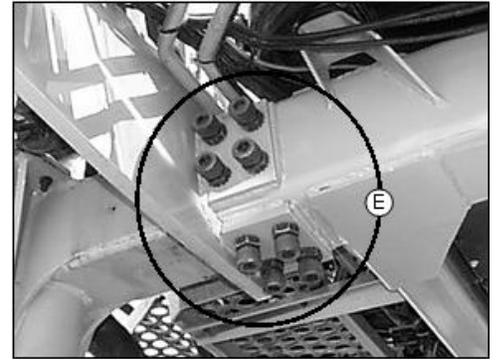


▲ Operators with machines equipped with All Wheel Steer pay special attention!

IX. Hydraulic System

Hydraulic System Components (continued)

- E. Tread Adjust
- F. Spray booms
- G. Ladder
- H. Pressure washer

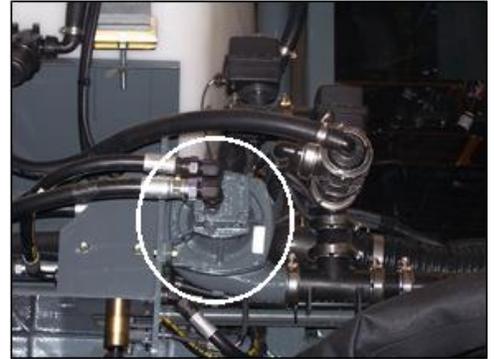


IX. Hydraulic System

Solution Pump

The solution pump is a centrifugal pump controlled hydraulically with the pulse width modulated control valve. The valve is controlled by the precision console per the calibration settings entered by the operator.

The solution pump is also used to distribute the water or cleaning solution from the rinse tank through the rinse systems.



Auxiliary Hydraulic System (Hydraulic pump and Gear pump)

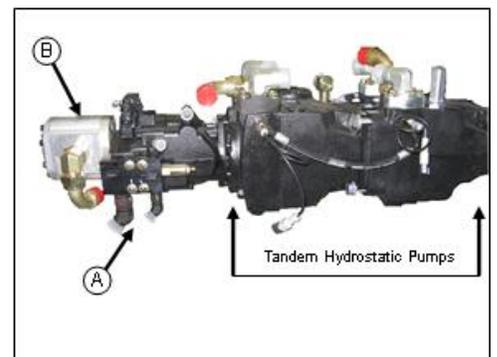
The auxiliary hydraulic system is a load sensing, pressure compensated system with efficiency in mind. That means it only pumps the amount of oil needed to do the job.

The pump is mounted to the “front” of the second hydrostatic pump (A). The system consists of a single variable displacement pump that supplies the required hydraulics to operate the full time power steering unit, boom control cylinders (lift, level, and fold), tread adjust, ladder, outer boom breakaway, and the solution pump.

The pump circulates the hydraulic oil throughout the necessary systems and back through a cooler before returning it to the reservoir. If the level in the reservoir drops too low to safely operate the machine you must shut down the engine immediately to prevent damage to the hydraulic system.

The return oil from the load sense pump is mixed with the oil from the gear pump (B) on the side of the engine. This pump supplies a constant flow of oil from the hydraulic tank to the cooler and then back to the tank through the filter. This is considered a kidney loop and is dedicated to the cooling and filtration of the hydraulic system.

The gear pump has a dedicated steering pump. The dedicated pump ensures the steering circuit is getting the flow that is needed. This allows the auto steer to have less potential problems.

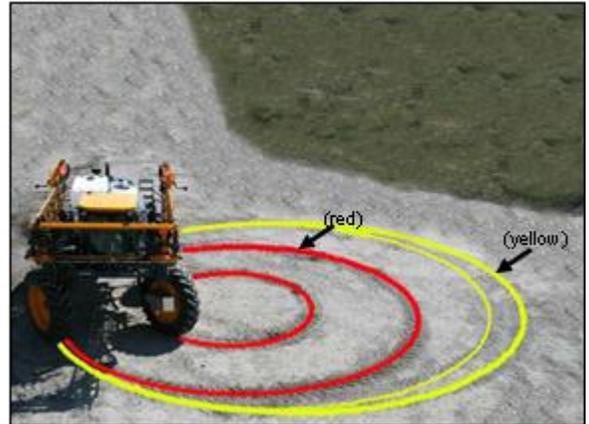


IX. Hydraulic System

Power Steering System

The power steering system is a true dedicated steering circuit. No other function will share oil with the steering circuit with full time control, re-phase centering, master slave steering circuit on the front steering and double action steer by position with rear steering. (See the section on All Wheel Steer for more information)

▲ Standard/Conventional Steering (yellow) All Wheel Steer (Red)



Ladder

To raise or lower the ladder you will need to locate the BRAKE/LADDER switch at the front of the right hand console (A). When the brake is applied the ladder will lower automatically. The ladder will not raise until the machine is running and the switch has been returned to the OFF position.

! **Caution:** Upright ladder is not a service platform or step. DO NOT step on the ladder while in upright position. DO NOT lower the ladder while anyone is on the ground near the sprayer. DO NOT attempt to lower the ladder from the ground level.



▲ Operators with machines equipped with All Wheel Steer pay special attention!

IX. Hydraulic System

Fan Control Valve

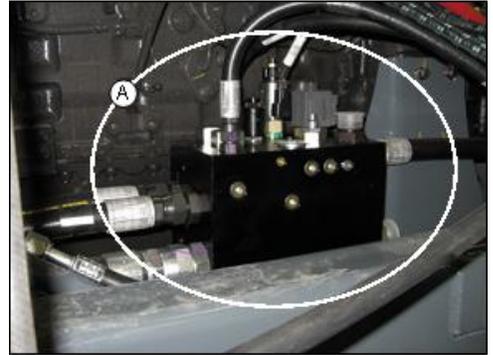
Both the engine fan and the auxiliary cooling fan are hydraulically controlled through the fan control valve (A). The valve is located on the right side of the engine.

To reverse the rotation of both fans' blades, depress the engine fan reversing button on the MD3 Machine Hours Page (B). This function activates the reversing valve (C).

Reversing the rotation is primarily used to remove small or light trash particles from the fan/grille screens. The word "Reversing" will appear above the F1 button when the reversing cycle begins. The word will disappear when the cycle is complete.

NOTICE

The machine must be in neutral position before the fan can be reversed. The machine must remain in neutral until the cycle is complete.



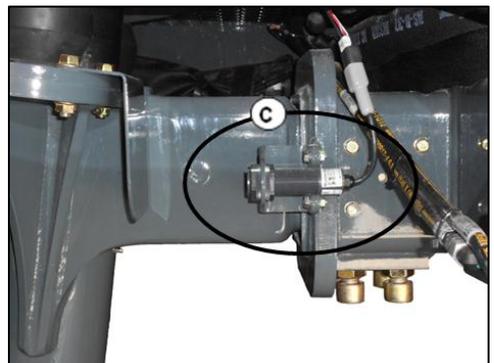
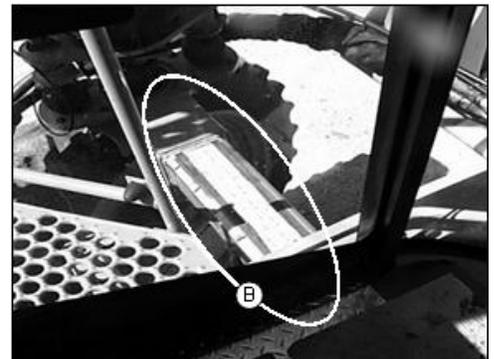
IX. Hydraulic System

Hydraulic Tread Adjust

To adjust the tread widths hydraulically, follow the instructions below:

1. Survey the surroundings and allow yourself enough room to adjust the tread in either forward or reverse.
2. Locate the tread adjustment switches on the rear of the side console (A). They are marked LF (left front), LR (left rear), RF (right front), and RR (right rear). The legs may be moved in or out on each side independently*. While driving between one and two miles per hour, press and hold the desired switches to move the tread in the desired direction. Pressing the top of any switch will move that leg OUT and pressing the bottom of any switch will move that leg IN.
3. Observe the tread width on each leg. The front legs use indicator decals (B) while the rear legs use electronic sensors and display the readings on the message center (C). Release the switches when the tread indicator reaches the desired tread width.
4. After tread adjustment is complete, all four tread width indicators should have identical readings.

 **Caution:** Never adjust the hydraulic tread width on a public roadway. Make sure the sprayer is on level ground where there are no ditches or valleys to interfere while you perform the adjustment.



*When a significant adjustment is being made, it is recommended that you adjust one leg at a time and do the adjustments in smaller increments. Binding may occur if a larger adjustment is made all at once, especially if adjusting one leg at a time

IX. Hydraulic System

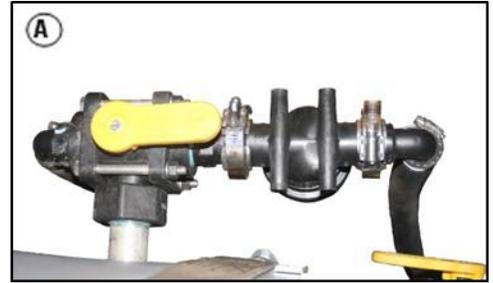
Pressure Washer (If Equipped)

Before operating the Hagie pressure washer, make sure there is a sufficient amount of water in the rinse tank.

1. Open the supply valve on the rinse tank (A).
2. Turn the washer pump on by using switch (B).

 **Warning:** Pressurized water can be abrasive, never directly spray fragile or sensitive materials. Failure to do so could result in bodily or machine damage.

 **Caution:** Never run the pressure washer pump without a water supply. Running without water will cause the pressure washer pump to fail.



X. Spray System

SPRAY SYSTEM

Spray Booms

The spray booms are controlled by an electro-hydraulic system. This system consists of operator manipulated switches located in the sprayer's cab and hydraulic cylinders attached to the booms. It provides lift, level, horizontal extension, and vertical extension.

60'/80'/90' and 60'/100' Spray Boom

STS 90' or 100' spray booms are equipped with a hydraulic breakaway circuit (A). When folded out as an 80, 90, or 100 foot spray boom, a one-way hydraulic circuit on the outer boom section provides outer boom breakaway functions. The outer breakaway is self-resetting and will return to normal operating position after it has cleared the hazard.

Hydraulically folding the extensions of the 60/80/90 or 60/100 foot boom system, adjusting the spray valves, and recalibrating the spray console essentially turns it into a 60 foot boom. (See the next page for diagrams and continue reading this section for more information) Manually folding the outer extensions of

the 60/80/90 foot boom, adjusting the spray valves, and recalibrating the spray console turns it into an 80 foot boom. Refer to the section on the spray console for information on calibration.



Warning: When operating or positioning the booms observe the following safety items.

- The boom extension/fold switch controls both the left and right boom simultaneously. Monitor both sides during the boom extension/fold sequence.
- Cradle booms when leaving sprayer unattended.
- Make sure booms are folded when cradled.
- Select a safe area before folding/unfolding booms.
- Clear area of personnel.
- Check for overhead obstructions.
- Do not fold or unfold booms near power lines. Contact with power lines can result in serious injury or death.
- Hagie spraying equipment is designed for FIELD USE ONLY do not attempt to use machinery for anything other than its intended purpose.



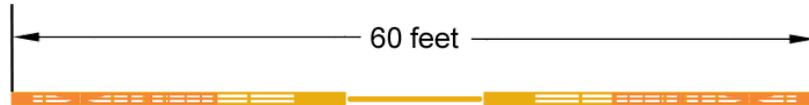
X. Spray System



Caution: When operating or positioning the booms observe the following safety items to avoid injury or equipment damage.

- Do not fold/unfold boom extensions when main boom is in the cradle.
- Do not operate sprayer with one boom out of cradle and other boom in cradle.
- Do not transport machine without booms folded and in cradle.

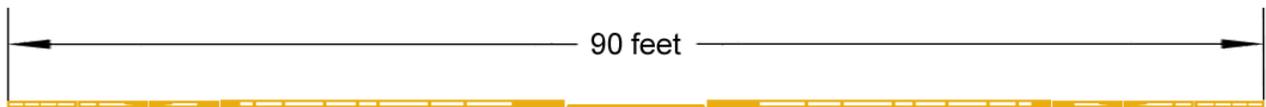
Refer to the following pages for descriptions on the movements of the booms.



60/80/90 foot system with extensions folded over.



60/80/90 foot boom system with outer extensions manually folded forward.



60/80/90 foot boom system with all extensions folded out.



X. Spray System

Boom Components

- A. Lift cylinder
- B. Transom
- C. Main pivot cylinder
- D. Level cylinder
- E. Lift arm
- F. Main boom section
- G. Boom extension cylinder
- H. Boom extension
- I. Boom break away cylinder



X. Spray System

Fold Booms Out

Raise the level cylinders up all the way using left and right raise switches on control handle. Fig. A.

Fold out main boom sections using left and right out switches on control handle until boom sections stop moving. Fig. A.

Lower the level cylinders until the boom is parallel with the ground.

Then push the corresponding OUT switch to fold the outer section all the way out. Fig. B.

DO NOT lower main lift while boom is in the cradles.



Fold Booms In

Lower the level cylinders until the boom is parallel with the ground. Fig. A.

Push the corresponding IN button to fold the outer section in. Fig. B.

Raise the level cylinders up all the way using left and right raise switches on control handle. Fig. A.

Fold IN main boom sections using left and right in switches on control handle until boom sections stop moving. Fig. A.

Lower the level cylinders until the boom sections are resting in the boom cradles. Fig. A.

Warning: When operating or positioning the booms observe the following safety items.

- Select a safe area before folding/unfolding booms.
- Clear area of personnel.
- Check for overhead obstructions.
- Do not fold or unfold booms near power lines. Contact with power lines can result in serious injury or death.
- Hagie spraying equipment is designed for FIELD USE ONLY do not attempt to use machinery for anything other than its intended purpose.
- BOTH boom extensions move when the boom extension switch is pressed.



Caution: When operating or positioning the booms observe the following safety items to avoid injury or equipment damage.

- Do not fold/unfold boom extensions when main boom is in the cradle.
- Do not operate sprayer with one boom out of cradle and other boom in cradle.
- Do not transport machine without booms folded and in cradle.
- Boom extensions will not fold/unfold unless machine is in neutral.

X. Spray System

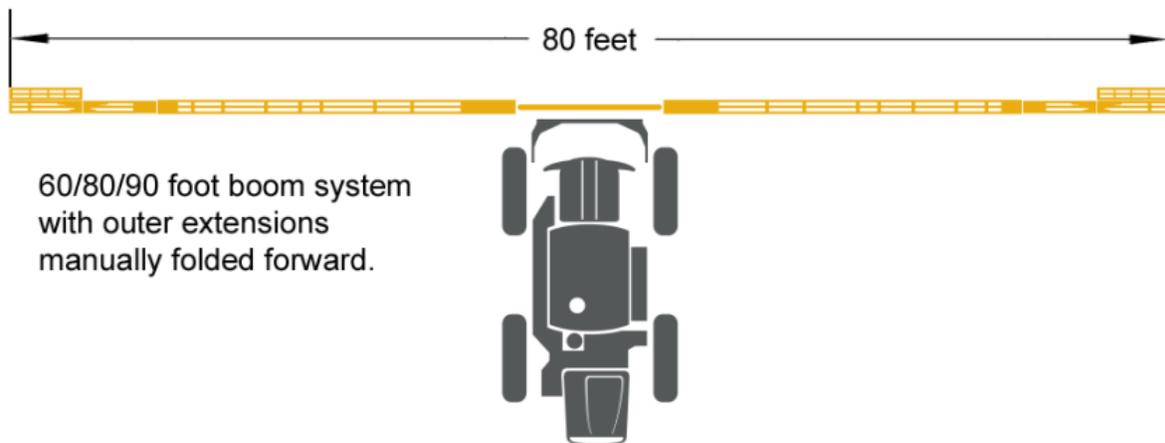


Caution: The booms will vertically unfold even if they are still in the boom cradle or are not horizontally extended!

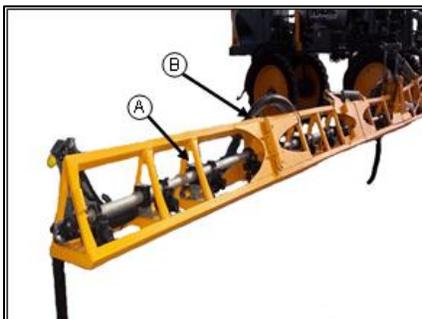
- Boom extensions can only be folded when the hydrostatic lever is in the neutral position and you have pushed the **ACK** (acknowledge) on the MD3 showing that you have acknowledged that there are no power lines overhead. If the sprayer is put in gear during folding, the boom movement will stop.

Manually Folding from 90' to 80'

To convert a 90 foot boom to an 80 foot boom, manually close the solution valve on the outer section (A). Remove the bolt on the back side of the boom (B) so it will hinge forward (C) and secure it with the rear bolt (D). Repeat these steps on the other side and recalibrate the console accordingly (see the precision manufacturer's guide) before spraying resumes.



Continue reading the manual for information on adjusting the foam marker.



120' Spray Boom



The spray booms are controlled by an electro-hydraulic system. This system consists of operator manipulated switches located in the sprayer's cab and hydraulic cylinders attached to the booms. It provides lift, level, horizontal extension, and vertical extension



Warning: When operating or positioning the booms observe the following safety items.

- The boom extension/fold switch controls both the left and right boom simultaneously. Monitor both sides during the boom extension/fold sequence.
- Cradle booms when leaving sprayer unattended.
- Make sure booms are folded when cradled.
- Select a safe area before folding/unfolding booms.
- Clear area of personnel.
- Check for overhead obstructions.
- Do not fold or unfold booms near power lines. Contact with power lines can result in serious injury or death.
- Hagie spraying equipment is designed for FIELD USE ONLY do not attempt to use machinery for anything other than its intended purpose.



Caution: When operating or positioning the booms observe the following safety items to avoid injury or equipment damage.

- Do not fold/unfold boom extensions when main boom is in the cradle.
- Do not operate sprayer with one boom out of cradle and other boom in cradle.
- Do not transport machine without booms folded and in cradle.

X. Spray System

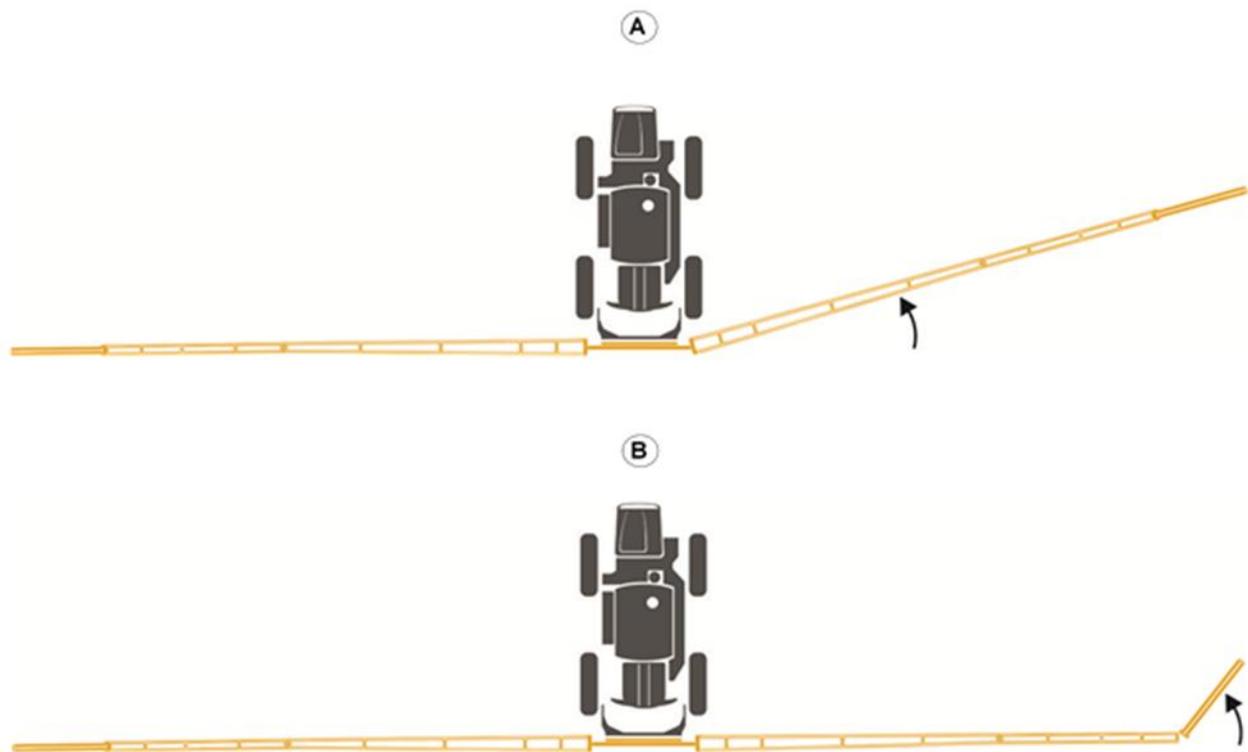
Boom Breakaways

STS 120' spray boom is equipped with hydraulic and mechanical breakaways. When folded out as a 120 foot spray boom, the outer section is protected by a mechanical breakaway set by a spring (B).

This works in the forward and back direction. The outer breakaway is self-resetting and will return to normal operating position after it has cleared the hazard. The main spray section has a hydraulic breakaway that is manually reset. The main section will break away back 45 degrees and then stop so it will not hit the rest of the machine (A).

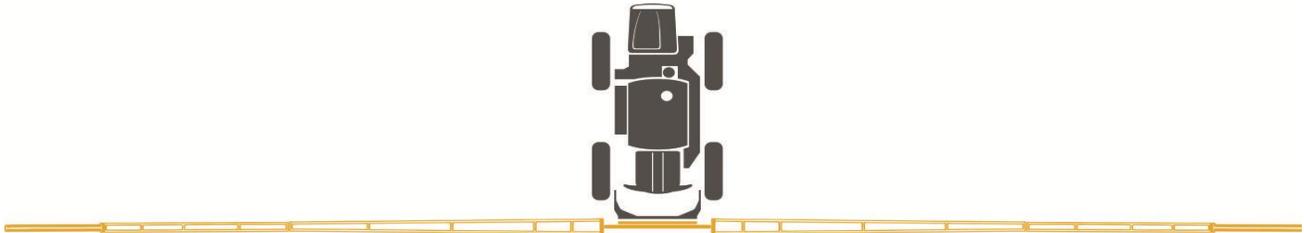
Re-charging breakaway circuit Auto/Manual

To re-charge breakaway circuits in the auto/manual state, push the corresponding horizontal extending out button on hydrostatic control handle. Right extend out will re-charge the break-away circuits on the right side of the boom and left extend out will re-charge the break-away circuits on the left side in the auto/manual fold state.

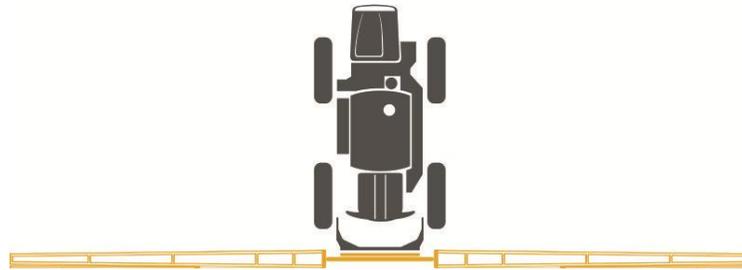


Boom Widths

Hydraulically folding the extensions of the 120 foot boom system, adjusting the spray valves, and recalibrating the spray console essentially turns it into a 70 foot boom. (See the next page for diagrams and continue reading this section for more information)



120ft spray width with boom fully extended*



70ft spray width with boom folded at the 70/120 extension fold



Transport width. 14'-6"

*Recommended spray width

X. Spray System

Boom Components

- A. Lift cylinder
- B. Pivoting transom
- C. Fixed transom
- D. Main pivot cylinder
- E. Lift arm
- F. Main boom section
- G. Boom extension cylinder
- H. Boom extension
- I. Boom breakaway cylinder
- J. Boom breakaway joint



120 Boom Page

Machines with the 120ft boom option installed have changes to the display to allow for more feedback to the operator and to help the operator achieve some of the functions needed in certain operations.

The first change is the addition of an indicator light to alert the operator when the boom is folded out and the breakaway function is set and the boom is ready for operation. Fig. A shows a green indicator light showing operational status. If the light is not green, a breakaway situation has occurred. Observe boom to determine where breakaway occurred. Push corresponding horizontal extending out button on hydrostatic control handle, Fig. B. Right extend out will re-charge the breakaway circuit on the right side of the boom and left extend out will re-charge the breakaway circuit on the left side in the Auto-Fold state. To re-charge breakaway circuits in the manual state, each individual “out” direction will need to be activated.

Fig. C shows the Miscellaneous Page that contains the status of the NORAC communication, the activating buttons for changing the fold state of the boom, the roll commands for the boom, and the spray width for the boom. The N-Add and A-80 means that the NORAC system is communicating with the Hagie system correctly. If this reads N-Add and 0 state then the communication is not correct. See trouble-shooting section.

Power Lines

The 120ft boom is longer than any other boom offered by Hagie Manufacturing Company, we cannot stress enough that extreme caution must be observed when operating the equipment around power lines! Be absolutely sure that there is more than sufficient clearance when transporting, opening the boom, or spraying around power lines!



X. Spray System

Disabling the Norac System

When using the Norac boom leveling system in auto mode it can be disabled to avoid a potentially hazardous situation. To disable the Norac system press “M” on the UC5 for manual or you can press any one of the following Hagie boom control switches: Lift (transom raise/ lower), or the left or right level up/down. If the Norac stops working the auto and manual fold functions will still work. For more information on the Norac switches, refer to your Norac manuals. For detailed information on trouble shooting, refer to the Norac manual.



Enabling/Disabling the “NORAC Tap On” Command

On the 120’ booms the operator is able to turn Norac Auto Mode on by tapping transom down on the hydrostatic lever. To enable/disable the NORAC tap on command select the NORAC enable auto sw page in the operator adjustments page in the MD3. To enable set the dial to a value of 1. To disable set the dial to a value of 0 and press OK.



Disabling the NORAC tap on command will allow the operator to tap the transom down switch without NORAC turning on.

Auto-Fold

Auto-fold is the preferred method for the most effective spraying operations.

Auto-fold is a feature that makes operation of the machine easier for the operator. During this operation the controller will position all boom sections automatically with the push of one button.



On the MD3 module, from startup/home page press the down arrow twice to get to the Misc Page (A). Push the F1 button on the MD3 to switch between manual and auto-fold states.

When the boom state reads Auto, the boom will operate with the auto-fold switches (B).

When extending the booms in Auto-fold the controller will take the boom out of the cradles and unfold them to the desired spray width.

Press **both** out buttons on the auto-fold switch to move the



boom to the fully out position on all sections.

When retracting in the booms in Auto-fold the controller will fold the booms in and set them back in the cradle.

Press **both** in buttons on the auto-fold switch to move the boom to the fully folded position on all sections.

In Fig. A, the F4 button allows the operator to select the maximum spray width. This setting controls the maximum auto-fold width of the boom.

Manual Fold, Out

To fold the booms out the MD3 module needs to be in the manual state. In the Misc Page (A), push F1 button to toggle between manual and auto states.

Raise the level cylinders up all the way using left and right raise switches on control handle (B).

Fold out main boom sections using left and right out switches on control handle (B) until boom sections stop moving.

Lower the level cylinders until the boom is parallel with the ground.

Then push the corresponding OUT switch (C) to fold the outer section all the way out.

DO NOT lower main lift while boom is in the cradles.

Manual Fold, In

To fold the booms in the MD3 module needs to be in the manual state in the Misc Page (A). Push F1 button to toggle between manual and auto states.

Lower the level cylinders until the boom is parallel with the ground (B).

Push the corresponding IN button (C) to fold the outer section in.

Raise the level cylinders up all the way using left and right raise switches on control handle (B).

Fold IN main boom sections using left and right in switches on control handle (B) until boom sections stop moving.

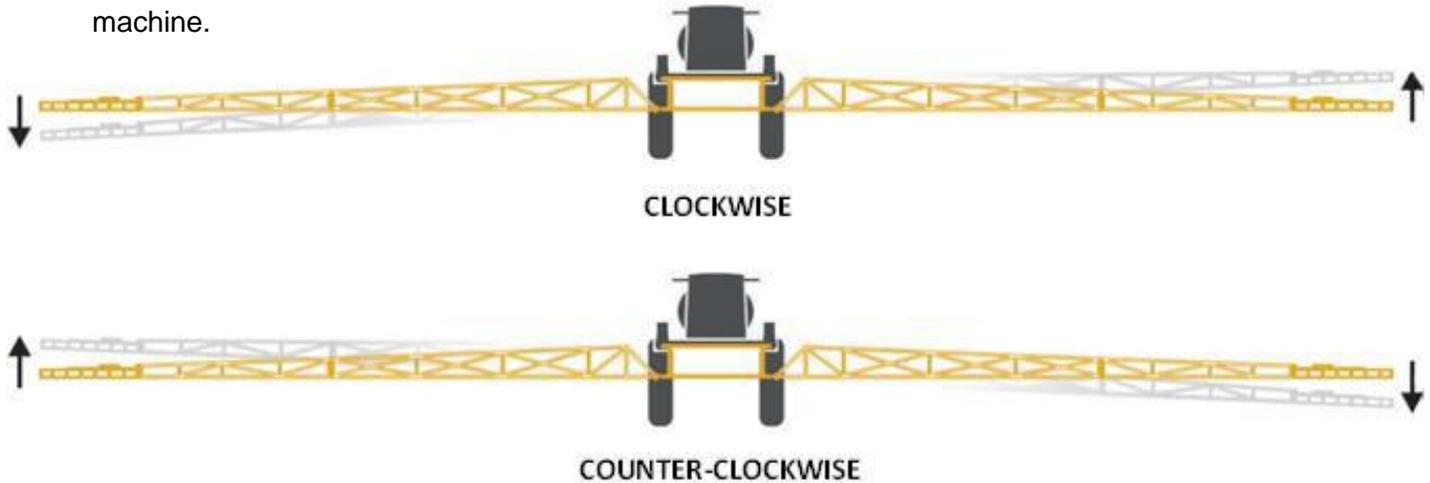
Lower the level cylinders until the boom sections are resting in the boom cradles (B).



X. Spray System

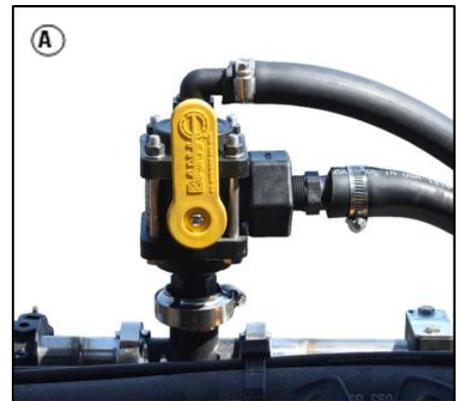
Rolling boom

The roll command buttons will cause the boom to roll either clockwise (as viewed from the cab) or counter-clockwise. These buttons are only active when the main booms are folded almost all the way out. This helps prevent an operator from accidentally rolling the booms into the machine.



Rear boom (If Equipped)

The rear boom is controlled through the center spray section of the front boom. To route the solution from the front boom section to the rear set the three-way valve handle (A) vertical. Now the front boom section will no longer spray and the rear boom will now be functional.



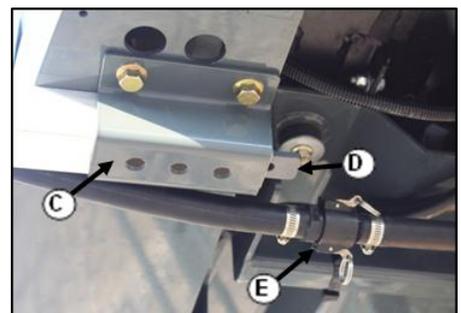
Attaching the Rear Boom

1. Slide rear boom (B) into the boom mounts (C) on the bumper.
2. Bolt rear boom onto the mounts by sliding the mounting hardware (D) inside the boom tubing and bolting through one wall of the boom.
3. Hook up the solution with the quick-connect fittings (E) located by the machine bumper and the lower right side of the rear boom.



Removing the Rear Boom

1. Disconnect the solution line at the quick connect (E).
2. Unbolt the rear boom (B) from the mounting brackets (C).
3. Remove the rear boom from the boom mounts.



Solution System

The solution system is a constantly monitored and continuously adjusted computer controlled system. The cab mounted digital console receives information from various inputs to help determine GPM (gallons per minute) and GPA (gallons per acre).

This section explains the components of the solution system. Please read the entire section before operating the solution system. This section is not designed to replace the precision manual and the numbers used may not reflect your specific situation. Read all manuals before operating the equipment.

Getting Started:

1. Calibrate the spray system console. Refer to the spray system manual for calibration procedures.
2. Check the quantity of solution in the tank.
3. Start the engine.
4. Open the tank valves, if desired, activate the agitation system.
5. Press the F1 switch on the MD3 until the machine's drive state reads "field".
6. Turn on the main spray power.
7. Place the individual boom solution valve switches to the ON position.
8. Slowly move the hydrostatic lever forward to obtain the desired ground speed.
9. Frequently observe the pressure gauge. When it drops to zero, or spray pattern deteriorates, shut off the main spray power, solution pump, and agitation system until refilling solution.

NOTICE

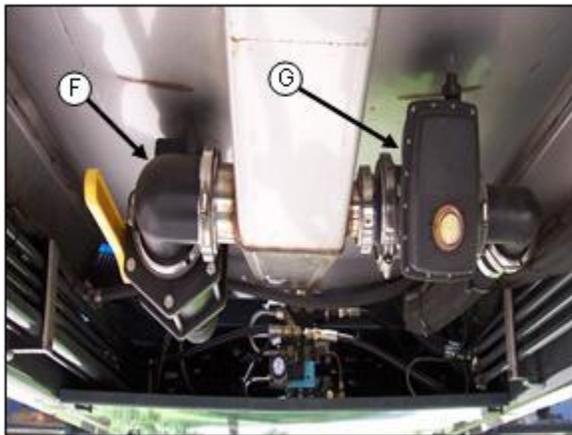
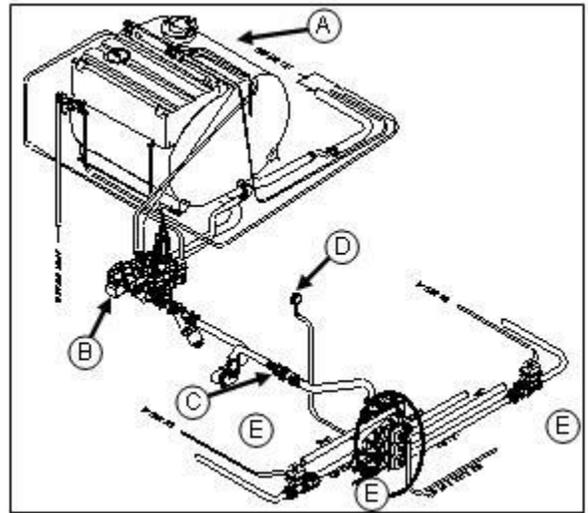
Never attempt to operate the spray system without solution in the spray tank. Operating the spray system with no solution in the tank will cause severe damage and void the warranty.



X. Spray System

Solution System Components

- A. 1600g Stainless steel tank
- B. Solution pump
- C. Flow meter
- D. Pressure gauge
- E. Individual solution control valves
- F. Sump valve
- G. Solution tank valve
- H. Solution tank valve switch
- I. Agitation switch
- J. Individual spray control switches
- K. Main solution spray control switch



X. Spray System

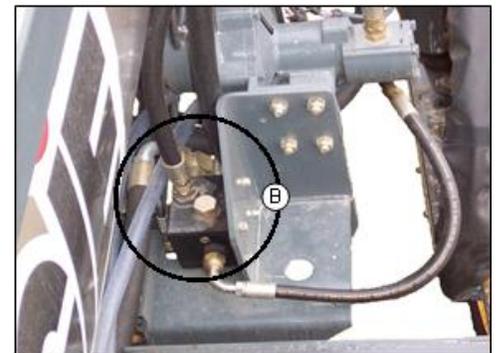
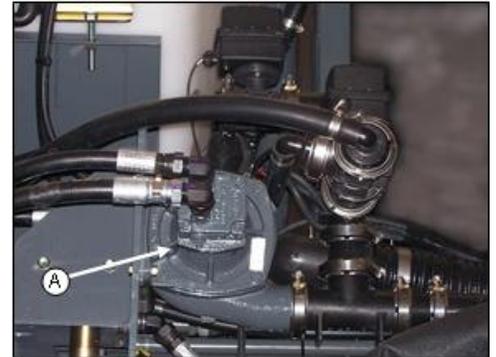
Solution Tank

The solution tank is a 1600 gallon stainless steel tank. The tank has a variable sparge type agitation system.



Solution Pump

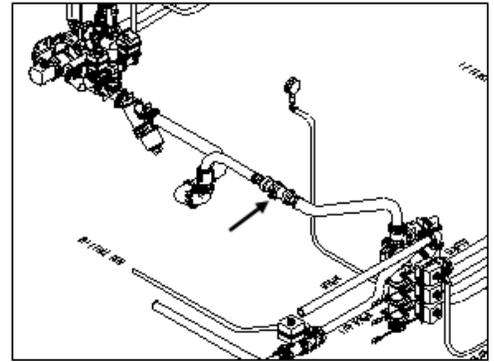
The solution pump (A) is a centrifugal type hydraulic pump that is controlled by the Pulse Width Modulated Valve (B) and the precision console (C). The pump draws the solution out of the tank at the rate determined during the calibration of the precision console. It dispenses it through the many valves and hoses that make up the spray system. The pump also dispenses fluids through the agitation system and the rinse systems.



X. Spray System

Flow Meter

The flow meter located in the main solution line monitors the solution flow and sends information back to the console and control valve. If the flow rate is not within the parameters programmed, the control valve will compensate by either opening or closing. If the rate continues to be outside the parameters, an alarm will sound signaling a low flow rate. (See the precision console guide for more information on low flow limit)



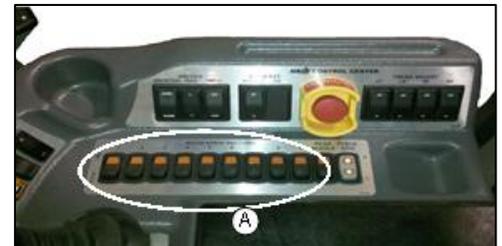
Solution Pressure Gauge

The pressure gauge gives you a constant visual display of the amount of the solution being applied (measured in PSI). The pressure, as determined by the pulse width modulated control valve, will vary according to ground speed. If applying solution manually, the solution pressure gauge visually informs the operator of needed manual adjustments. The gauge also shows when there is a drop in pressure indicating that the solution tank maybe empty or there is a problem with the system.



Individual Boom Solution Valve Switches

The spray booms are divided into sections that are independently supplied with solution and can therefore be shut off or turned on independently. The hydro-electric boom solution valves are controlled by a row of switches mounted on the right hand console (A).



Sixty foot boom configurations are divided into five sections and the valves are mounted on the transom. Eighty, ninety, and one hundred and twenty foot booms are divided into nine sections with three of the valves mounted on the transom and one on each boom.

Boom Solution Valve L.E.D. Indicators

Boom solution valve status is displayed in the cab by a series of L.E.D. indicators. Each indicator will illuminate if that particular boom solution valve is turned OFF.



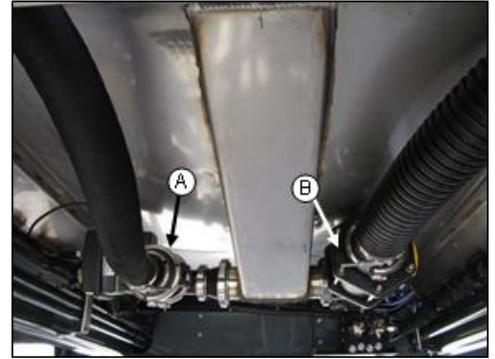
X. Spray System

Solution Tank Valve

The solution tank valve (A) controls the amount of solution coming out of the tank. The valve is controlled from inside the cab with the TANK VALVE switch (C) located on the right hand console.

Tank Sump Valve

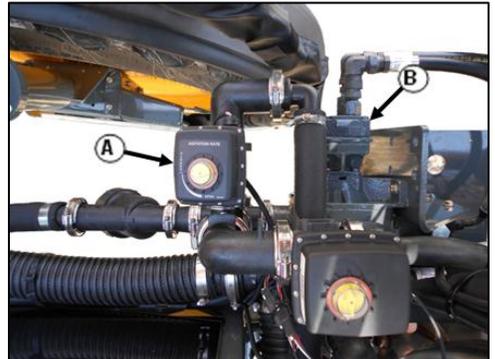
The tank sump valve (B) is a ball type valve that has to be turned on and off manually. This valve is to allow the fluid into the tank from the fill option.



Agitation

The speed of the sparge agitation system (stainless steel tank option) or the inductor agitation system (poly tank option) is controlled by a variable flow solution valve (A) mounted on the solution pump (B). The agitation switch (C) on the right hand console controls the rate of flow through the sparge system. While watching the indicator on the agitation valve, increase or decrease the flow rate with the control switch. To increase the flow, press the switch up. To decrease the flow, press the switch down. When the desired rate of flow is achieved, release the switch.

To turn the agitation system off, decrease the flow rate all the way down.



X. Spray System

Main Solution Switch

Main spray power can be controlled from a switch on the hydrostatic lever (A). This controls the panel of boom solution valve switches. The main switch must be on to supply the individual switches with voltage. This allows you to turn all of the boom solution valves ON or OFF at the same time such as turning them off when you arrive at the end rows and turning them back on when you re-enter the field. The individual switches allow you to turn the valves ON or OFF separately.

When the main spray power is ON a green indicator light located on the left side of the MD3 above the tachometer reading will illuminate and a white indicator light (B), mounted in the cab, will also illuminate.



NOTICE

DO NOT allow the pump to keep running when the boom switches are turned off.

Failure to do so will generate in over-heating and cause severe pump damage and void the warranty.

X. Spray System

Solution Quick Fill

To fill the solution tank, make sure the sump valve under the tank (A) is open. To access the front fill, pull the front fill latch lever out (B) and lower the assembly. Connect your solution supply to the front fill and fill to the desired level.

You may also fill the rinse tank (C) from the ground level with an owner supplied connection. When finished, shut off all of the valves and return the front fill to the locked position. See the next page for information regarding the use of the side fill inductor for filling the solution tank.

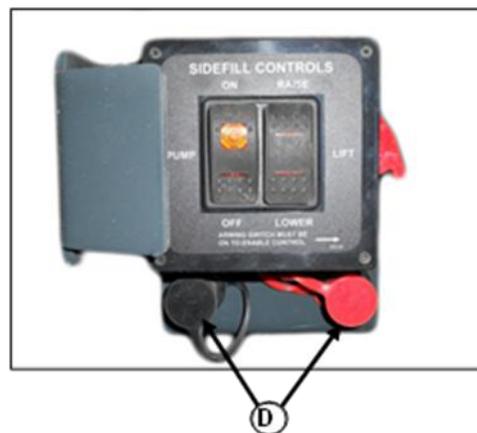
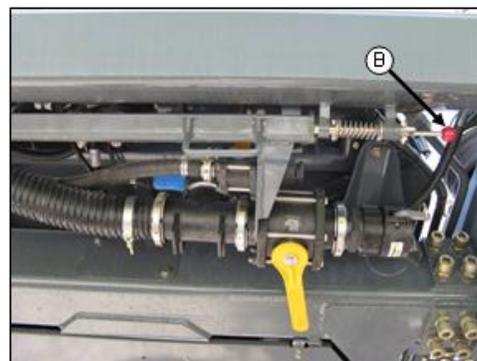
The quick fill systems are equipped with power ports (D) to connect any chemical pumps.



Caution: Wear the appropriate clothing and protective



gear when working with agricultural chemicals. Do not store the clothing inside the cab.



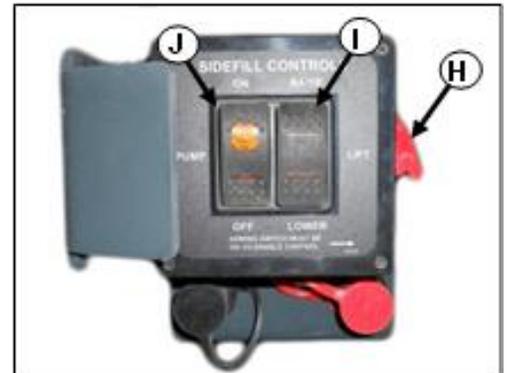
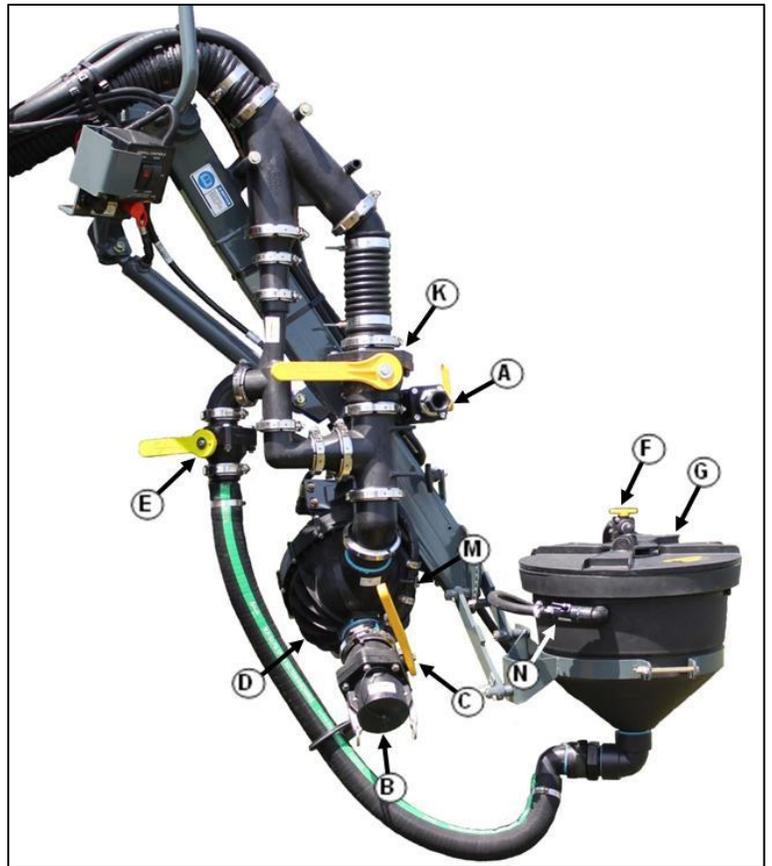
	CAUTION
	Wired for 12V DC, 20 A Max Load Not Intended for Jump Starting

650401

X. Spray System

Inductor Operation

- A. Rinse Supply Valve to Rinse Tank
- B. Fill Port(Cap when not using)
- C. Fill Valve(Close when not using)
- D. Transfer Pump
- E. Chemical Inductor(Turn off when not using)
- F. Chemical Inductor Rinse Valve
- G. Chemical Inductor Tank
- H. Lock Switch
- I. Raise/Lower Switch
- J. Pump Power Switch
- K. Side Fill Valve Rinse Tank
- L. Sidefill Rinse Valve(Turn off when not using)
- M. Swirl Valve



Filling With the Sidefill

With the engine running and the parking brake set, flip the lock switch up (H). Lower the inductor assembly with the inductor control box switch (I). Whether filling with the transfer pump or an offsite pump, make sure to have the transfer pump running. To activate the transfer pump, flip the pump switch up (J). This will start the pump. Flip the switch down when filling is complete.



NOTE: The following procedures are the same for either a sprayer mounted transfer pump or a nurse tank pump.

Fill water only: B-connected, C-open, E-closed, F-closed

Fill water/induct chem.: B-connected, C-open, K-closed, (E-open after flow is established)

Fill water/induct dry chem.: B-connected, C-open, k-closed, N-open (allow water to fill chemical tank around 3" before adding dry chemical), add dry chemical with M still open, E-open after dry has been added.

Fill rinse tank (L): A-open

Rinse inductor tank: F-open

****Before raising the inductor assembly, (G) must be in the up and locked position. ****

Rinsing the Sidefill

1. Open M (Sidefill rinse valve)
2. Turn on the solution pump
3. Open tank rinse valve

Note: Always close valve (M) after rinsing the sidefill. Failure to do so will make the sidefill not function properly when filling.

Fence Row Applicator

To operate the fence row nozzle, locate the fence row switch on the console (A). If you wish to turn the right fence row nozzle, depress the top of the fence row switch. To turn on the left fence row, depress the bottom of the switch. To turn either fence row nozzle off, return the switch to the center position.



As you engage either fence row you may notice a drop in solution pressure.

X. Spray System

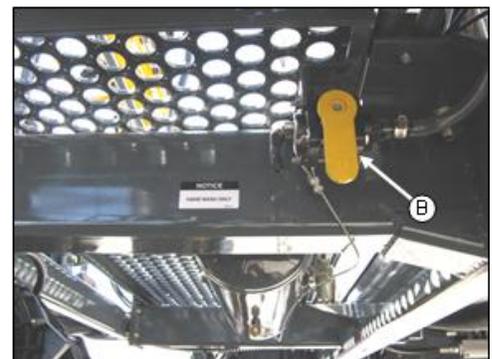
A pair of amber L.E.D lights mounted in the cab (B), on either side of the boom solution valve indicator lights, will inform the operator of fence row status. If the left fence row nozzle is ON, the left amber L.E.D light will be on. If the right fence row nozzle is ON, the right amber L.E.D light will be on. If neither amber L.E.D light is on, there is no solution being applied through the fence row nozzles.



To operate the rear nozzle, locate the switch located on the side console.

Hand Washing System

Fill the hand wash tank (A) with fresh water only! The hand wash valve is located under the left side of the sprayer (B). Remember to close the valve before refilling.



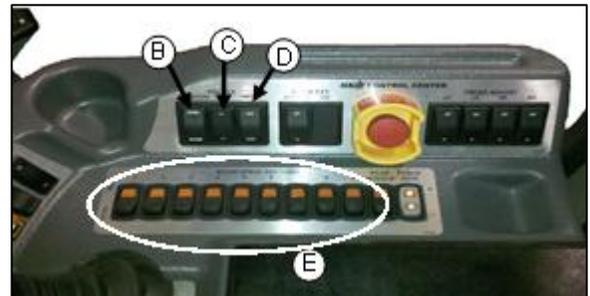
X. Spray System

Rinse System

Activate the rinse system only after the solution tank is empty. Select a safe area to rinse spray system and clean sprayer where the chemicals will not drift off to contaminate people, animals, vegetation, or water supply. Refer to chemicals manufacturer's guide for types of cleaning solution combinations (plain water, cleaning agents, etc.).

TO RINSE THE SOLUTION TANK AND 3" FILL LINES:

1. Open sidefill rise valve
2. Turn on the spray system console.
3. Turn the rate switch to the MANUAL position.
4. Using the flow increase/decrease lever (A), increase the solution pressure to maximum PSI.
5. Close the solution tank valve (C).
6. Depress the "SOLU TANK" rinse switch (D).
7. When finished rinsing the solution tank, return the switch back to the OFF position and turn the spray system OFF (including the solution pump switch, and the console).



NOTE: If the machine is equipped with either a side and/or front fill, the above process will rinse both the side and/or front fill.

TO RINSE THE BOOM SUPPLY AND NOZZLES:

1. Follow steps 1 through 4 from above.
2. Turn agitation OFF (B).
3. Close the solution tank valve (C) and open the boom supply valves (E).
4. Depress the boom rinse switch (C)
5. When finished rinsing the boom, return the rinse switch back to the OFF position and turn the spray system OFF (including the solution pump, console, boom solution valves, and main spray power switch)

X. Spray System

FOAM MARKER SYSTEM

Foam Marker Operation (If Equipped)

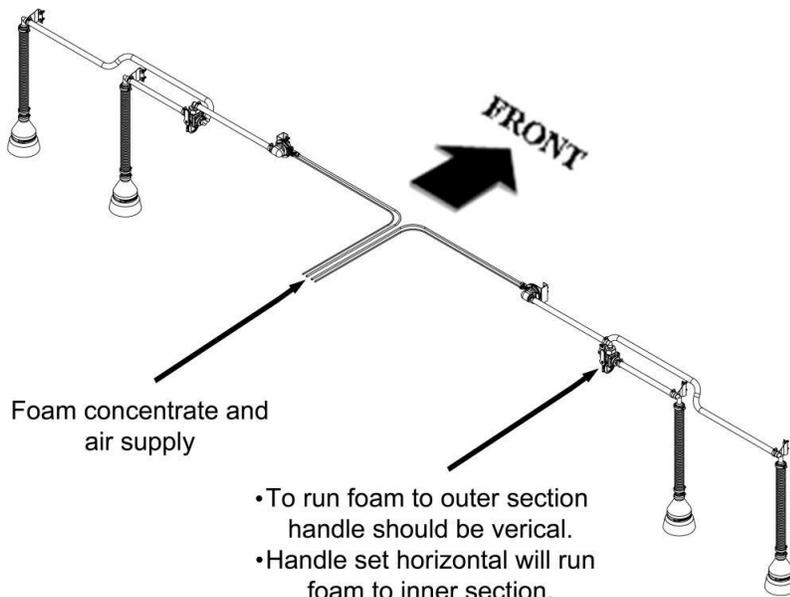
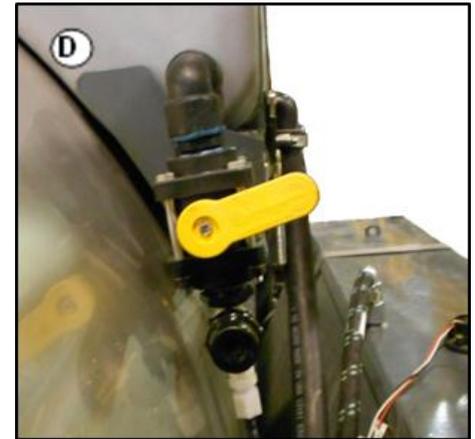
To operate the foam marking system, open the hand valve on the rear of the rinse tank (D). Then locate the toggle switch on the top of the hydrostatic lever (A). Push the switch left if foam is desired from the left foam drop. Push the switch right if foam is desired from the right foam drop. Return the switch to the center position if no foam is desired.

Setting the Foam Marker

Use dial B to adjust the foam frequency, and use dial C to adjust the concentration level of the foam.

! WARNING: Maximum foam regulator pressure is 20 psi. Higher pressure will void warranty and may cause personal injury.

See illustration for foam drop configurations.



QUICK-TACH SYSTEM

The Hagie “Quick-tach” system is a convenient way of changing between sprayer attachments.

 **Warning:** When removing or attaching the booms observe the following safety items.

- Select a safe area before folding/unfolding booms.
- Clear area of personnel.
- Check for overhead obstructions.
- Do not fold or unfold booms near power lines. Contact with power lines can result in serious injury or death.



 **Caution:** When operating or positioning the booms observe the following safety items to avoid injury or equipment damage.

- Do not fold/unfold boom extensions when main boom is in the cradle.
- Do not operate sprayer with one boom out of cradle and other boom in cradle.
- Do not transport machine without booms folded and in cradle.

Removing the boom

1. Determine where to place the boom once it is off the machine.
2. Lower the boom and secure the boom stands on the down position.
3. With the booms folded, horizontally fold the booms so that the folded tip is approximately even with the rear of the cab.
4. Disengage the quick-tach lock assemblies.
5. Slowly and gently lower the boom and transom assembly until the quick-tach hook is free of the lock pin.
6. Make sure the solution valves are OFF and turn off the engine before disconnecting any hoses or electrical lines.
7. Once you have cleared the lock pin, unhook the hydraulic, solution, electrical, and foam marker lines (if equipped), being careful not to leave the ends in a place that they may get damaged or contaminated.
8. If no other attachment is going to be installed, re-lock the quick-tach lock assembly to keep it safe from damage. Be sure to unlock it again when installing an attachment.
9. Start the machine and slowly back out and away from the boom. Alarms will sound notifying you of modules being offline; accept the warnings on the MD3.



XII. Quick-Tach System

Storage

When looking for a place to store the boom, there are three important things to consider:

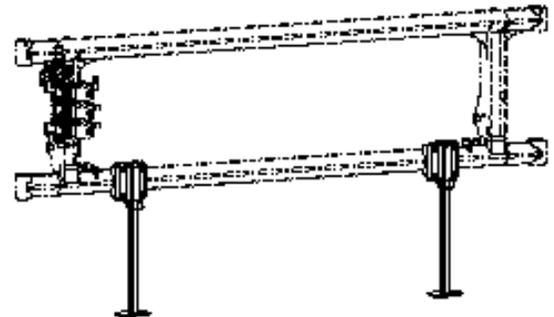
1. *Level ground:* The ground must be relatively level to help prevent tip over. Look at the ground in all directions. Level ground will also minimize stress on the frame of the attachment while in storage.
2. *Space:* The boom option has to be partially open in order for it to stand properly. Make sure that there is adequate room to allow for the boom.
3. *Accessibility:* Make sure that there is enough room that the boom is not blocking anything or is blocked.

If temporarily storing the boom on a soft surface, such as grass, it may be necessary to put blocks under the stand's feet to prevent the attachment from sinking into the ground. It is not recommended that booms be stored on a soft surface for an extended period of time because of the risk of the soil settling even when blocks are used.



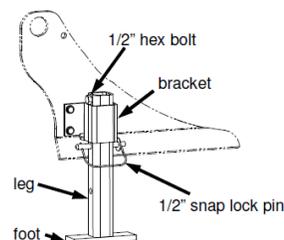
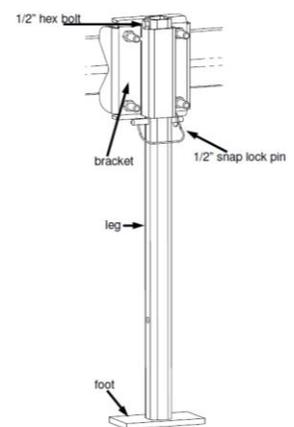
Boom Stands

If the boom option is equipped with boom stands, there are two on the transom and one on each of the inner sections of the boom. Boom stands are an option and therefore may not be on the boom. Contact Hage Customer Service Department to order stands.



The stands are brackets attached to the end of the first boom section on both the left and right boom and two on the transom. Each stand has a "leg" with a "foot" on the bottom. Each has a hex bolt in the top hole of the leg to secure it from sliding off, and a snap lock pin in the hole directly below the bracket to maintain its position.

Do not leave the stands in the lowered position at any time while moving the boom. Damage may occur to the boom if the stand were to catch uneven ground or an unseen object. Raise the foot all the way up and place the pin in the hole above the bracket.

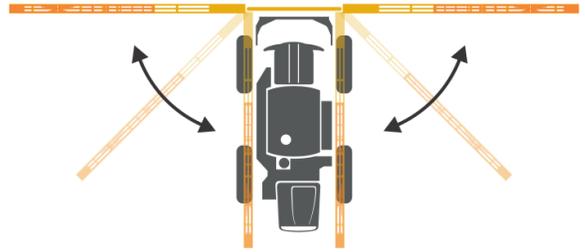


XII. Quick-Tach System

Opening the Boom

The booms must be partially open for stability while unattached from the machine. Unfold the booms to approximately 45° while maintaining sufficient clearance for repositioning during reattachment.

This position will allow the booms to sit level with the transom without causing too much stress on either part. It will also keep the weight from shifting too much either way (rearward or forward) which could cause the boom to tip over or be difficult to connect or disconnect.



Disengage the Lock Assembly

Disengage the lock pin assembly only after the boom has been lowered close to the ground.

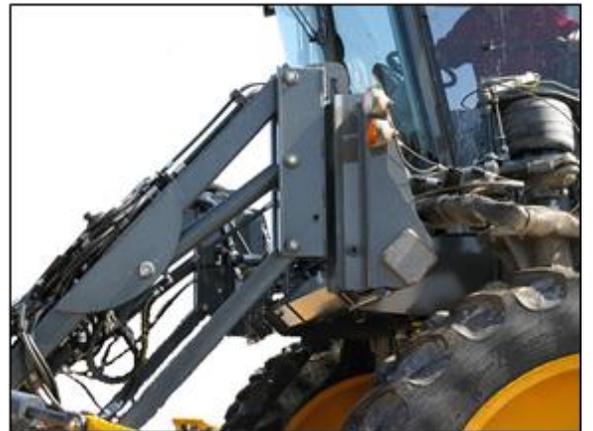
To disengage the lock assembly, pull the pin out as far as it will go. Once the pin is out as far as it will go, it should lock in the out position. Make sure that the lock assembly does not re-lock while you are trying to remove the boom.



Lower the Boom to the Ground

Slowly, and gently ease the boom to the ground. Continue to lower the boom until the quick attach hooks have cleared the lock pin.

A “bounce back” effect may be felt when the weight of the boom has been relieved from the machine. Once the airbags have cycled, the machine will adjust to the new weight.



XII. Quick-Tach System

Disconnect Solution, Electrical, and Hydraulic Lines

Once the lock pin has been cleared, all hoses and electrical lines must be disconnected.

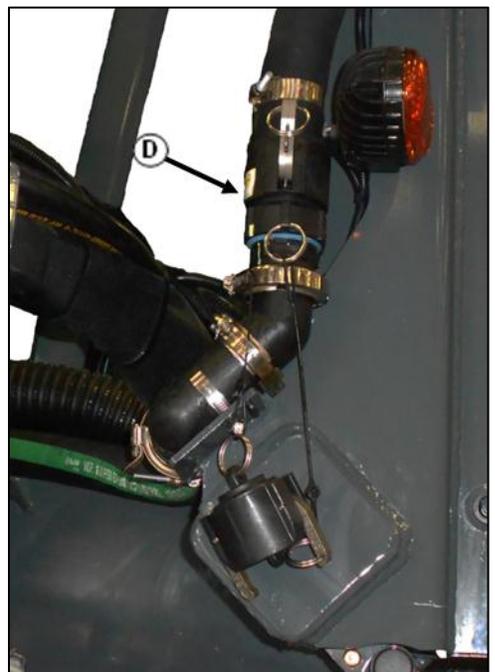
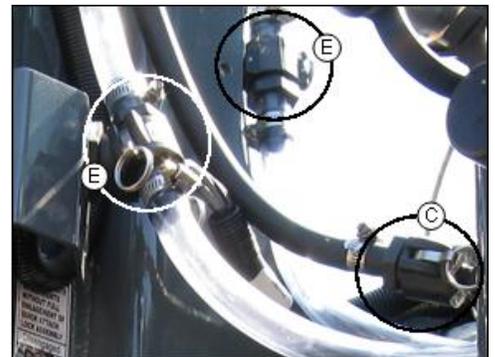
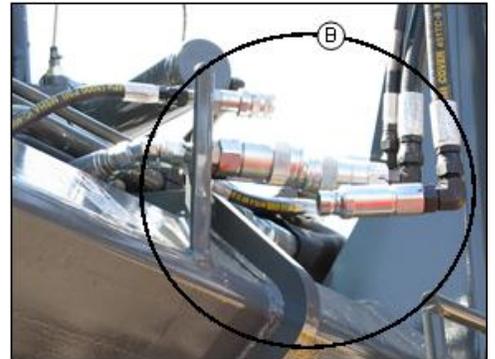
Make sure that the solution valve is OFF. There may be a small amount of solution leak out. If it doesn't stop or is excessive, check the valve switch. If the switch is off, contact Hagie Customer Service Department for repair or parts.

A machine may have six points of disconnection from the boom: the electrical pigtail on the right hand side of the machine (A); three hydraulic disconnects on the left side of the machine (B); the rear wheel nozzle (solution) on the right side (C); and the main solution disconnect on the right side of the machine, above the front wheel (D). If the machine is equipped with the foam marker option, there are two hoses near the electrical pigtail to disconnect (E).

Remember to use the caps that are provided for the hoses. If the cap is missing, cover the opening with a plastic bag secured with tape until a replacement can be ordered from Hagie Customer Service Department (see Parts Manual). Hoses may also be able to be connected together. Do not connect hoses that have different solution flowing through them.

Pull away from the boom after everything is disconnected. The lift arms will hold position because of an auto-block that keeps pressure in the lift cylinders.

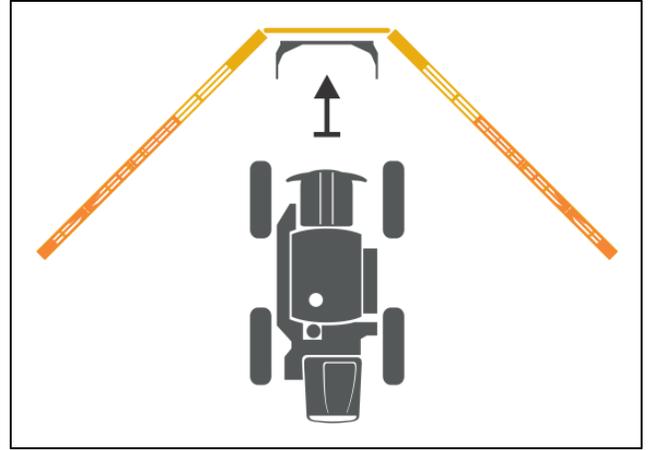
 **WARNING:** Turn the engine OFF before disconnecting any hoses or electrical lines! Failure to do so may result in serious injury or death.



XII. Quick-Tach System

Connecting the Boom

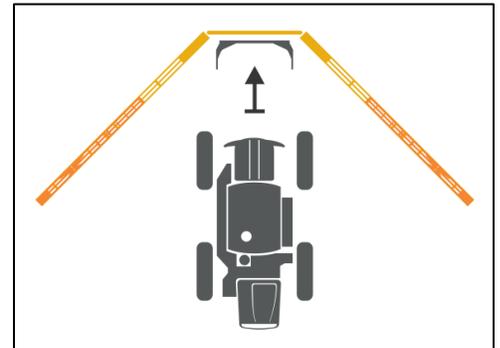
1. Square up to the boom. Make sure the quick attach lock assemblies are open.
2. Pull into the boom slowly.
3. After squarely pulling into the boom, check to see that the quick-tach hooks is high enough to go over the lock pins. If the hooks are high enough, no adjustments need to be made to the machine. Continue to pull into the boom until the hook openings are above the lock pins.
4. Turn the engine OFF before connecting any hoses or electrical lines.
5. Re-attach all solution, electrical, hydraulic, and foam marker lines (if equipped). If you are attaching to something other than the boom, be sure you read and understand the operator's manual for the attachment.
6. Start the machine. Lift the boom until the hooks have fully engaged.
7. Lock the quick-tach lock assemblies. Be sure that the assembly is fully engaged!
8. Put the boom stands in the "travel position".
9. Continue with your spray job.



Pull Into the Attachment

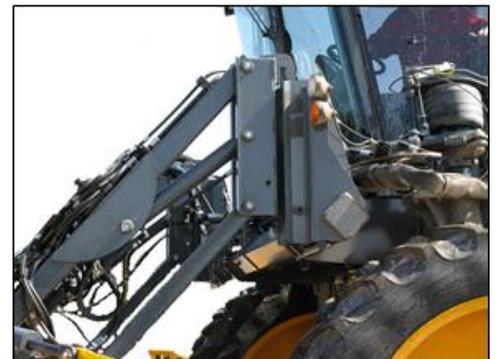
Slowly pull into the boom.

A helpful tip to pulling into the boom-use the speed control. Set the speed control to the slowest speed rather than trying to control it with the hydrostatic lever. (see the Hydrostatic system section for information on the speed control)



Is There Enough Clearance?

Check to see that the quick-tach hooks are high enough to clear the lock pins. Due to soil settling or the difference in the airbag pressure without the boom on, you may need to let some air out of the airbags using the relief valves. If the machine is not equipped with the valves, call Hagie Customer Service and purchase airbag relief valve kits and install them on the front leg assemblies. Once the necessary adjustments have been made, continue to drive into the boom until the hooks are above the lock pins.



XII. Quick-Tach System

Reconnect All Hydraulic, Electrical, Solution, and Foam Marker (if equipped) lines

Reconnect all the necessary lines between the machine and the boom. If connecting to another attachment other than the boom, make sure that you read and understand the operator's and parts manuals for the attachment.



Lift the Boom

Lifting the boom will allow the weight of the boom to pull the hooks over the lock pins. Once the hooks are fully over the lock pins, be sure to engage the lock assemblies. **Do not operate the boom without the full engagement of the lock assemblies!**



You will notice the change of weight again as the machine begins to support the boom.

Boom Stands

This would also be a good time to put the boom stands (if equipped) in "travel" position by removing the pin and sliding the leg all the way up. Re-insert the pin above the bracket to keep the leg in place.

Do not try to move the machine a great distance without doing this step! There is risk of catching the stands on the ground causing unnecessary damage to the stands and to the boom. This may also damage the machine.



Continue With the Spray Job

DO NOT FORGET to adjust the booms before moving the machine. Continue with your spray job.

AIR SUSPENSION EXHAUST SYSTEM

Air Suspension Exhaust

- A. Dump valve
- B. Pilot valve
- C. MD3

The air suspension exhaust is used to manually or automatically exhaust/inflate the air suspension on the machine. With the air suspension exhaust feature the machine can fully exhaust in eight seconds and inflate in ten to twelve seconds.



XIII. Air Suspension Exhaust System

Manually Exhausting the Air Suspension

To manually exhaust the air suspension, press the down arrow on the right hand side of the MD3 (A). Then press the Dump Air Bag button (B) on the next screen image. Hold button until display turns green (C) indicating the suspension is fully exhausted.

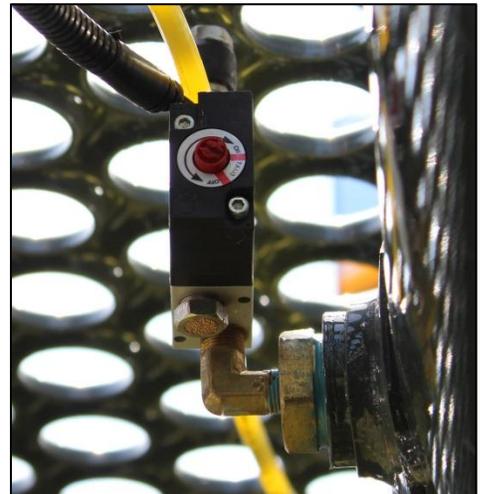
Manually Inflating the Air Suspension

To manually inflate the air suspension, press the down arrow on the right hand side of the MD3 (A). Then press the Dump Air Bag button (B) on the next screen image. Hold button until display turns white (C) indicating the suspension is fully inflated.

Automatically Exhausting/Inflating Air Suspension

Turning the pilot valve to “OFF” (D) will exhaust the air suspension when the ignition key is in the off position. When the ignition key is in the on position the air suspension will inflate.

Turning the pilot valve to “ON” (E) will allow the air suspension to stay inflated regardless of the ignition keys position.



ALL WHEEL STEER ▲



Introduction

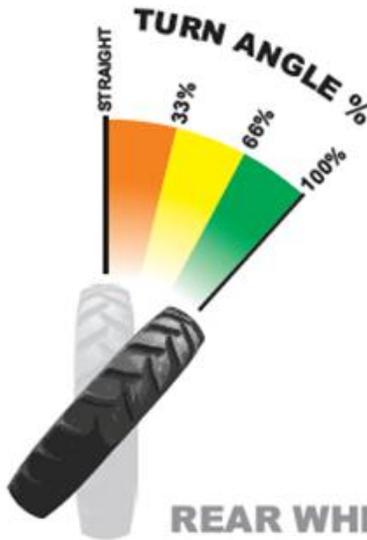
It is very important that you study this section if AWS (All Wheel Steer) is installed on the machine.

The AWS system is set up to keep the machine safe, however, each driver's experience behind the wheel of a Hagie Machine may be different. Hagie Manufacturing Company strongly suggests driving a machine in Conventional Steer initially to get a feel of the machine. Get a feel for how different the machine turns at different speeds and at different steering angles in both forward and reverse. It would probably be in your best interest to make sure you are very comfortable in driving the machine on the road and in the field, with the booms in the transport position and in the spray position, and by doing a lot of different turning scenarios before attempting to drive the machine with the AWS.

After all of the test driving is done and you feel comfortable with the machine, you can begin to understand how to put the machine into an AWS state. Hagie Manufacturing uses the term "Coordinated Steering" to describe the AWS feature. Coordinated Steering refers to the situation created when the front wheels turn one direction and the rear wheels turn in the opposite direction to create tighter turn angle and allow the rear wheels to follow the front wheel tracks. Coordinated Steering should make turning more efficient and less damaging to your crops.

▲Operators with machines equipped with All Wheel Steer pay special attention!

Progressive **AWS**



What is Progressive AWS?

Hagie's New Progressive AWS takes the original design and increases the active speed range while maintaining a safe turning radius. This is done by limiting how far the rear wheels will turn at higher speeds. The improvement allows operators to follow contours in the field and leave only one set of wheel tracks. This also allows them to make wide turns on end rows with only one set of wheel tracks.

What does this mean in simple terms?

The faster you go the less your wheels will track on hard turns. Your rear wheels will track a perfect match, with limitations on speed and turning percentage. This is completely variable, so if you accelerate in a turn your match on the rear will slowly come out. This is all set to keep the sprayer safe in the turns.

If you want it to match all the time you might need to slow down a bit or make a less drastic turn.

REAR WHEEL TRACKING CHART

This chart will show you the limits of the rear wheel matching or single set of tracks. Using the Turn Angle % chart (above) you will see the % of turn, imagining that is your front inside turning wheel. The chart below will show you at what speed it will keep your rear wheel matching your front (AWS MATCH). If you exceed that speed at that angle it will NO LONGER track. This means it will not be a single set of tracks.

10 & 12

SPEED RANGE	1	2	2	2	2	3
TURN ANGLE	100%	100%	66%	33%	AWS	AWS
TRACK	MATCH	MATCH	MATCH	MATCH	OFF	OFF
TIRE 46"	6.92	7.4	8.83	9.79	11.94	18.92
54"	6.93	7.4	9.1	10.1	13.3	21.1
	SPEED	SPEED	SPEED	SPEED	SPEED	SPEED

14

SPEED RANGE	1	2	2	2	2	3
TURN ANGLE	100%	100%	66%	33%	AWS	AWS
TRACK	MATCH	MATCH	MATCH	MATCH	OFF	OFF
TIRE 46"	6.94	7.4	8.4	9.3	10.7	17
54"	6.92	7.4	8.8	9.8	11.9	19
	SPEED	SPEED	SPEED	SPEED	SPEED	SPEED

20

SPEED RANGE	1	2	2	2	3	4
TURN ANGLE	100%	100%	66%	33%	AWS	AWS
TRACK	MATCH	MATCH	MATCH	MATCH	OFF	OFF
TIRE 46"	7	7.5	9.1	10	13	18
54"	7	7.5	9.3	10	14.5	20.1
	SPEED	SPEED	SPEED	SPEED	SPEED	SPEED

A couple of example cases of what these percentages mean:

CASE A:

A customer wants to do contour rows, but wants to spray at 10 mph with a STS 10 and 54" tires. What this means is that as the steering wheel is adjusting the front wheels, the rear wheels will only turn to a maximum of 33% and thus only follow the front tire tracks to that value as well. If the rows take more than a 33% turn to follow, the rear wheels will probably be running over crop unless the customer slows down a little to gain back some more turn angle on the rear wheels.

CASE B:

A customer wants to turn on the ends at 8.8 mph with his STS 10 and 46" tires, but also wants the two wheel track pattern. This will now be allowed as long as this customer does not turn his front wheels more than 66% of the maximum turn angle. If the customer happens to speed up past 8.8 mph, the rear wheel turn angle will reduce automatically and the front and rear tire track will no longer match.

AVAILABILITY:

The New Progressive AWS is available on all 2010 models with the AWS option.



800-247-4885

hagie.com

XIV. All Wheel Steer

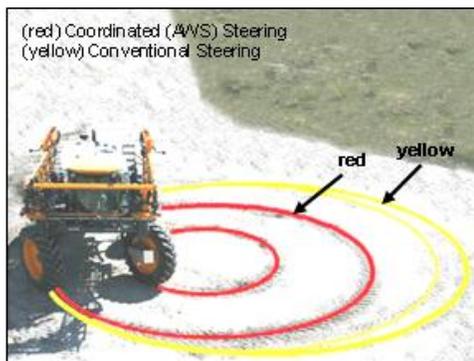
Terminology ▲

Conventional Steering-only the front wheels turn

Coordinated Steering-all wheels turn and do so in a relationship to where the rear tire should follow in the front tires' tracks

Drive State (Road vs. Field)-this is controlled by through the MD3 (F1 button) (the machine must be in neutral for these drive state to be changed)

Steering State (Coordinated Steering vs. Conventional Steering)-this is controlled by several things, but first the AWS must be engaged through the MD3 (F3 button)



▲ Operators with machines equipped with All Wheel Steer pay special attention!

XIV. All Wheel Steer

Components ▲

The rear legs of an AWS machine are equipped with steering cylinders (A). The cylinders have internal position sensors and external proximity sensors (B) to track the rod extension of the cylinder.

The rear hydraulic steering is controlled by a valve block (C) located on the belly of the machine.



▲Operators with machines equipped with All Wheel Steer pay special attention!

Operating All Wheel Steer ▲

To engage the AWS, make sure that the machine's drive state is "field". The machine must also be in the first or second gear (speed range) for AWS to engage. Press the F3 button until "ON" appears beside AWS. The machine will stay in AWS mode, which basically allows the system to be maintained ON until either a limitation in the system is reached or the operator pushes the button to turn it off. Operator can determine whether or not to use the Progressive AWS or not, which basically means that a switch can be activated to only allow AWS in 1st gear or allow AWS in both 1st and 2nd gear. If the AWS is not wanted in 2nd gear then the operator can get to the switch in the MD3 display by pressing the Menu button and then the F1 (Adjust) button. The operator can then see the adjust groups. Scroll to operator adjustments and press the OK button on the MD3. Next scroll to the P-AWS switch in the operator adjustments screen and press OK. Now the value of the switch can be changed from a value of 1 which will allow AWS in both 1st and 2nd gear or a value of 0 which will only allow AWS in 1st gear.



▲Operators with machines equipped with All Wheel Steer pay special attention!

XIV. All Wheel Steer

Limitations include:

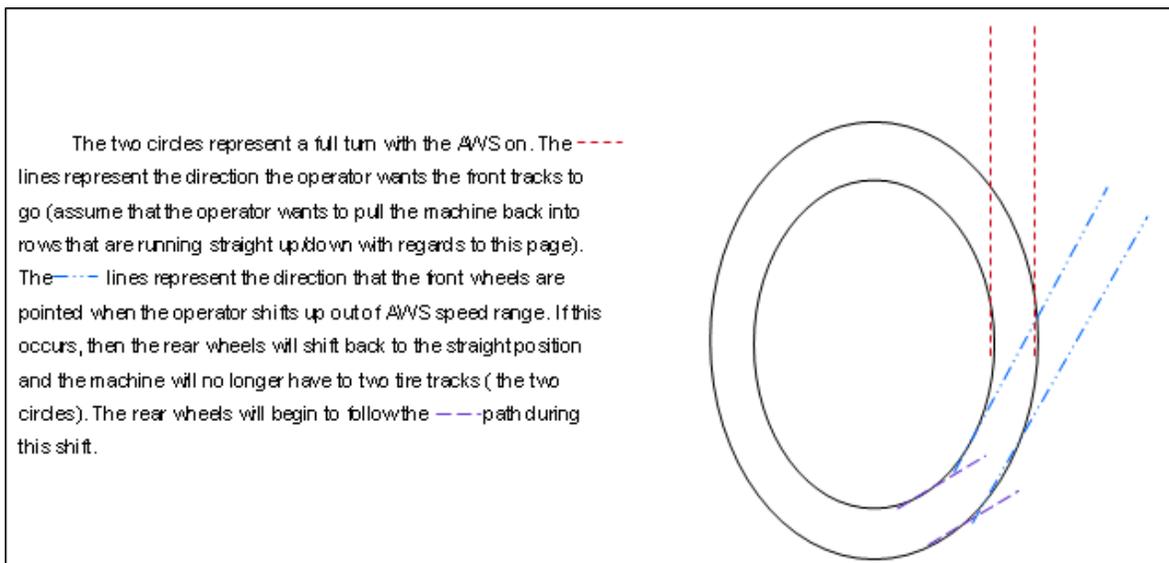
- Machine is shifted out of first or second speed ranges while in field drive state. Also, the machine limitation is met while in second gear. There is no warning message associated with this, the machine will just automatically switch to conventional steering (normal).
- Machine must be in field drive state. If the machine is in road drive state, then the AWS is off. There is no warning associated with this, the machine will just be in conventional steering mode.
- System fault– system not working properly (sensor malfunction, hydraulic issue, etc.). A message will appear on the MD3 and the machine may be limited on speed and other functions.
- *** If a machine has Auto Steer*** When an Auto Steer system is engaged it will turn the AWS system off and move the rear wheels back to straight.



▲Operators with machines equipped with All Wheel Steer pay special attention!

Recommendations for best operating practices:

1. Try to use the shift buttons to slow down at the end rows. Know that the first speed range in “field state” will get you down to a slow enough speed to turn and you can always use the hydrostatic lever to slow down more if needed. By doing this, you will see how the AWS speeds will not really slow down much more than you would want for turning. If you move the hydrostatic lever first and then shift down to get to the AWS, you will notice that the machine may slow down more than you wanted to.
2. Make sure that you understand how the machine feels when the machine is still in a turn and is shifted out of the first or second gear. You will notice that to stay away from these scenarios, you can wait to shift up out of first or second gear until the front wheels are closer to the straight position. The machine will still operate just fine at whatever turn angle that you want to shift out at, but you may feel that this situation is causing operation that you may not want (possibly getting the machine off the line intended because the rear wheels move back to straight position and the total turning radius will change) See figure below to better understand this.
3. Contact Hagie Customer Service with any and all questions you may have regarding the operation of the AWS system.



▲ Operators with machines equipped with All Wheel Steer pay special attention!

XIV. All Wheel Steer

All Wheel Steer ▲

Hagie Manufacturing Company once again recommends trying this system out before planning on going straight to the first field with it so you can get a feel for what to expect. Some situations to try include:

- Driving the machine with both an empty and a full solution tank with the AWS on.
- Driving the machine on hills– make sure to remember the precautions stated earlier in the manual.
- Driving the machine at different turn angles and speeds to see how the limitations work. You will notice that if you go over any of the limitations that you can slow back down and the system will turn itself back on.
- ***If the machine has Auto Steer***- Notice how the machine feels when in AWS mode and switching from Auto Steer ON to OFF especially when turning.



▲Operators with machines equipped with All Wheel Steer pay special attention!

APPLICATION DATA

Introduction

It is important to apply chemicals as recommended by the manufacturers of the product. In order to do so, the spraying system must be properly calibrated.

Determine the speed at which the sprayer will be driven while applying chemicals. To select the best speed, consider the lay of the land, the condition of the soil, the type of crops, the height of the crop, etc.

Remember that the performance of the nozzle and the spray system are dependent on the performance of the operator. If the spray system is operated within set parameters of the nozzle type and the machine/console set up, you will see greater success with your application. Operating the machine one or two miles per hour faster or slower than intended will greatly change the outcome of the programmed spray job.

Select the nozzle spacing (distance between each nozzle on the spray boom) best suited for the intended spraying job. For help in determining the nozzle spacing and height of the boom, refer to the Spray Product Catalog that accompanies this manual.

There are several types and sizes of nozzles. Select (as recommended by the catalog) and install the type and size of nozzle best suited for the intended spraying job., The type of nozzle will be based on the product being sprayed and the type of crop it is being used on. The size of the nozzles selected will be based upon the speed the sprayer will travel, the nozzle spacing, and the number of gallons per acre that will be applied.

Tip Selection:

There are several things to consider when selecting the type of nozzle needed for the intended spray job. Whatever your personal preference is; be sure that the nozzle complies with the chemical manufacturer's standards for spray control, and also any environmental standards that might be in place for your region. (Some regions may have restrictions on "drift" control).

Once you have chosen a type of nozzle, you must choose the size of the nozzle. There are 3 main things to consider when choosing the size:

1. Recommendation of gallons per acre.
2. The speed in which you intend to travel across the field while spraying. And the nozzle spacing (distance between tips).
3. Refer to the following page for information on how to select a tip size.

Since all tabulations in the catalog are based on spraying water, you will need to use a conversion factor when spraying liquids other than water. This information is found in the Spray Product catalog.

XV. Application Data

Below is an example of how to choose the proper nozzle:

Joe is spraying 28% nitrogen. The chemical manufacturer recommends that the chemical be sprayed at 20 GPM. Joe knows that he can run his sprayer at 10 MPH across his field. He has a 20 inch nozzle spacing on his booms. Joe has narrowed his tip search to the flat spray tips.

Use the following conversion formula:

20 GPA (liquid other than water) x 1.13 (conversion factor) =22.6 GPA (water)

Joe determined that he needs an application rate of 22.6 GPA to determine the correct nozzle to apply 28% nitrogen at 20 gallons per acre.

To figure out which nozzle is better for his use, Joe has to figure out the GPM he needs to spray.

$$GPM = \frac{GPA * MPH * Spacing}{5940 (constant)}$$

$$GPM = \frac{22.6 * 10 * 20}{5940} = \frac{4520}{5940} = 0.76$$

The nozzle that best matches the specifications set by Joe is the TP8008, spraying 22 GPA at a rate of 0.75 GPM. If Joe maintains a constant speed, he should have a successful application.

FLAT SPRAY TIPS

NOZZLE SIZE	PSI	DROP SIZE		CAP. 1 NOZZLE IN GPM	CAP. 1 NOZZLE IN OZ./MIN	GPA @ MPH							
		80	110			4	5	6	8	10	12	15	20
TP8004	30	M	M	0.35	45	26	21	17.3	13.0	10.4	8.7	6.4	5.2
	35	M	M	0.37	47	27	22	18.3	13.7	11.0	9.2	7.0	5.5
	40	M	M	0.40	51	30	24	19.8	14.9	11.9	9.9	7.4	5.9
	50	M	F	0.45	58	33	27	22	16.7	13.4	11.1	8.3	6.7
	60	M	F	0.49	63	36	29	24	18.2	14.6	12.1	9.1	7.3
TP8005	30	C	M	0.43	55	32	26	21	16.0	12.8	10.6	8.5	6.4
	35	M	M	0.47	60	35	28	23	17.4	14.0	11.6	9.3	7.0
	40	M	M	0.50	64	37	30	25	18.6	14.9	12.4	9.9	7.4
	50	M	M	0.56	72	42	33	28	21	16.6	13.9	11.1	8.3
	60	M	F	0.61	78	45	36	30	23	18.1	15.1	12.1	9.1
TP8006	30	C	M	0.52	67	39	31	26	19.3	15.4	12.9	10.3	7.7
	35	C	M	0.56	72	42	33	28	21	16.6	13.9	11.1	8.3
	40	C	M	0.60	77	45	36	30	22	17.8	14.9	11.9	8.9
	50	C	M	0.67	86	50	40	33	25	19.9	16.6	13.3	9.9
	60	C	M	0.73	93	54	43	36	27	22	18.1	14.5	10.8
TP8008	30	C	C	0.89	88	51	41	34	26	20	17.1	13.7	10.2
	35	C	C	0.75	96	56	45	37	28	22	18.6	14.9	11.1
	40	C	C	0.80	102	59	48	40	30	24	19.8	15.8	11.9
	50	C	M	0.89	114	66	53	44	33	26	22	17.6	13.2
	60	C	M	0.98	125	73	58	49	36	29	24	19.4	14.6

These calculations are based on a 20" spacing, refer to the Spray Products catalog for the formula for choosing a spacing other than 20".

Verifying Calibration

To test your system, fill the solution tank with clean water. Do not add chemicals until the calibration is complete!

- 1) Apply the brake.
- 2) Start the engine of the sprayer.
- 3) Throttle the engine to operating speed.
- 4) Turn on the spray console.
- 5) Change the drive state of the sprayer to field state on the MD3.
- 6) Turn on the solution tank valve located on the right hand side console.
- 7) Turn on the main solution switch on the hydrostatic lever.
- 8) Turn on all boom section solution switches on the side console.
- 9) Make sure there are no leaks and that all nozzles are spraying a desirable pattern.
- 10) Continue spraying in the stationary position for at least 10 minutes for proper warm up of the sprayer and its system.

Once the sprayer has had an adequate warm period, you will need to perform a “self-test” to simulate speed although the machine will remain stationary (see the next page on quick instruction for performing a “self-test”). Collect one nozzle’s spray for one minute in an adequately sized and marker container.

Verify that the collection equals or is close to the gallons per minute for the nozzle, pressure, speed, gallons per acre, and spacing that you are using. Also to verify the accuracy, you will need to verify the flow meter. To do so, collect one nozzle’s spray for one minute and multiply it by the number of nozzles on the booms. This should equal the amount measured through the flow meter.



WARNING: Do not add chemicals until calibration is complete! Contact with chemicals can cause serious injury or death.

XV. Application Data

For Raven controllers a SPEED CAL value has to be entered. This value is affected by the wheel motor and tire options. This is a list of all the standard tire options with their SPEED CAL number. These calibration numbers are a starting point; use the Raven distance tabulator to get the final calibration number. Information on how to use the distance tabulator is contained in the Raven manual.

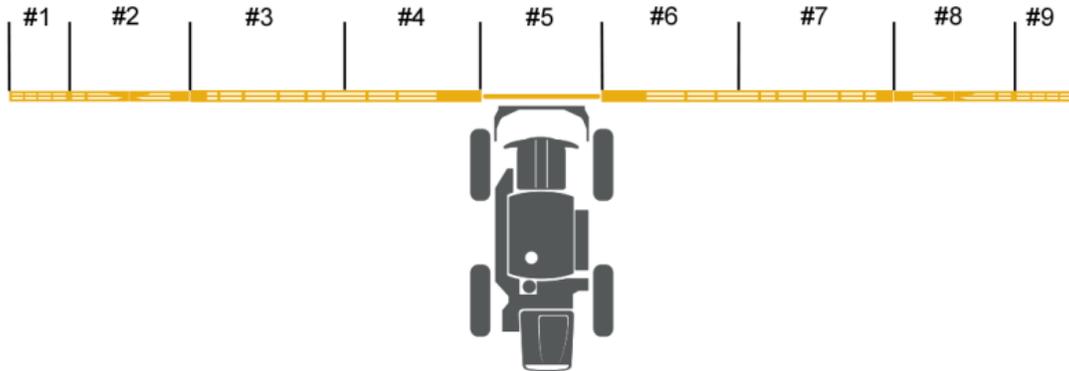
Standard Units						
STS 10/12 Raven Cal Numbers						
380/85 R46	520/85 R46	580/70 R38	320/90 R50	320/105 R54	380/90 R54	
354	396	354	358	396	396	
STS 14 Raven Cal Numbers						
380/85 R46	520/85 R46	580/70 R38	320/90 R50	320/105 R54	380/90 R54	
320	358	320	324	358	358	
STS 14 Raven Cal Numbers						
380/85 R46	520/85 R46	580/70 R38	320/90 R50	320/105 R54	380/90 R54	
320	358	320	324	358	358	
STS 16 Raven Cal Numbers						
380/85 R46	520/85 R46	580/70 R38	320/90 R50	320/105 R54	380/90 R54	
294	329	294	297	329	329	
STS High Torque Option Raven Cal Numbers						
380/85 R46	520/85 R46	580/70 R38	320/90 R50	320/105 R54	380/90 R54	
204	228	204	207	229	228	
GST 20 Raven Cal Numbers						
380/85 R46	520/85 R46	580/70 R38	320/90 R50	320/105 R54	380/90 R54	14.00 R25
294	329	294	297	329	329	348

XV. Application Data

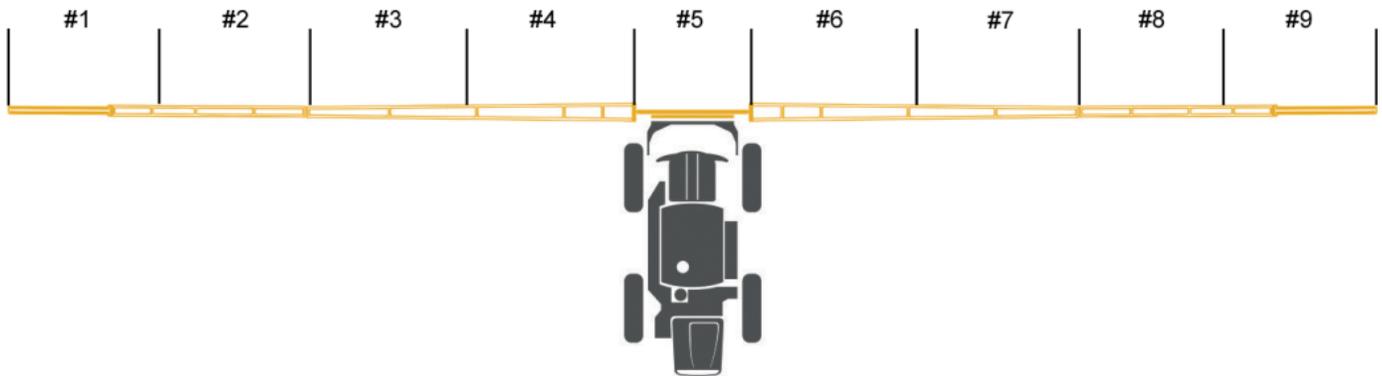
SI Units						
STS 10/12 Raven Cal Numbers						
380/85 R46	520/85 R46	580/70 R38	320/90 R50	320/105 R54	380/90 R54	
90	101	90	91	101	101	
STS 14 Raven Cal Numbers						
380/85 R46	520/85 R46	580/70 R38	320/90 R50	320/105 R54	380/90 R54	
81	91	81	82	91	91	
STS 14 Raven Cal Numbers						
380/85 R46	520/85 R46	580/70 R38	320/90 R50	320/105 R54	380/90 R54	
81	91	81	82	91	91	
STS 16 Raven Cal Numbers						
380/85 R46	520/85 R46	580/70 R38	320/90 R50	320/105 R54	380/90 R54	
75	84	75	76	84	84	
STS High Torque Option Raven Cal Numbers						
380/85 R46	520/85 R46	580/70 R38	320/90 R50	320/105 R54	380/90 R54	
52	58	52	53	58	58	
GST 20 Raven Cal Numbers						
380/85 R46	520/85 R46	580/70 R38	320/90 R50	320/105 R54	380/90 R54	14.00 R25
75	84	75	76	84	84	89

XV. Application Data

90 Foot Boom with 9 Spray Sections (Standard)



120 Boom with 9 Spray Sections (Standard)



Calculating Spray Section Width

The spray section widths will need to be entered into the spray console during initial setup. No matter what the length of the boom is or how many spray sections it has the formula for calculating section widths is the same.

$$\# \text{ of Nozzels} * \text{Nozzel Spacing} = \text{Spray Section Width}$$

Example:

Spray section #1 of a 120' boom with 15" nozzle spacing, section #1 has 10 spray nozzles.

$$10 \text{ Nozzels} * 15 (\text{Nozzel Spacing}) = 150 \text{ inches} (\text{Section Width})$$

Some spray controllers have the spray sections listed in feet instead of inches. To convert from inches to feet divide the width in inches by 12.

$$\frac{150 \text{ Inches}}{12} = 12.5 \text{ Feet}$$

TRANSPORTING

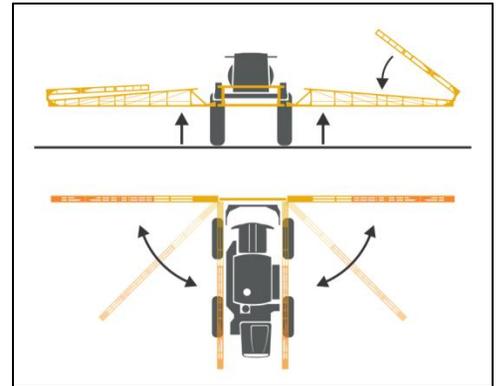
Cradling the Booms

The booms should always be cradled before traveling, transporting, or parking for an extended period of time.

The booms must be folded when cradled.

To cradle the booms, fold the boom extensions in, raise the transom, and fold the booms in toward the machine. When the boom reaches the last 8-10 degrees of travel, it will automatically slow down to avoid impact with the cradle.

Raise each individual boom level until it clears the outer cradle stop. Fold the boom in toward the cradle back-stop. When it touches the back-stop, lower the boom level until the full weight of the boom rests in the cradle (A).



Warning: When transporting the sprayer observe the following safety items to avoid serious injury or death.

- Check for overhead clearance before driving under any overhead obstructions.
- Contact with power lines can result in serious injury or death.

Caution: When transporting the sprayer observe the following safety item to avoid injury or equipment damage.

- Do not transport machine without booms folded and in cradle.



XVI. Transporting

Driving the Sprayer On A Public Road

When driving the sprayer on a public road or highway, drive carefully and follow these suggestions:

1. Always have the booms in the folded and cradled position when driving or transporting.
2. Use the flashing hazard/warning lights, day or night, unless prohibited by law, to warn other drivers.
3. Know and obey all state laws for driving farm equipment on a public road or highway.
4. Adjust the sprayer's speed to suit the conditions.
5. Slow down and use turn signals before turning.
6. Pull over to the side of the road before stopping.
7. Keep a proper lookout and maintain control of the sprayer.
8. Do not drive under trees, bridges, wires, or other obstructions unless there is proper clearance.
9. Use extra care before entering or leaving a public road or highway.
10. Make sure the SMV (Slow Moving Vehicle) emblem is properly displayed, unless prohibited by law, to warn other drivers.
11. Do not drive the sprayer at speeds exceeding 20mph with solution in the tank. Operating the machine fully loaded in excess of 20mph may result in tire blow out or wheel motor damage!



 **Caution:** Hagie Manufacturing Company does not recommend any form of transportation other than driving the sprayer. Loading the sprayer onto a trailer may result in sprayer rollover.

XVI. Transporting

Loading

1. When moving the sprayer onto a trailer, follow these steps completely:
2. Pull the trailer to flat ground. Apply the pulling vehicle's parking brakes and turn off the engine. Use tire chocks to keep the trailer from moving.
3. Fold the sprayer's booms and lower into the cradles.
4. Lower the trailer ramps and set the ramp spacing for the tread width setting.
5. Get someone to help guide you onto the trailer. Keep everyone a safe distance from the trailer.
6. Allow enough room between the sprayer and the pulling vehicle for turning.
7. Secure the sprayer to the trailer. See the trailer's owner and operation manual for instructions. Cover or remove the SMV (Slow Moving Vehicle) emblem when traveling over 25 miles per hour.



NOTICE

Be sure to read and understand the trailer's owner and operator manual. Hitch the trailer to the pulling vehicle as shown in the trailer's owner manual.

NOTICE

The loaded height and width of the trailer must conform to the law of the state in which it is being used. Do not exceed trailer manufacturer's recommendations on loaded weight.



Warning: Never load or unload a sprayer with solution in the tanks!



Warning: Stopping the sprayer on the trailer ramps may result in sprayer tip over!



Caution: Hagie Manufacturing Company does not recommend any form of transportation other than driving the sprayer. Loading the sprayer onto a trailer may result in sprayer rollover.

XVI. Transporting

Unloading

When moving the sprayer off of a trailer, follow these steps completely:

1. Pull the trailer to flat ground. Apply the pulling vehicle's parking brakes and turn off the engine. Use tire chocks to keep the trailer from moving.
2. Lower the trailer ramps and set the ramp spacing for the tread width setting.
3. Release the securing restraints carefully.
4. Get someone to help guide you off of the trailer. Keep everyone a safe distance from the trailer.
5. Uncover or replace the SMV emblem.

* Contact Hagie Customer Support if towing is unavoidable.



NOTICE

The STS model sprayer should never be towed under any circumstances.* Machine damage will occur and void the power train warranty.

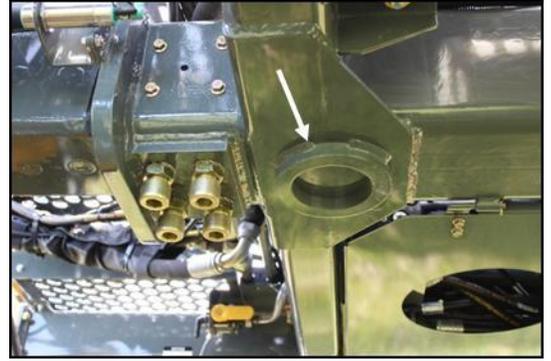
 **Warning:** Never load or unload a sprayer with solution in the tanks!

 **Warning:** Stopping the sprayer on the trailer ramps may result in sprayer tip over!

 **Caution:** Hagie Manufacturing Company does not recommend any form of transportation other than driving the sprayer. Loading the sprayer onto a trailer may result in sprayer rollover.

Lifting Points

There are 4 designated lifting points on the machine. These are located on the frame near each leg, and have containment rings welded on for safe jack location.



 **Warning:** Only lift machine on hard level surfaces with the properly rated equipment.

- Use extreme caution when machine is being supported by a lifting point, failure to have proper location and lifting equipment may cause the machine to become unstable.

XVII. Lifting Points

SERVICE INTERVALS

Page #	Service Point	Initial	Before each use	As Req	50 hrs	100 hrs	250 hrs**	500 hrs**	1000 hrs
153	Check lug nut torque	•							
137	Check engine oil level		•						
139	Check radiator coolant level		•						
142	Check radiator grille screen		•						
152	Check engine drive belt		•						
152	Check A/C compressor belt		•						
141	Check Filter Minder® level		•						
137	Check hydraulic reservoir level		•						
144	Check solution line strainer		•						
149	Check batteries		•						
	Check for leaks around the sprayer		•						
157	Drain wet tank/air tank		•						
140	Check windshield washer fluid level		•						
145	Grease leg lubrication zerks		•						
159	Wash sprayer clean of chemical residues		•						
143	Check and drain fuel filter (water separator)		•						
157	Check air bags (legs)		•						
142	Check hydraulic fill screen			•					
158	Replace windshield wiper blades			•					
140	Fill windshield washer fluid reservoir			•					
142	Clean radiator grille screen			•					
139	Change coolant concentration			•					
152	Change engine drive belt			•					
152	Change A/C compressor belt			•					
140	Charge A/C compressor*			•					
143	Change fuel filter (water separator)			•					
141	Change air intake filter (Filter Minder®)			•					

XVIII. Service Intervals

Page #	Service Point	Initial	Before each use	As Req	50 hrs	100 hrs	250 hrs**	500 hrs**	1000 hrs
144	Change solution line strainer			•					
154	Change tread adjustment bearing torque			•					
149	Change batteries			•					
144	Change fresh air (paper) cab filter			•					
158	Change spray nozzle diaphragms and tips			•					
150	Change or replace fuses and breakers			•					
145	Grease leg lubrication zerks			•					
144	Clean/replace rinse strainer			•					
142	Check/clean hydraulic suction strainer			•					
144	Replace charcoal cab filter			•					
145	Grease air bag collar zerk				•				
153	Check lug nut torque				•				
142	Change hydraulic return filter (break-in)				•				
158	Check tire pressure				•				
138	Change wheel hub oil (break-in)				•				
145	Grease ladder lubrication zerk				•				
145	Grease transom pivot tube (boom) lubrication zerks				•				
144	Knock all particles from fresh air (paper) cab filter				•				
157	Check air dryer cartridge				•				
158	Check tread adjust bearing bolts (visually)				•				
138	Check wheel hub oil level					•			
149	Clean batteries					•			
154	Check tread adjust bearing bolt torque					•			
142	Change hydraulic return filter						•		
142	Change engine oil filter						•		
138	Change wheel hub oil						•		
137	Change engine oil						•		

XVIII. Service Intervals

Page #	Service Point	Initial	Before each use	As Req	50 hrs	100 hrs	250 hrs**	500 hrs**	1000 hrs
142	Check/clean hydraulic suction strainer						•		
139	Check coolant concentration							•	
143	Change primary fuel filter (water separator)							•	
137	Change hydraulic reservoir oil							•	
158	Check spray nozzle diaphragms and tips							•	
139	Change radiator coolant								•
157	Change air dryer cartridge								•
158	Change spray nozzles and tips								•
	Call Cummins for exhaust brake service								•

XVIII. Service Intervals

Inspection Point	Action (if necessary)
Check	
Engine oil level	Add oil
Radiator coolant level	Add antifreeze solution
Engine drive belt	Replace belt
Filter Minder®	Replace air filter element/reset gauge
Hydraulic reservoir oil level	Add hydraulic oil
Solution line strainer	Remove and clean
Batteries	Clean and/or tighten
Radiator grille screen	Clean
Look for loose or missing items such as shields	Tighten or replace
Look for any fluid leaks on machine or ground	Determine cause and correct
Drain	
Fuel/water separator	See SERVICE: FILTERS on page 140
Wet tank/air tank	See SERVICE: MISCELLANEOUS on page 156

Filter Minder ® is a registered trademark of Engineered Products Company

*Use proper equipment

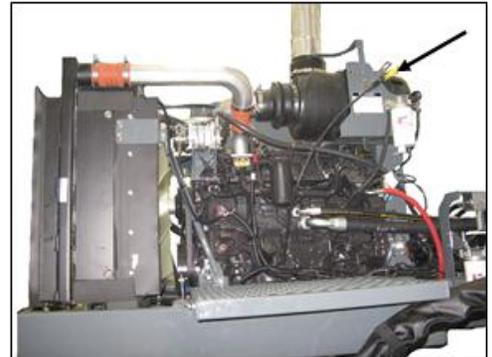
**500 hours or yearly, whichever comes first

SERVICE: FLUIDS

Engine Oil

Oil level-The engine oil level dipstick is located on the left-hand side of the engine. Never operate the engine with the oil level below the “L” (low) mark or above the “H” (high) mark. Wait at least five minutes after shutting the engine off to check the oil level, this allows the oil to drain to the oil pan. Check the engine oil level daily.

Capacity-Low to high mark capacity is 2.0 quarts. The engine oil pan capacity is 25 quarts. Change the engine oil every 500 hours or yearly. Refill with 15W40 diesel engine oil.



NOTICE

The engine must be level when checking the oil level to make sure the measurement is correct.

Hydraulic Oil Reservoir

Oil level-Check the sight gauge level on the hydraulic oil reservoir daily. Add just enough fluid so the level is in the center of the sight gauge. Always check the hydraulic oil level when it is cool. Hydraulic will expand when heated.

Type-Premium hydraulic fluids containing high quality rust/oxidation/ and foam inhibitors are required. Hydraulic oil must conform to one of the following types: anti-wear hydraulic oil, type F automatic transmission fluid, or agricultural hydraulic transmission fluid. Replace the oil in the hydraulic reservoir at 500 hours or at the beginning of each spraying season, whichever comes first.



NOTICE

Cleanliness Standard: Always make sure area is clean before changing filter or hydraulic oil.

Wheel Hub Oil

Bonfiglioli: *Oil level*-Each wheel hub should maintain a proper oil level at all times. Less than that would limit lubrication and over full would cause overheating and damage. To check the oil level, position the hub so one of the face plugs is positioned at 12 O'clock (A). The other plug will be at 8 O'clock (B). (When positioned correctly the arrows in the center of the hub should make an "L") Remove the lower plug, if no oil comes out, the oil level is too low. Check the hub oil level every 100 hours.

If SAE 80W/90 or SAE 85W/140 with EP features (complying with MIL-L-2105 C & APIGL5 specifications) oil is needed, remove the top plug also and fill just until it starts to come out the lower hole. With the oil at a satisfactory level, re-install plugs.

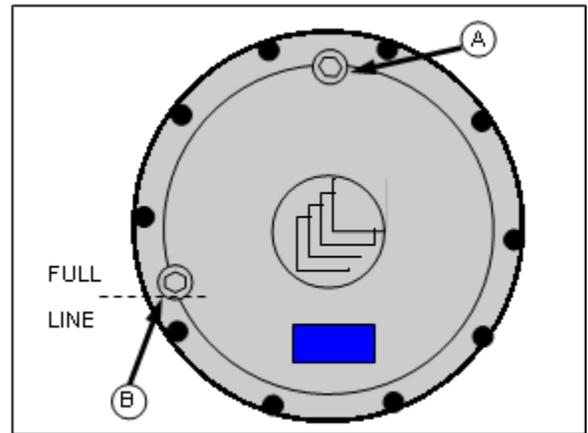
Change-The wheel hub oil should be changed after the first 50 hours of field operation. Subsequently, it should be changed every 500 hours or yearly (whichever comes first).

To change the wheel hub oil, position the plugs so that one is at the 6 O'clock position and the other is between the 2 and 3 O'clock positions. Remove the bottom plug to drain the oil. Once all of the oil is drained, rotate the hub so that the plugs are in the filling position. Refill wheel hub with gear oil as described above.

General Maintenance-If your sprayer is going to sit for an extended period of time, occasionally rotate the hubs by driving the sprayer forward and backward at least 1/2 of a tire rotation to adequately coat all internal hub parts. This will prevent rusting if moisture inadvertently entered the hub during an oil change.

Cooling System

Coolant type-Your cooling system should always be sufficiently charged with an adequate mixture of antifreeze and water, regardless of the climate, in order to maintain a broad operating temperature range. Your cooling system has been factory charged with an ethylene-glycol based antifreeze.



NOTICE

Failure to rotate the hub and disperse oil may cause rusting and internal damage to the hub.

NOTICE

Synthetic oils must meet or exceed petroleum based lubricant specifications. The use of synthetic oils does not change the service intervals. Do not mix petroleum based and synthetic oils.

XIX. Service: Fluids

Cooling System (continued)

Checking Concentration-The radiator cap is located toward the rear of the engine compartment (A). Never remove the cap from a hot engine. Always allow the engine to cool before servicing the cooling system. Check coolant level daily.

A 50/50 antifreeze water mixture is a conservative mixture which allows good protection against both overheating and freezing. If a stronger antifreeze mixture is required, be sure not to exceed the engine manufacturer's guidelines for antifreeze mixing. The table (B) gives a few examples of ES COMPLEAT ethylene-glycol antifreeze/water mixture protection values. Consult the engine manufacturer's handbook for further information.

Concentration should be checked every 500 hours or at the beginning of a spray season whichever comes first. A refract meter should be used to check concentration; "floating ball" type density testers are not accurate enough for use with heavy duty diesel cooling system.

Changing coolant-Your coolant should be changed periodically to eliminate the buildup of harmful chemicals. Drain and replace the coolant every other spraying season or 1,000 hours of service, whichever comes first. Refill only with soft water because hard water contains minerals which break down the anti-corrosion properties of antifreeze.

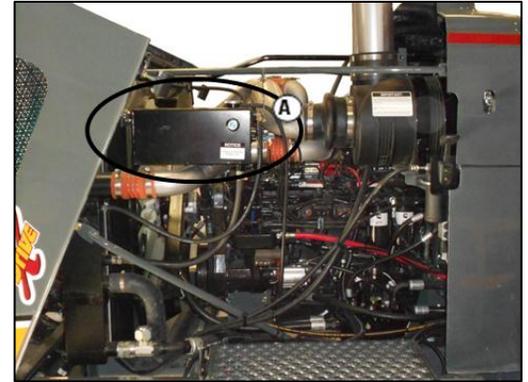
Fuel

Type-No. 2 diesel fuel is recommended for the best economy and performance under most operating conditions. In operating conditions fewer than 32°F, use a blend of No.1 and No. 2 diesel fuel. The addition of No.1 diesel fuel may cause loss of power and/or fuel economy.

Storing-See the section on storing the machine.

Refueling-Always turn off the engine and allow it to cool before refueling. Never smoke while fueling. Keep a fire extinguisher within reach while refueling.

The fuel cell on a STS holds 175 gallons-do not fill it completely; fuel can expand and run over. Wipe up all spilled fuel and clean with detergent and water before starting the engine.



(B)

ES COMPLEAT		
50%	-37°C	-34°F
60%	-54°C	-65°F



Windshield Washer Fluid

Reservoir-The windshield washer reservoir is located on the rear of the cab. Check it occasionally and refill it with non-freezing automotive windshield cleaner as required.



Air Conditioning

Type-The cab on the sprayer is equipped with a R-134a air conditioning system.

Recharging-Recharge it only with R-134a refrigerant. If your air conditioning system is mistakenly charged with R-12 refrigerant, serious problems, such as compressor seizure, may result. Therefore, confirm refrigerant before recharging the system.

If you do not have the proper equipment, it is recommended that you allow an independent service agent service your air conditioning system.

Fluid Capacities and Types	
Engine oil pan, including filter	25 quarts, SAE 15W-40
Engine oil dipstick, L-H mark	2 quarts
Hydraulic oil reservoir	39 gallons, anti-wear hydraulic oil
Hydraulic system (reservoir, lines, filter, cooler, etc.)	65 gallons
Wheel hub oil level	
<ul style="list-style-type: none"> • Bonfiglioli wheel hub (4) 	Approx. 40 oz. each
Engine cooling system	12 gallons, ethylene glycol
Fuel Cell	175 gallons, No. 1 or 2 diesel

SERVICE: FILTERS

Engine Air Intake

Location-The engine air intake filter is accessed by opening the door on the front of the engine compartment (A).

Removal-The engine air intake filter element should only be removed if it is going to be replaced. After loosening the air cleaner and removing the end cap, carefully remove the filter so as not to knock any dust off the filter and into the air intake passage (B). The secondary filter does not need to be replaced if the primary is intact.

Replacement-Your sprayer is equipped with a Filter Minder® to notify you of filter element efficiency. Follow its guidelines for servicing (see next page). At appropriate service time, install the new element carefully to ensure proper sealing.

Cleaning-It is not recommended to clean the air intake filter element. However, a clean damp cloth should be used to wipe away dust and foreign material from the air cleaner housing.

NOTICE

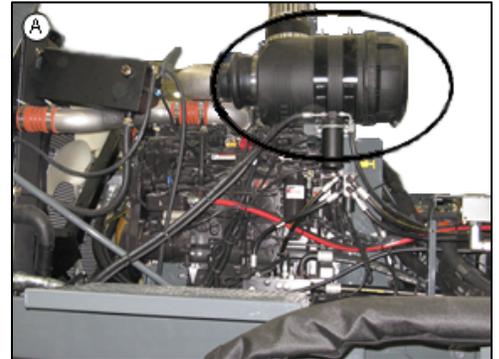
Do not tap to remove dust. Engine damage may occur due to crushed filter caused by tapping. If the Filter Minder® indicates restriction, remove old filter, discard and install new filter only.

Filter Minder®

Location-The Filter Minder® is an air restriction monitoring system that progressively and constantly indicates how much air filter capacity remains. It is mounted on the foam marking tank mount bracket. Check its reading daily.

Service-Service the air cleaner when the Filter Minder® reads 20" (80% of dirt holding capacity). Service the air cleaner before the yellow indicator reaches the red line of the Filter Minder®. Be sure to reset the system after servicing.

Filter Minder® is a registered trademark of Engineered Products Company.

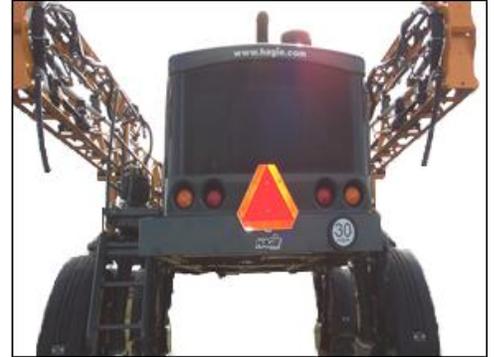


Radiator Screen

In order to maintain air flow through the engine cooling system's radiator, oil cooler, and air conditioning condenser, the cooling air intake grille must be inspected often and periodically cleaned.

When the engine hood has been opened for servicing, use compressed air to dislodge most large trash and dirt. Blow out the screen *AWAY* from the machine. Water from a pressurized hose may also be used, or if necessary the screen may be soaked with soapy water and scrubbed gently with a brush.

When cleaning the cooling fins of the radiator, oil cleaner, or A/C condenser with compressed air or water, be careful not to damage the cooling fins which may impair cooling capabilities.



NOTICE

Failure to keep cooling systems clean can cause overheating and damage to the hydrostatic system and/or engine.

Hydraulic Filter and Strainers

Return Filter-Remove and install a new 10 micron rated return filter at the end of the first 50 hours of use, subsequently replace the filter every 250 hours, or once a year, whichever comes first.

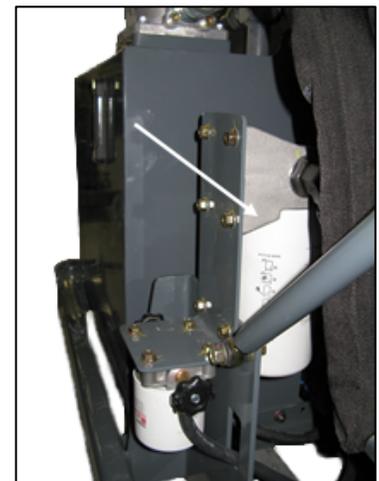
Suction Strainers-The suction strainers located inside of the tank should be examined for wear and blockage when the tank is empty for fluid service.

Fill Screen-Replace the fill screen immediately if there are any signs of a tear or break. The screen is the first defense against foreign materials entering the tank.

Engine Lube Filter

The engine lube filter (oil filter) should be changed every 250 hours or anytime that the oil is changed.

The filter is located under the service platform, behind the right rear wheel. It is accessible from the ground level.



XX. Service: Filters

Auxiliary Hydraulic Cooling System Fan Grille

The STS 16 has an auxiliary cooling system located directly behind the solution tank on the right side of the machine. This system is to help maintain normal operating temperatures of the hydraulic oil.

The grille surrounding the fan must be kept free of debris just like the radiator screen.



Reversing Fan Control

Both fans are hydraulically driven and thermostatically controlled. Since the fans are not belt driven, they are capable of being reversed to aid in the removal of small trash debris and dirt particles. Instructions on reversing the fans' rotation are found in the MD3 section of the manual.

Coolant Filter

The Cummins engine corners equipped with a coolant filter.

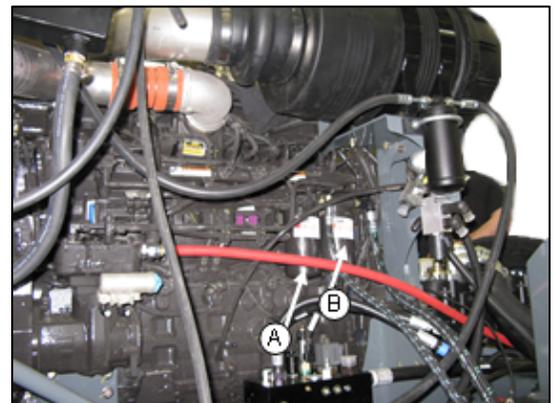
Using the Cummins test strips, test the nitrate level a minimum of twice a year, preferably whenever coolant is added. The filter should be changed every 500 hours or as necessary, whichever comes first.



Fuel Filters and Strainers

Pre-Fuel Filter-Located on the right side of the engine (A), this filter should be replaced every 500 hours or once a year, whichever comes first.

Main Fuel Filter (Water Separator)-Located on the right side of the engine (B), this filter should be drained daily of the water and other deposits. Replace the filter every 500 hours or as necessary.



Other Strainers

Poly Rinse Tank Strainer-If you have the pressure washer option on your sprayer you will have a 100 mesh strainer in the line from the rinse tank to the pressure washer (refer to Hagie Parts Manual for location). Check the strainer for blockage if you are unable to get pressure.

Rinse Strainer-The poly tanks have a 150 PSI (32 mesh) strainer in the line from the rinse valve to the solution tank rinse. If you are experiencing issues with pressure through your rinse cycle, you may check this strainer.

Solution Line “Y” Strainer-To help maintain consistent application rates, check the solution line strainer daily for blockage. Clean the strainer screen as required. Be sure to wear appropriate clothing while removing and cleaning the line strainer screen. Confirm the gasket is in place before re-installing the screen.



Check all strainers occasionally for blockage and replace them if they show signs of deterioration. Refer to the Hagie Parts Manual for replacement part numbers and specific locations.

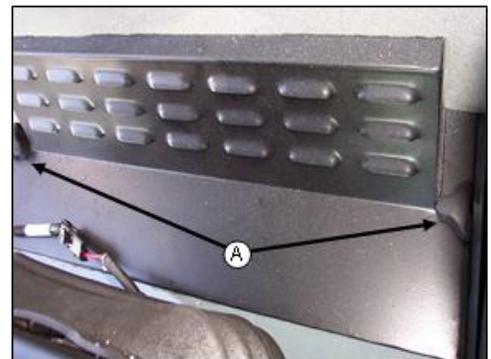
Fresh Air Cab Filters

Paper Filter-The paper filter should be cleaned every 50 hours, or more often if necessary. Remove the paper element and gently tap it against a flat surface. Direct low pressure compressed air through the filter to remove larger particles. Replace the paper filter if necessary.

Charcoal Filter-Remove and replace the charcoal filter at the first signs of chemical odor entering the cab.

To remove, clean, or replace the filters in the cab, undo the thumb screws on the cover (A) behind the operator's seat and carefully remove the filters. Wipe the cover clean with a damp cloth and allow to dry before replacing.

Figure B shows the air tube that allows fresh air into the cab. Check it often for any material blocking the opening.



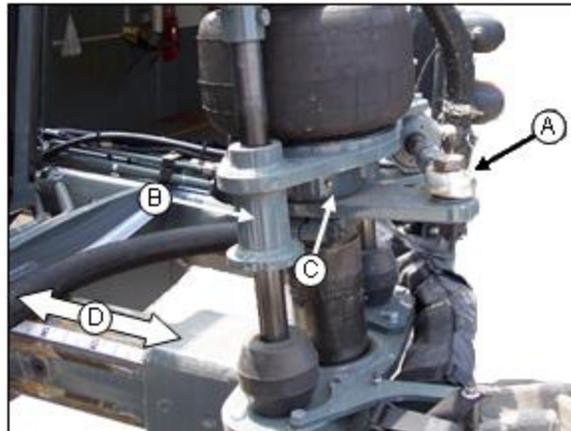
XXI. Service: Lubrication

SERVICE: LUBRICATION

Legs and Steering

The front legs have a grease zerk in the tie rod ball (A) that needs greased every 25 hours or weekly.

Both the front and rear legs have two grease zerks, one in each of the tower bearings (B) that must be greased daily or as necessary. There is a grease zerk in the collar (C) under the air bag mounting plate that needs greased every 25 hours. Do not use air-type grease gun to lube these two locations as it may result in seal distortion.



The slide path of the tread adjust (D) should be greased every 25 hours depending on usage.

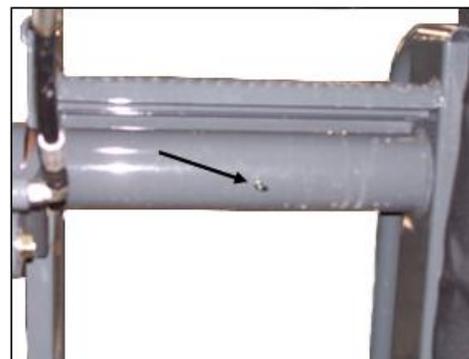
Each leg also has two grease zerks on the outside of the outer leg tube that should be greased every 25 hours. Tall crops may wipe away much of the grease, be sure to check each leg daily. Leg seals are rated to 5000 PSI, and can be greased until grease escapes the seal.



If AWS has been installed on your machine, the steering cylinders on the rear legs will also have the grease zerks in the tie rod ends. ▲

Ladder

The ladder pivot tube has a grease zerk that needs to be lubed every 50 hours or as needed.



90 and 100 Foot Boom

Transom Pivot Tubes

The transom pivot tube that attaches the booms to the transom have a grease zerk that should be greased every 50 hours or as needed depending on the amount of use. There is one on each side.



Boom Fold

The boom fold is where the main boom section connects to the boom extension. It should be greased every 25 hours or as needed.



Boom Breakaway

There is a grease zerk on the boom breakaway, and should be greased every 50 hours or as needed.



120 Foot Boom

Pendulum

Grease the zerk on each pendulum daily or as needed.



Roller Mount Assembly

Grease three bearings on each assembly (2) every 25 hours or as needed.



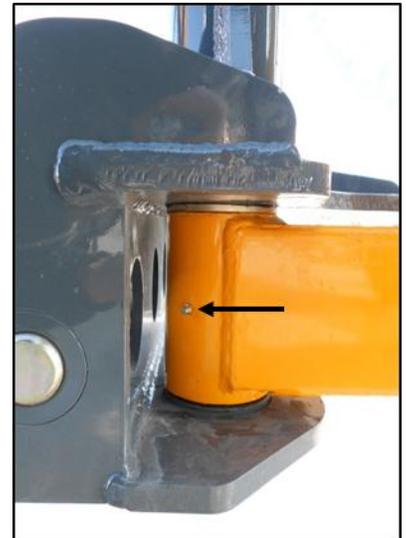
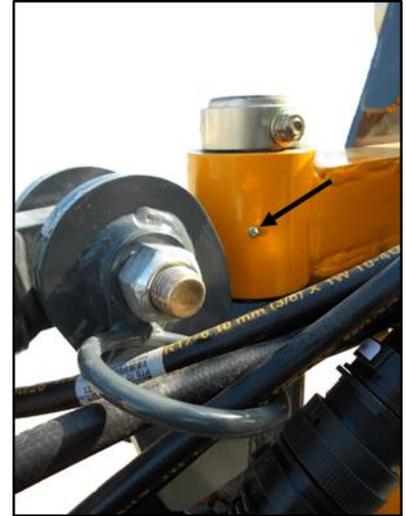
XXI. Service: Lubrication

Pivot Transom

There are four zerks located on the pivot transom. Located at the top and bottom of each transom pivot. Grease every 50 hours or as needed.

NOTICE

Failure to properly lube pivot and friction points may result in unnecessary wear and damage.



Pivot Transom Ball Joint

There are two pivot transom ball joints located on the left and right side of the pivot transom, grease every 25 hours or as needed.



XXI. Service: Lubrication

Boom Adapter

There are two zerks in each adapter and they needed to be greased every 25 hours or as needed.



Boom Fold Linkages

There are ten zerks on the boom folds. These joints need to be greased every 50 hours.



XXII. Service: Electrical System

SERVICE: ELECTRICAL SYSTEM

Batteries

Service Access-The batteries are located at the rear of the machine behind the battery service access panel (A). When servicing the electrical system, always remove the batteries. Remove the ground cable first and connect it last.

Cleaning-Disconnect the battery cables from the batteries. Remove the corrosion with a wire brush or battery post brush. Wash the cable connections and battery posts with a weak solution of baking soda and ammonia. Apply dielectric grease or grease to prevent further corrosion. Reconnect the batteries making sure that they are tight. Clean every 100 hours.

Charging-To ease charging of the batteries, there is a set of auxiliary battery charging posts on the rear of the sprayer's mainframe (B). Connect your charging cables to them just as you would to the battery, positive cable to the positive terminal, and negative cable to the negative terminal. Keep these terminals clean and their caps in place when not in use.



NOTICE

To ensure the best electrical contact, battery terminal connections should be as clean and as tight as possible.

! **Caution:** Batteries contain sulfuric acid. Avoid contact with skin, eyes, or clothing. Do not inhale fumes or ingest liquid. Batteries contain gases which can explode. Keep sparks and flame away while servicing.

Install replacement batteries with ratings equivalent to the specs below.

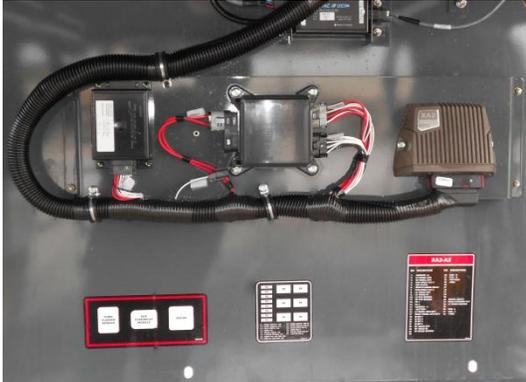
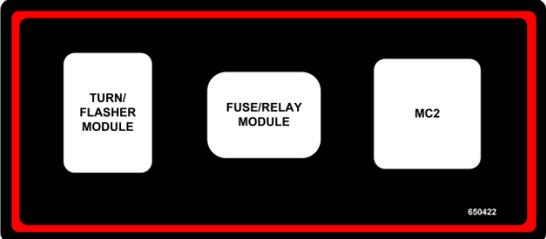
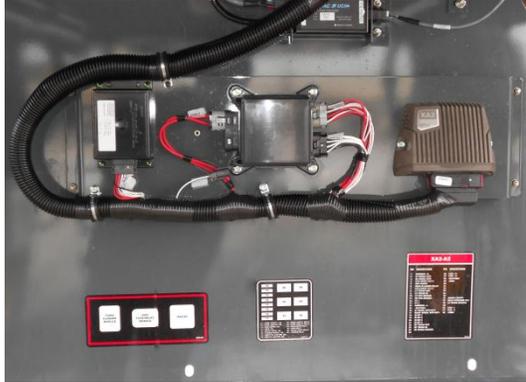
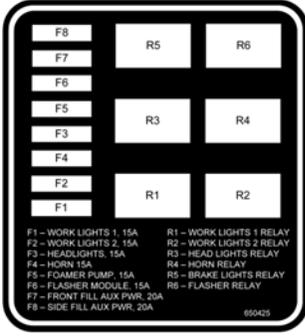
VOLTAGE - 12 V (only)

CCA (30 sec. @ 0°F) - 950

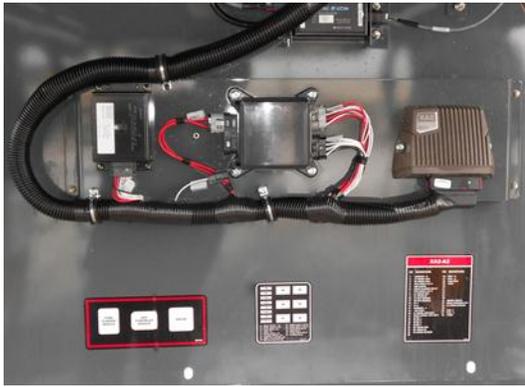
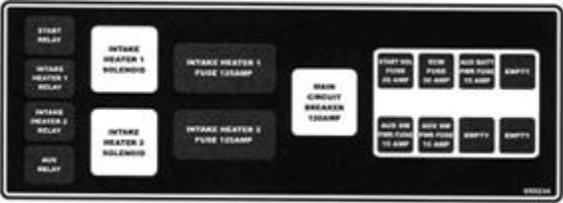
RESERVE CAPACITY - 185 min.
at 25 amps

Circuit Breakers & Fuses

The STS has a circuit breaker and fuse systems in various locations. Under the right hand console (A) for the cab functions, under the cab (B & C) for the light functions and (D & F) is for the modal functions, and the engine compartment (E) for the engine functions.

<p>A</p>		 <p>650418</p>
<p>B</p>		 <p>650422</p>
<p>C</p>		 <p>650425</p>

XXII. Service: Electrical System

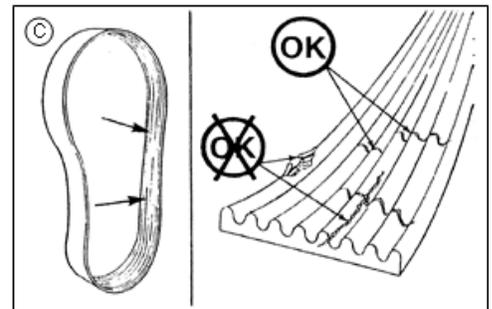
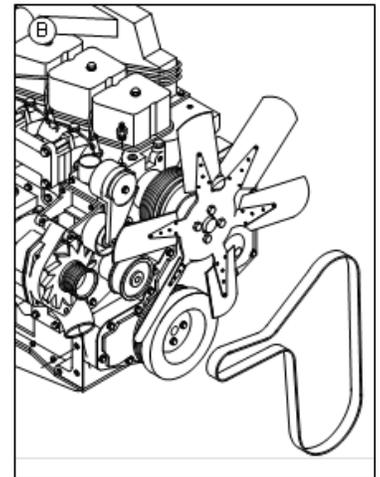
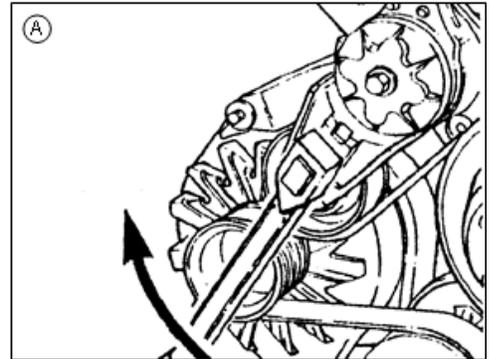
<p>D</p>		<div style="border: 1px solid black; padding: 5px;"> <p style="text-align: center; background-color: red; color: white; margin: 0;">MC2</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 50%;">PIN</th> <th style="width: 50%;">DESCRIPTIONS</th> <th style="width: 50%;">PIN</th> <th style="width: 50%;">DESCRIPTIONS</th> </tr> </thead> <tbody> <tr><td>1</td><td>LR TREAD ADJ VLV-OUT</td><td>26</td><td>J1939 CAN-H</td></tr> <tr><td>2</td><td>REACTION STEER G VLV</td><td>27</td><td>ICP CAN-H</td></tr> <tr><td>3</td><td>NTB SPRAY VLV #3</td><td>28</td><td>-BATTERY</td></tr> <tr><td>4</td><td>HID AUX LIGHTS RELAY</td><td>29</td><td>-VREF</td></tr> <tr><td>5</td><td>MC2 ETC PWRL 12VDC</td><td>30</td><td>LR TREAD ADJ VLV-IN</td></tr> <tr><td>6</td><td>RR TREAD ADJ SENSOR</td><td>31</td><td>LF TREAD VLV-IN</td></tr> <tr><td>7</td><td>RR TREAD ADJ VLV</td><td>32</td><td>DUMP AIR BAG VLV</td></tr> <tr><td>8</td><td>RR TREAD ADJ VLV</td><td>33</td><td>ID BIT 1</td></tr> <tr><td>9</td><td>FLASHER FIELD MODE</td><td>34</td><td>LF TREAD VLV-IN</td></tr> <tr><td>10</td><td>NTB SPRAY VLV #2</td><td>35</td><td>ID BIT 2</td></tr> <tr><td>11</td><td>RED BRAKE VLV</td><td>36</td><td>RR TREAD ADJ VLV-IN</td></tr> <tr><td>12</td><td>USB DATA +</td><td>37</td><td>LR TREAD ADJ SENSO</td></tr> <tr><td>13</td><td>USB DATA -</td><td>38</td><td>PT-1 SIGNAL</td></tr> <tr><td>14</td><td></td><td>39</td><td></td></tr> <tr><td>15</td><td>- BATTERY</td><td>40</td><td>J1939 CAN-L</td></tr> <tr><td>16</td><td>LR TREAD ADJ VLV-OUT</td><td>41</td><td>ICP CAN-L</td></tr> <tr><td>17</td><td>RF TREAD VLV-OUT</td><td>42</td><td>+VREF</td></tr> <tr><td>18</td><td>LF TREAD VLV-OUT</td><td></td><td></td></tr> <tr><td>19</td><td>RF TREAD VLV-IN</td><td></td><td></td></tr> <tr><td>20</td><td>ID BIT 3</td><td></td><td></td></tr> <tr><td>21</td><td></td><td></td><td></td></tr> <tr><td>22</td><td>RR TREAD ADJ VLV-OUT</td><td></td><td></td></tr> <tr><td>23</td><td></td><td></td><td></td></tr> <tr><td>24</td><td>RED ACT BIT SIGNAL</td><td></td><td></td></tr> <tr><td>25</td><td>PT-2 SIGNAL</td><td></td><td></td></tr> </tbody> </table> <p style="text-align: center; margin-top: 10px;">650424</p> </div>	PIN	DESCRIPTIONS	PIN	DESCRIPTIONS	1	LR TREAD ADJ VLV-OUT	26	J1939 CAN-H	2	REACTION STEER G VLV	27	ICP CAN-H	3	NTB SPRAY VLV #3	28	-BATTERY	4	HID AUX LIGHTS RELAY	29	-VREF	5	MC2 ETC PWRL 12VDC	30	LR TREAD ADJ VLV-IN	6	RR TREAD ADJ SENSOR	31	LF TREAD VLV-IN	7	RR TREAD ADJ VLV	32	DUMP AIR BAG VLV	8	RR TREAD ADJ VLV	33	ID BIT 1	9	FLASHER FIELD MODE	34	LF TREAD VLV-IN	10	NTB SPRAY VLV #2	35	ID BIT 2	11	RED BRAKE VLV	36	RR TREAD ADJ VLV-IN	12	USB DATA +	37	LR TREAD ADJ SENSO	13	USB DATA -	38	PT-1 SIGNAL	14		39		15	- BATTERY	40	J1939 CAN-L	16	LR TREAD ADJ VLV-OUT	41	ICP CAN-L	17	RF TREAD VLV-OUT	42	+VREF	18	LF TREAD VLV-OUT			19	RF TREAD VLV-IN			20	ID BIT 3			21				22	RR TREAD ADJ VLV-OUT			23				24	RED ACT BIT SIGNAL			25	PT-2 SIGNAL																																																																										
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SERVICE: BELTS

Engine Drive Belt

Removal-Insert a 1/2 inch square ratchet drive into the belt tensioner (A) and lift upward to remove the belt (B).

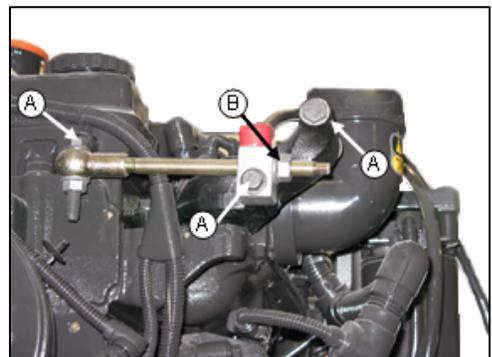
Inspection-Visually inspect the belt daily. Check the belt for intersecting cracks (C). Transverse (across the belt width) cracks are acceptable. Longitudinal (direction of the belt length) cracks that intersect with transverse cracks are not acceptable. Replace the belt if it is frayed or has pieces of material missing.



A/C Compressor Belt

To tighten air conditioner compressor belt loosen the three bolts (A) and one nut (B) just enough to allow movement. Then turn the spindle counterclockwise (toward the fan) to loosen the belt tension or clockwise (away from the fan) to tighten the belt tension.

Visually inspect the belt daily. Thoroughly inspect the belt every 250 hours. Replace the belt if it is frayed or missing material.



SERVICE: BOLT TORQUE

Wheel Bolts

If you do not have the proper equipment to mount a tire, let your local qualified tire sales/service dealer mount the tire for you. The tire should be mounted on the rim according to figure A for best traction and tread cleaning action. To install wheel and tire assembly on the wheel hub, lubricate the studs with an anti-seize grease. Align the wheel bolt holes with the wheel hub studs and mount the wheel on the hub.

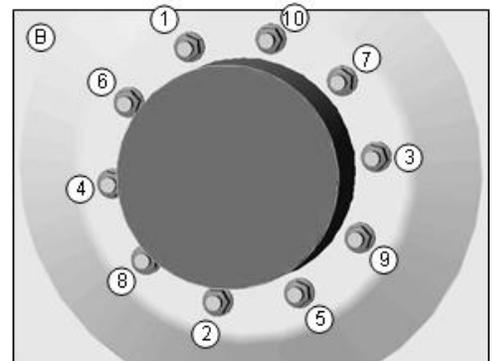
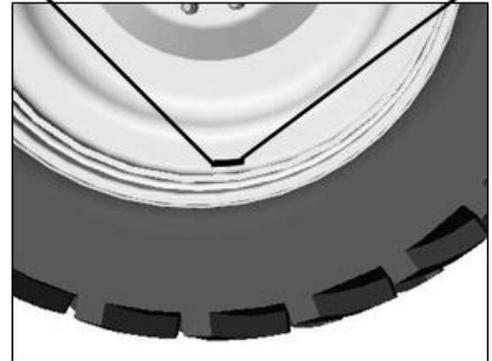
Start all of the lug nuts and tighten them until they are just snug. Following the torque sequence shown in figure B, first turn each lug nut to a torque value of 120 dry foot pounds. Use slow, even pressure on the torque wrench. Quick or jerky movements cause inaccurate values. Repeat the same sequences to 150 dry foot pounds and again finally to 400 to 500 dry foot pounds.

If the wheel turns during lug nut torquing, lower the machine to the ground just enough for the tire to touch and prevent rotation, or more preferably, place a suitable wedge between the tire and the ground. Lower the machine and resume operation. Recheck torque after 30 minute of operation.

 **Caution:** Check lug nut torque immediately after receiving the machine and every 50 hours thereafter.



**Keep wheel bolts tight.
See owner's manual for
torque specifications.**



Hydraulic Tread Adjust Units

With the engine turned off, visually inspect the tread bearing bolts on both the bottom and side tread adjust bearing plates every 50 hours. Check the torque every 100 hours.

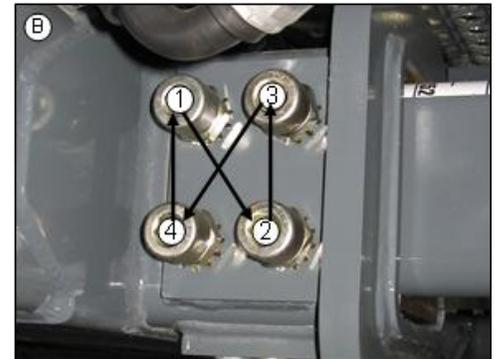
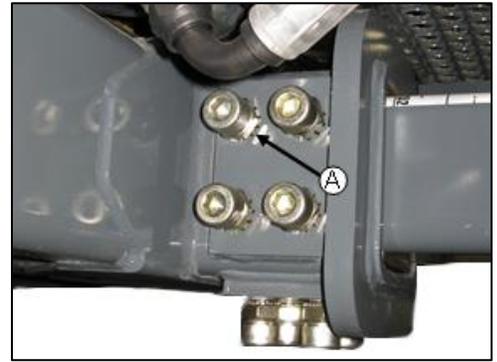
To check the torque of the tread adjust bearing bolts:

1. Loosen the jam nut (A) on each tread adjust bearing bolt.
2. Using an "X" pattern (B), verify that current torque on each tread adjust bearing bolt is equivalent to the last check from 100 hours previous.
3. Repeat pattern 3 to 4 times until last sequence shows no movement of the bolts to achieve desired torque.
4. Tighten jam nut.

Typically a torque value of 20 to 25 foot pounds is required to stabilize the axle and still allow tread width adjustment.

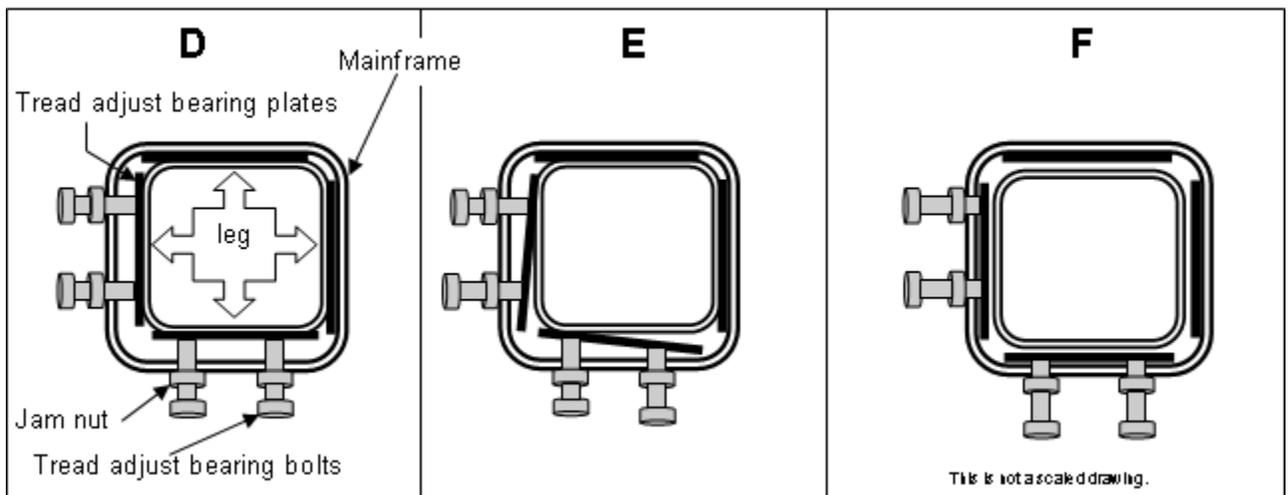
Never operate the unit with loose or missing tread adjust bolts.

Even pressure of the tread adjust bearing plates is required for proper operation! Figure D shows the correct position of the tread adjust bearing plates and bolts as well as the outer leg. Figure E shows the plates when there is not even torque on each of the tread adjust bearing bolts. Figure F shows a situation in which there is not enough torque on the tread adjust bearing bolts. Both figure E and F will cause the tread adjust to operate incorrectly or not at all.



NOTICE

If hydraulic tread adjust will never be used on your machine or you do not have hydraulic tread adjust, set all bolt torque settings to 50 foot pounds using the same procedure as stated at the left.



SERVICE: TOE-IN

Gauging Toe-In*

To correctly gauge toe-in, phase the cylinders first. Then use a tape measure to measure the wheel from the ground to the center of the wheel hub. Mark the distance on both the front and rear rim lip of all four tires (A). The measurement should be the same on all four tires.

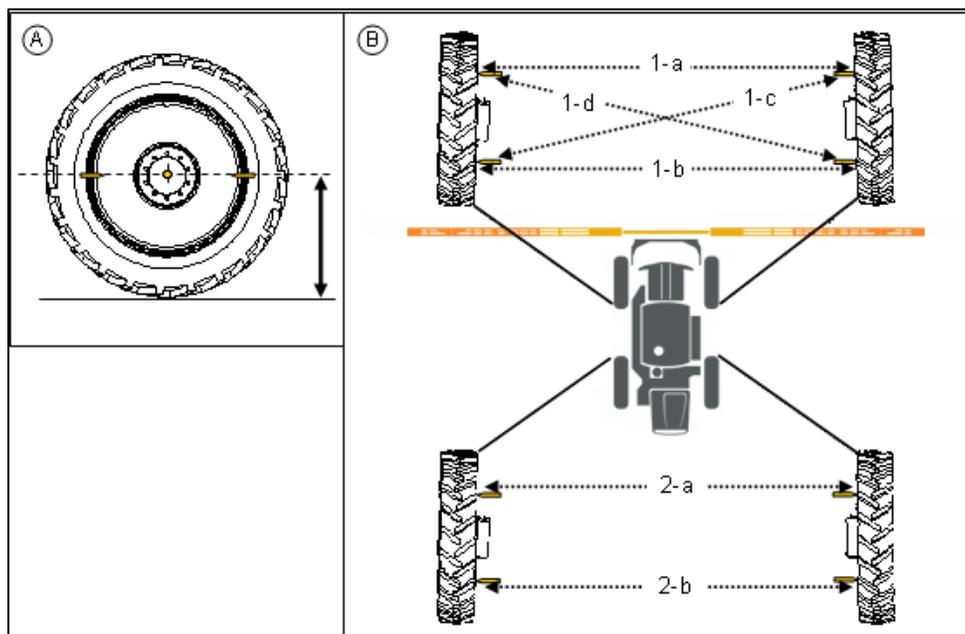
Using the lines drawn on the tires, measure from the front rim lip of the left front tire to the rear rim lip of the right front tire (B, 1-d). Then measure from the front rim lip of the right front tire to the rear rim lip of the left front tire (B, 1-c). These measurements should be the same and will verify that the wheels are straight ahead. If the measurements are not the same, make small corrections to the steering until they are.

To gauge toe-in, again using the marks on the rims, measure from the right rear mark on the front tire to the left rear rim lip on the front tire (B, 1-b). Measure from the right front rim lip to the left front rim lip on the front tire (B, 1-a). Subtract the value of 1-a from the value of 1-b. The result should be between $\frac{1}{2}$ and $\frac{3}{4}$ inches (front wheels only).

Repeat the process on the rear wheels. The measurements should be the same resulting in zero toe-in.

Toe-in is preset at the factory and should not have to be adjusted unless the steering cylinders are removed. Difficulty steering one way versus the other or “darting” during operation, may indicate incorrect toe-in and may require adjustment.

*Toe-in procedures are intended for conventional steering machines only. Customers with AWS will need to contact Hagie Customer Service for toe-in information. ▲



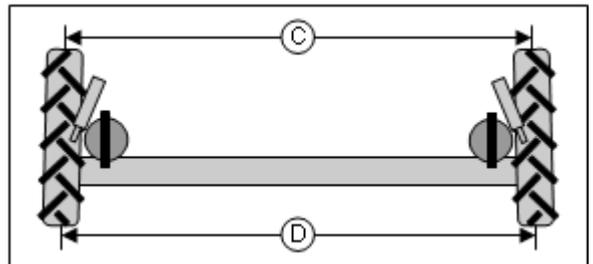
▲ Operators with machines equipped with All Wheel Steer pay special attention!

Toe-in Adjustment *

To adjust toe-in of the front tires follow these instructions for both front steering cylinders carefully:

1. Phase the cylinders, stopping at “center”.
2. Loosen jam nut (A).
3. Screw swivel assembly in or out on steering cylinder until the measurement from the center of the rod end to the collar (B) is the same on both of the front steering cylinders.
4. Tighten jam nut.
5. Phase cylinders again, re-check toe-in measurement. The cylinders must be phased anytime an adjustment is made to the cylinders.
6. Drive forward 30 to 50 feet and recheck toe-in.
7. Repeat steps 2-6 until a correct toe-in measurement is reached.

*Toe-in procedures are intended for conventional steer machines only. If AWS is installed on the machine, contact Hagie Customer Service for assistance. ▲

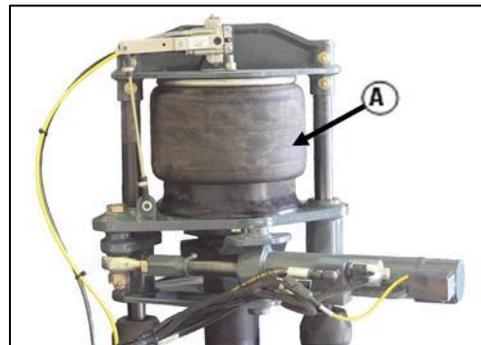


▲ Operators with machines equipped with All Wheel Steer pay special attention!

SERVICE: MISCELLANEOUS

Air Bag Pressure

The airbags (A) automatically adjust pressure to compensate for load weight and field conditions. The system includes an air dryer (B) that dries the air coming from the air compressor before sending it to a collection tank. Check the dryer cartridge every 50 hours to make sure that it is purging with compressor unload. Change the cartridge as needed or every other season (1000 hours).



From the collection tank, the air is sent to the airbags located on the legs (A) as needed to maintain a level pressure.

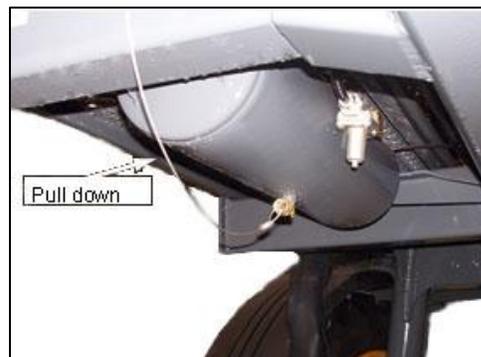
There are control valves on each leg that open and close to allow air in.

Visually check the air bags daily for leaks and cracking. If an air bag seems to be low check the bag for any punctures or leaks. Call Hagie Customer Service for repairs.



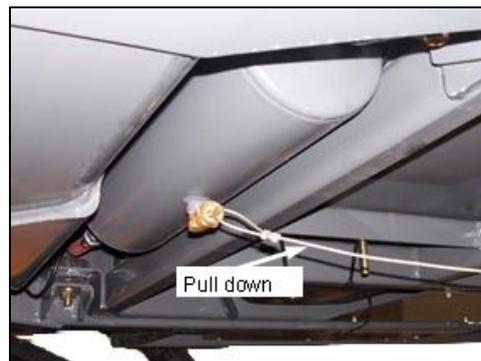
Air Tank

Drain the air tank daily by slowly releasing the drain cock. Check for moisture in the system. If there is excessive moisture in this tank, there may be a problem with the system. Call Hagie Customer Support for assistance.



Wet Tank

Drain the wet tank daily to prevent system condensation from contaminating the engine air compressor or dryer.



Tire Pressure

Check the pressure once a week or every 50 hours of operation (A). Never inflate a tire more than the recommended maximum air pressure. Use an airline with a locking air chuck and stand behind the tire tread while filling (B).

Tire pressure will depend on type of tire and size of load in the solution tank.

 **Caution:** When inflating tire use extension with in-line air gauge and clip on air chuck which will allow the operator to stand clear of tire side wall explosion trajectory.

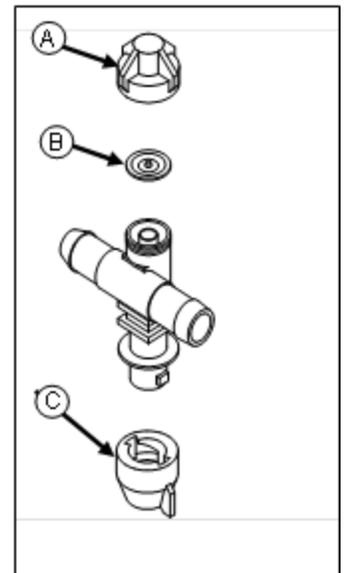


Spray Tips

At the beginning of each season, or as required, remove a random sample of spray tip caps (C) and inspect the nozzle tips. If they are plugged or worn, clean or replace them. **DO NOT** put your mouth to a spray tip to try to unplug it!

Nozzle Diaphragms

At the beginning of each season, remove each nozzle body cap (A) and inspect the diaphragm (B) for wear or fit. Replace if necessary. Refer to accompanying manual containing nozzle information.



Wiper Blade

Change the wiper blade as often as necessary. Do not allow the wiper blade to run on a dry windshield as this will shorten the life of the blade or cause scratching of the windshield.

Replace the blade with a 39 inch heavy duty blade of your choice.



XXVI. Service: Miscellaneous

Wash the Machine

Wash the machine daily, especially if spraying nitrogen, to remove any harmful chemical residue. Chemical residue can be corrosive to the paint and the steel.

As often as possible, thoroughly wash the machine and apply paint to any place that the paint is light or missing. (see the section on storage)



For replacement decals or touch
up paint recommendations
contact:
Hagie Manufacturing Company
721 Central Ave. West
Box 273
Clarion, IA 50525-0273

STORAGE

Preparing For Storage

1. Perform daily level checks, lubrication, and bolt and linkage inspections as required in this manual
2. Every other season, drain the coolant from the engine and radiator. Probe the drain holes during draining to ensure they are not clogged by sludge, scale, or other deposits. Fill the cooling system to the top with a 50/50 water/antifreeze mixture. Run the engine to operating temperature and re-check the level.
3. Add a fuel stabilizer to the fuel and fill the tank.
4. Run the engine until it is at operating temperature, then drain the engine oil. Refill with fresh oil of recommended weight and install a new lubricating oil filter element.
5. With the engine at normal operating temperature, cycle all hydraulic functions including the steering.
6. Release tension on all belts.
7. Use plastic bags and water resistant adhesive tape to seal the air intake opening, all exhaust manifold openings, engine oil filter cap, hydraulic oil tank breather cap, and fuel tank caps.
8. Disconnect and remove batteries. Completely clean and charge the batteries. Coat the terminals with dielectric grease and store the batteries in a cool, above freezing place.
9. Thoroughly clean the sprayer. Touch up any painted surfaces that are scratched or chipped. *For touch up paint recommendations, contact the Hagie Manufacturing Customer Support Department.
10. Replace worn or missing decals. See Section 1 for proper location of warning decals and their corresponding part number. Warning decals and all other Hagie decals are available through the Hagie Customer Support Department.
11. Use a multi-purpose grease to coat exposed hydraulic cylinder rods.
12. To winterize the spray system, it is recommended that you use an environmentally safe type antifreeze and water mixture that will give you adequate protection to minus 30 degrees below zero. Drain any remaining solution in the spray system and run the antifreeze mixture through the spray system until it comes out all boom openings. Repeat the above process with both the foam marker and rinse systems.
13. Refer to the Raven manual for detailed information on storage procedures for the console and flow meters.
14. If the sprayer must be stored outside, cover it with a waterproof cover.

XXVII. Storage

Removing From Storage

1. Inspect the condition, and test the air pressure of all the tires.
2. Carefully unseal all openings that were sealed in the storage process.
3. Clean and reinstall the batteries. Be sure to attach the battery cables to the proper terminals.
4. Tighten all belts. Inspect and replace any worn belts.
5. Check the engine oil, hydraulic oil, and engine coolant levels; add if necessary. A mixture of 50/50 water/antifreeze will cool adequately in summer as well as protect in winter.
6. Completely clean the sprayer.
7. Perform all needed services as instructed in this manual
8. For starting instructions, refer to the section on operating information.

NOTICE

Protective compounds such as grease can harden under exposure to weather conditions. Be sure to remove any dried grease and re-apply new if necessary.

TROUBLESHOOTING



PROBLEM	POSSIBLE CAUSE	SUGGESTED REMEDY
Engine won't crank	<ul style="list-style-type: none"> • Dead battery • Poor battery connections • Starter or starter relay • Blown fuse in engine electric box • Battery switch in OFF position 	<ul style="list-style-type: none"> • Recharge or replace battery • Clean and tighten • Test; rebuild or replace • Check 20 amp fuse • Turn battery switch to ON position
Engine won't start	<ul style="list-style-type: none"> • Out of fuel • Clogged fuel filter • Cold weather • Low starter speed • Blown fuse in engine electric box 	<ul style="list-style-type: none"> • Fill fuel tank • Replace fuel filters • Refer to engine manual for cold weather starting • Check starter and battery • Check 20 amp fuse
Engine overheats	<ul style="list-style-type: none"> • Engine overloaded • Dirty radiator core or dirty grill screen • Faulty radiator cap • Loose or faulty fan belt • Faulty thermostat • Low coolant level 	<ul style="list-style-type: none"> • Reduce load • Remove all foreign material and clean all items • Replace cap • Tighten or replace fan belt • Replace thermostat • Refill to proper level with recommended coolant

XXVIII. Troubleshooting

Engine misfires: runs uneven, low power	<ul style="list-style-type: none"> • Water in fuel • Dirty air cleaner element • Poor grade of fuel • Fuel tank vent clogged • Clogged fuel filter 	<ul style="list-style-type: none"> • Drain, flush, replace filter, fill system • Replace element • Drain system, change to a better grade fuel • Open fuel tank vent in cap • Replace fuel filter
Engine knocks	<ul style="list-style-type: none"> • Low oil level in crankcase • Cold engine 	<ul style="list-style-type: none"> • Add oil to full mark • Allow proper warm-up period; refer to engine owner's handbook



PROBLEM	POSSIBLE CAUSE	SUGGESTED REMEDY
Solution pump will not prime	<ul style="list-style-type: none"> • Low water level in pump • Air leak in suction line • Solution tank valve closed 	<ul style="list-style-type: none"> • Make sure the solution tank is not empty, solution pump is self-priming • Inspect and tighten all fittings on suction line • Open solution tank valve, allow air to leave the system
Erratic reading on pressure gauge	<ul style="list-style-type: none"> • Orifice in back of gauge clogged • Faulty gauge • Air leak in suction line • Solution strainers plugged • Glycerin leaking from gauge 	<ul style="list-style-type: none"> • Remove gauge; clean orifice; reinstall • Replace gauge • Inspect and tighten all fittings in suction line • Check solution strainers • Replace gauge

XXVIII. Troubleshooting

Malfunction of electric solution valve	<ul style="list-style-type: none"> • Faulty ground • Dirty contact terminals • Separation in wire • Faulty switch • Short in solenoid coil • Bad valve 	<ul style="list-style-type: none"> • Clean and tighten ground • Clean contact terminals • Check continuity and replace wire • Replace switch • Replace valve
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NOTICE

If your machine is equipped with a high-pressure system, call the Hagie Manufacturing Customer Service Department for possible causes and suggested remedies.

PROBLEM	POSSIBLE CAUSE	SUGGESTED REMEDY
Solution pump not producing normal pressure	<ul style="list-style-type: none"> • Clogged line strainer screen • Air leak in suction flow to pump • Restricted solution flow to pump • Suction hose collapsed • Internal restriction of diaphragm such as buildup of chemical • Hydraulic failure 	<ul style="list-style-type: none"> • Remove screen; clean thoroughly; tighten strainer cap to avoid air leak • Inspect and tighten all fittings on suction line • Main solution tank shut-off valve not completely open • Obstruction at inlet end of hose causing high vacuum on hose • Disassemble; inspect; clean; reassemble • Call Hagie Customer Service

NOTICE

Refer to the Raven installation and operation manual for trouble shooting guide on Raven console and system

XXVIII. Troubleshooting



PROBLEM	POSSIBLE CAUSE	SUGGESTED REMEDY
Machine won't move in either direction	<ul style="list-style-type: none"> • Speed Control is set too low • Engine speed too low • Oil level in reservoir too low • Clogged filter • Hydrostatic system failure 	<ul style="list-style-type: none"> • Adjust the setting of the speed control knob • Set engine at operating RPM before trying to move machine • Fill reservoir to proper level with approved oil; see section on service and maintenance • Replace filter • Call Hagie Customer Service
Machine will move in only one direction	<ul style="list-style-type: none"> • Speed Control is set too low • Hydrostatic system failure 	<ul style="list-style-type: none"> • Adjust the setting of the speed control knob • Call Hagie Customer Service
Hydrostatic system responding slowly	<ul style="list-style-type: none"> • Engine speed too low • Oil in reservoir low • Cold oil • Plugged filter • Partially restricted suction line • Hydrostatic system failure 	<ul style="list-style-type: none"> • Set engine at operating RPM before trying to move machine • Fill reservoir to proper level with approved oil; see section on service and maintenance • Allow adequate warm up period • Check and replace filter • Inspect for collapsed suction hose • Call Hagie Customer Service

XXVIII. Troubleshooting

Noisy hydrostatic system	<ul style="list-style-type: none"> • Cold oil • Low engine speed • Oil level in reservoir low • Hydrostatic system failure 	<ul style="list-style-type: none"> • Allow adequate warm up period • Increase engine speed • Fill reservoir to proper level with approved oil; see section on service and maintenance • Call Hagie Customer Service
Entire hydraulic system fails to function	<ul style="list-style-type: none"> • Oil level in reservoir too low • Auxiliary hydraulic system failure 	<ul style="list-style-type: none"> • Fill reservoir to proper level with approved oil; see section on service and maintenance • Call Hagie Customer Service
Noisy hydraulic pump	<ul style="list-style-type: none"> • Oil level in reservoir too low • Auxiliary hydraulic system failure 	<ul style="list-style-type: none"> • Fill reservoir to proper level with approved oil; see section on service and maintenance • Call Hagie Customer Service

NOTE:

Refer to the Raven installation and operation manual for trouble shooting guide on Raven console and system

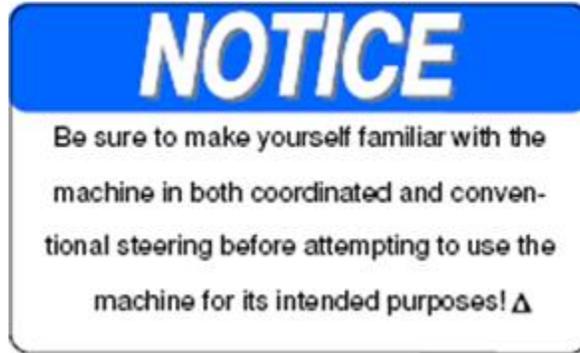
XXVIII. Troubleshooting



PROBLEM	POSSIBLE CAUSE	SUGGESTED REMEDY
Entire electrical system is dead	<ul style="list-style-type: none"> • Dead battery • Poor battery connection • Low charging rate • No charging rate • Battery master switch is in OFF position 	<ul style="list-style-type: none"> • Replace battery • Clean and tighten battery connections • Tighten alternator belt • Replace alternator • Turn battery master switch to ON position
Light system does not function	<ul style="list-style-type: none"> • Poor ground • Burned out bulb • Separation or short in wire • Blown fuse • Faulty switch • Ignition switch is off 	<ul style="list-style-type: none"> • Clean and tighten ground • Replace bulb • Check continuity and replace wire • Replace fuse • Replace switch • Turn ignition switch to ON position



ALL WHEEL STEER ▲



PROBLEM	POSSIBLE CAUSE	SUGGESTED REMEDY
AWS system will not turn ON	<ul style="list-style-type: none"> • AWS switch not ON • Machine not in WORK mode • Machine is not in first speed range • Sensor or valve malfunction 	<ul style="list-style-type: none"> • Turn switch ON • Bring the machine to the neutral positions and turn the WORK mode switch ON • Use the shift buttons to shift down into the first speed range • Contact Hagie Customer Service
AWS system is ON, but rear tires do not follow behind the front tires	<ul style="list-style-type: none"> • Machine is being shifted out of the first speed range before turn is complete • Sensor or valve malfunction 	<ul style="list-style-type: none"> • This is left up to the operator's discretion • Contact Hagie Customer Service
AWS system does not work, machine will only move slow	<ul style="list-style-type: none"> • Operator should see sensor malfunction message 	<ul style="list-style-type: none"> • Contact Hagie Customer Service

▲ Operators with machines equipped with All Wheel Steer pay special attention!

TROUBLESHOOTING NOTES

WARRANTY

Hagie Manufacturing Company Product Warranty

Hagie Manufacturing Company warrants each new Hagie product to be free under normal use and service from defects in workmanship and materials for a period of lesser of: two (2) years or 1000 hours from the date of delivery on all Agricultural Products. Hagie Manufacturing Company makes this warranty from the original delivery date and is transferable to a purchaser from the original purchaser of this equipment, given there is remaining time left under the year and hour warranty standard stated above. This warranty shall be fulfilled by repairing or replacing free of charge any part that shows evidence of defect or improper workmanship, provided the part is returned to Hagie Manufacturing Company within thirty (30) days of the date that such defect or improper workmanship is discovered, or should have been discovered. Labor to repair said items will be covered by standard labor time rates. Freight charges of defective parts are not covered by this warranty and are the responsibility of the purchaser. No other express warranty is given and no affirmation of Hagie Manufacturing Company, by words or action, shall constitute a warranty.

Hagie Manufacturing Company limits its warranty to only those products manufactured by Hagie Manufacturing Company and does not warrant any part or component not manufactured by Hagie Manufacturing Company, such as parts or components being subject to their manufacturer's warranties, if any. Excluded from this warranty are parts subjected to accident, alteration, or negligent use or repair. This warranty does not cover normal maintenance such as engine tune ups, adjustments, inspections, nor any consumables such as tires, rubber products, solution system valves, wear parts, wiper blades, etc.

Hagie Manufacturing Company shall not be responsible for repairs or replacements which are necessitated, in whole or in part; by the use of parts not manufactured by or obtainable from Hagie Manufacturing Company nor for service performed by someone other than Hagie authorized personnel, unless authorized by Hagie Manufacturing Company. Customer acknowledges that it is not relying on Hagie Manufacturing Company's skill or judgment to select finish goods for any purpose and that there are no warranties which are not contained in this agreement.

In no event shall Hagie Manufacturing Company's tort, contract, or warranty liability exceed the purchase price of the product. The foregoing limitation will not apply to claims for personal injury caused solely by Hagie Manufacturing Company's negligence.

Hagie Manufacturing Company shall not be liable for damages, including special, incidental or consequential damages or injuries (damage and repairs of equipment itself, loss of profits, rental or substitute equipment, loss of good will, etc.) arising out of or in connection with performance of the equipment or its use by customer, and Hagie Manufacturing Company shall not be liable for any special, incidental or consequential damages arising out of or in connection with Hagie Manufacturing Company's failure to perform its obligation hereunder. HAGIE MANUFACTURING COMPANY'S ENTIRE LIABILITY AND THE CUSTOMER'S EXCLUSIVE REMEDY SHALL BE REPAIR OR REPLACEMENT OF PARTS COVERED UNDER THIS WARRANTY. THIS WARRANTY IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO THE IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

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